# Is your vacuum system as safe as it should be?

Is your industrial vacuum solution as safe as it should be? Here are the top considerations when choosing a vacuum system to prevent the dangers caused by combustible dust.



**Is the vacuum grounded?** Your equipment should be fully grounded, from plug to accessories, to prevent sparks.



#### Are filters antistatic and grounded? It is mandatory to use antistatic primary

It is mandatory to use antistatic primary filters and all filters need to be grounded.



**Is the vacuum motor brushless?** Brushless motors (used in ATEX models), prevent the risk of dust acting as an ignition source.



Is the vacuum 3rd-party certified? 3rd-party certified equipment ensures

machines have been independently verified. Nilfisk equipment is 3rd-party certified.



#### Does the supplier provide regular service? In ATEX zones, service is required at least once a year to maintain certification.

## What zone is the equipment approved for?

Check the markings to make sure you are using the right equipment for the right environment: ATEX, ACD, etc.



#### Is it powerful enough?

Your vacuum motor should have power to ensure efficient dust removal. Flow should not be less than 20m/sec.



### Are components certified for ATEX?

Switches and all other electrical components should be marked for ATEX and their IP should be verified.



## Is your vacuum certified end-to-end?

Your vacuum solution should be equipped with certified accessories, to ensure total safety.



#### The plug matters!

Your equipment must use electrical plugs specially designed and certified for use in combustible dust zones. Standard plugs must be connected to a power source outside of the ATEX-zoned production area – and extension cords are not allowed.



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