

SERVICE MANUAL

MH30C_35C_40M_45M

50M_55M



NILFISK

Preface

This service manual contains detailed description of the main repair work on the MH30C_35C_40M_45M
50M_55M

Repair work requires a suitable testing workplace with the necessary water and power supply.

If operating errors are evident, refer the customer to the operating instructions.

A fault in the cleaner can have several causes as described in the section on troubleshooting.

Refer to the illustrated spare parts lists during repairs. They show the assembly position and the sequence in which the individual components should be assembled.

See "Technical Service Bulletin" (TSB) sheets. They include information on technical modifications that have been made after this repair manual was printed.

"Technical Service Bulletin" sheets are also valid as a supplement to the spare parts list until publication of a new edition.

Repair manuals and "Technical Service Bulletin" sheets should be available at the site where repairs are carried out.

It is not permitted to give them to third parties.

Use original [Nilfisk](#) spare parts only.

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For your own safety



Repair work should be carried out by persons instructed in electrical installations or by trained electricians only.

Observe valid safety regulations for electrical equipment. In particular, observe the following regulations:

IEC 60335-2-79

EN 60335-2-79

Additionally:

Also see national regulations before using the cleaner, always read the operating instructions and keep them readily available.

Only allow the high pressure cleaner to be used by persons who have been trained in its use and who have been explicitly authorized to use it.

ESD measures (electrostatic discharge)

Take the following ESD precautions before carrying out any repairs to the electronics:

- Touch the earth conductor before repairing the cleaner (to discharge electrostatic charge from your body).
- Wear wrist band if necessary.
- Use a conductive floor covering or a conductive table cover.
- Never touch the printed circuit board or electronic components (always hold on to plastic).
- Transport electronic components in conductive packaging (e.g. ESD bag).

Item number: 107147101		Model: MH 30C-180/780 PA 400/3/50 EU	
	Productline: MEH	Created on: 01-09-2025 14:22:48	Revised on: 01-09-2025 14:33:12
	Customer: -	Created by: BiA	Revised by: -
	Customer item number: -	Approved on: 01-09-2025 14:21:11	Product status: -
	Customer PM: None	Approved by: JRI	
Product status: -		MPU item number: 107146463	

Data		
PUMP:		
Pressure p_{pump} @ Q_{nom}	bar	178
Pressure p_{gun} @ Q_{nom}	bar	153
Retaining/opening pressure @ gun	bar	205
Flow Q_{nom}	l/min	11,2
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Stainless Steel
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0,41
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	8,9
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0,2
Speed	rpm	2800
Electric diagram item no	-	106421614

Data		
BOILER:		
Heating power input	kW	53
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	145
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ ΔT=45C	kg/h	3,2
Boiler efficiency	%	93
Oil nozzle	-	1,0 60H
Oil nozzle size	-	1
Oil pressure	bar	13,5
Fuel	-	1
CO ₂ in fluegas	%	10,70
Soot		0
ΔT @ working pressure	°C	63
UNIT DATA:		
Nozzle Size	-	NT 0400
Max. inlet temperature (suction)	°C	-
Max. inlet temperature (primed)	°C	-
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,8 ±1
High pressure hose	-	???
Sound power (LWA) manuals	dBA	97
Cleaning Impact	kg-force	3,9
Fuse size	A	C 10
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	131
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	0

Item number: 107147102		Model: MH 40M-190/940 PA 400/3/50 EU	
	Productline: MEH	Created on: 01-09-2025 15:07:16	Revised on: 01-09-2025 15:18:17
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 01-09-2025 15:05:57	Product status: Released
	Customer PM: None	Approved by: JRI	
Product status: Released		MPU item number: 1071478974	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	200
Pressure $p_{gun} @ Q_{nom}$	bar	162
Retaining/opening pressure @ gun	bar	215
Flow Q_{nom}	l/min	14,6
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0,75
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	12,3
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0,2
Speed	rpm	1450
Electric diagram item no	-	106421617

Data		
BOILER:		
Heating power input	kW	66
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	155
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ΔT=45C	kg/h	4,2
Boiler efficiency	%	92
Oil nozzle	-	1,25 60H
Oil nozzle size	-	1,25
Oil pressure	bar	14
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	59
UNIT DATA:		
Nozzle Size	-	NT 0475
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		3,3 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	92
Cleaning Impact	kg-force	5,5
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	149
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	0

Item number: 107147103		Model: MH 35C-180/780 PAX 400/3/50 EU	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:31:14 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number: -	Approved on: 1/2/2025 12:55:00 PM	Product status: Production preparation
	Customer PM: None	Approved by: SuH	
Product status: Production preparation		MPU item number: 107146457	

Data		
PUMP:		
Pressure p_{pump} @ Q_{nom}	bar	178
Pressure p_{gun} @ Q_{nom}	bar	153
Retaining/opening pressure @ gun	bar	205
Flow Q_{nom}	l/min	11.2
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Stainless Steel
Stroke	mm	
Pump oil type	-	OIL ROTRA MP 80W-90
Pump oil amount	l	0.41
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	8,9
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	2800
Electric diagram item no	-	106421624

Data		
BOILER:		
Heating power input	kW	53
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	145
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ ΔT=45C	kg/h	3.2
Boiler efficiency	%	93
Oil nozzle	-	1,0 60H
Oil nozzle size	-	1
Oil pressure	bar	13.5
Fuel	-	1
CO ₂ in fluegas	%	10,70
Soot		0
ΔT @ working pressure	°C	63
UNIT DATA:		
Nozzle Size	-	NT 0400
Max. inlet temperature (suction)	°C	-
Max. inlet temperature (primed)	°C	-
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,8 ±1
High pressure hose	-	???
Sound power (LWA) manuals	dBA	97
Cleaning Impact	kg-force	3.8
Fuse size	A	C 10
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	119
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147104		Model: MH 45M-200/960 FA 400/3/50 EU	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:31:29 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146357	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	184
Pressure $p_{gun} @ Q_{nom}$	bar	161
Retaining/opening pressure @ gun	bar	209
Flow Q_{nom}	l/min	13.6
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	12,5
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421624

Data		
BOILER:		
Heating power input	kW	66
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	155
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump.@ΔT=45C	kg/h	3.9
Boiler efficiency	%	92
Oil nozzle	-	1,25 60H
Oil nozzle size	-	1.25
Oil pressure	bar	14
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	64
UNIT DATA:		
Nozzle Size	-	NT 0475
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		3,2 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dBA	92
Cleaning Impact	kg-force	5.1
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	142
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147105		Model: MH 45M-200/960 FAX 400/3/50 EU	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:31:32 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146357	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	188
Pressure $p_{gun} @ Q_{nom}$	bar	160
Retaining/opening pressure @ gun	bar	206
Flow Q_{nom}	l/min	13.6
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	12,7
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421624

Data		
BOILER:		
Heating power input	kW	66
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	155
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ΔT=45C	kg/h	3.9
Boiler efficiency	%	92
Oil nozzle	-	1,25 60H
Oil nozzle size	-	1.25
Oil pressure	bar	14
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	64
UNIT DATA:		
Nozzle Size	-	NT 0475
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		3,2 +/--1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	92
Cleaning Impact	kg-force	5.1
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	142
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147106		Model: MH 45M-200/960 PAX 400/3/50 EU	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:30:33 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146447	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	198
Pressure $p_{gun} @ Q_{nom}$	bar	177
Retaining/opening pressure @ gun	bar	230
Flow Q_{nom}	l/min	14.3
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	13,0
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421624

Data		
BOILER:		
Heating power input	kW	66
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	155
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump.@ΔT=45C	kg/h	4.1
Boiler efficiency	%	92
Oil nozzle	-	1,25 60H
Oil nozzle size	-	1.25
Oil pressure	bar	14
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	61
UNIT DATA:		
Nozzle Size	-	NT 0475
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		3,3 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	92
Cleaning Impact	kg-force	5.5
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	149
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147107		Model: MH 55M-210/1100 FA 400/3/50 EU	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:30:22 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146356	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	197
Pressure $p_{gun} @ Q_{nom}$	bar	167
Retaining/opening pressure @ gun	bar	220
Flow Q_{nom}	l/min	16.2
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	14,0
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421624

Data		
BOILER:		
Heating power input	kW	85
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	160
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	30
Boiler fuel consump. @ ΔT=45C	kg/h	4.7
Boiler efficiency	%	92
Oil nozzle	-	1,75 60H
Oil nozzle size	-	1.75
Oil pressure	bar	12
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	69
UNIT DATA:		
Nozzle Size	-	NT 0550
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,0 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	92
Cleaning Impact	kg-force	6.1
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	174
Size - Machine alone	LxWxH (mm)	1188x700x1020
Detergent suction	% (+/-)	4

Item number: 107147108		Model: MH 55M-210/1100 FAX 400/3/50 EU	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:30:19 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146356	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	203
Pressure $p_{gun} @ Q_{nom}$	bar	166
Retaining/opening pressure @ gun	bar	216
Flow Q_{nom}	l/min	16.2
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	14,4
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421624

Data		
BOILER:		
Heating power input	kW	85
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	160
Ambient temperature @ burner valves	°C	20±10
Fuel tank (Boiler)	l	30
Boiler fuel consump. @ΔT=45C	kg/h	4.7
Boiler efficiency	%	92
Oil nozzle	-	1,75 60H
Oil nozzle size	-	1.75
Oil pressure	bar	12
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	69
UNIT DATA:		
Nozzle Size	-	NT 0550
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,0 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	92
Cleaning Impact	kg-force	6.1
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	179
Size - Machine alone	LxWxH (mm)	1188x700x1020
Detergent suction	% (+/-)	4

Item number: 107147109		Model: MH 55M-210/1100 PAX 400/3/50 EU	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:30:16 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146359	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	192
Pressure $p_{gun} @ Q_{nom}$	bar	167
Retaining/opening pressure @ gun	bar	220
Flow Q_{nom}	l/min	16.3
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	13,7
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421624

Data		
BOILER:		
Heating power input	kW	85
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	160
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	30
Boiler fuel consump. @ΔT=45C	kg/h	4.7
Boiler efficiency	%	92
Oil nozzle	-	1,75 60H
Oil nozzle size	-	1.75
Oil pressure	bar	12
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	69
UNIT DATA:		
Nozzle Size	-	NT 0550
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,0 +/--1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	92
Cleaning Impact	kg-force	6.1
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	179
Size - Machine alone	LxWxH (mm)	1188x700x1020
Detergent suction	% (+/-)	4

Item number: 107147111
Model: MH 40M-105/750 PA 230/1/50 UK


Productline: MEH
 Customer: -
 Customer item number:
 Customer PM: None

Created on: 02-09-2025 08:31:57
 Created by: BiA
 Approved on: 02-09-2025 08:31:17
 Approved by: JRI

Revised on: 06-11-2025 07:48:00
 Revised by: BiA
 Product status: Released

Product status: Released
MPU item number: 107142387

Data		
PUMP:		
Pressure p_{pump} @ Q_{nom}	bar	100
Pressure p_{gun} @ Q_{nom}	bar	68
Retaining/opening pressure @ gun	bar	120
Flow Q_{nom}	l/min	11,1
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0,75
ELECTRIC:		
Electrical data	V/ph/Hz	230V/1ph/50Hz
Current @ V1	A	11,9
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0,2
Speed	rpm	1450
Electric diagram item no	-	106421618

Data		
BOILER:		
Heating power input	kW	66
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	155
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ΔT=45C	kg/h	3,2
Boiler efficiency	%	92
Oil nozzle	-	1,25 60H
Oil nozzle size	-	1,25
Oil pressure	bar	14
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	78
UNIT DATA:		
Nozzle Size	-	NT 0600
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,7 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dBA	88
Cleaning Impact	kg-force	2,7
Fuse size	A	C 13
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	139
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	0

Item number: 107147112		Model: MH 30C-180/780 PA 230/400/3/50 NO	
	Productline: MEH	Created on: 01-09-2025 12:21:26	Revised on: 01-09-2025 12:27:39
	Customer: -	Created by: BiA	Revised by: -
	Customer item number: -	Approved on: 01-09-2025 12:20:21	Product status: -
	Customer PM: None	Approved by: JRI	
Product status: -		MPU item number: 107146463	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	178
Pressure $p_{gun} @ Q_{nom}$	bar	155
Retaining/opening pressure @ gun	bar	205
Flow Q_{nom}	l/min	11,3
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Stainless Steel
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0,41
ELECTRIC:		
Electrical data	V/ph/Hz	230V/3ph/50Hz
Current @ V1	A	15,2
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0,2
Speed	rpm	2800
Electric diagram item no	-	106421619

Data		
BOILER:		
Heating power input	kW	53
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	145
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump.@ΔT=45C	kg/h	3,2
Boiler efficiency	%	93
Oil nozzle	-	1,0 60H
Oil nozzle size	-	1
Oil pressure	bar	13,5
Fuel	-	1
CO ₂ in fluegas	%	10,70
Soot		0
ΔT @ working pressure	°C	62
UNIT DATA:		
Nozzle Size	-	NT 0400
Max. inlet temperature (suction)	°C	-
Max. inlet temperature (primed)	°C	-
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,8 ±1
High pressure hose	-	???
Sound power (LWA) manuals	dBA	97
Cleaning Impact	kg-force	4
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	131
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	0

Item number: 107147113
Model: MH 40M-190/940 PA 230/3/50 NO


Productline: MEH

Customer: -

Customer item number:

Customer PM: None

Created on: 01-09-2025 15:07:12

Created by: BiA

Approved on: 01-09-2025 15:05:53

Approved by: JRI

Revised on: 06-11-2025 07:47:53

Revised by: BiA

Product status: Released

Product status: Released
MPU item number: 1071478972

Data		
PUMP:		
Pressure $p_{\text{pump}} @ Q_{\text{nom}}$	bar	200
Pressure $p_{\text{gun}} @ Q_{\text{nom}}$	bar	162
Retaining/opening pressure @ gun	bar	215
Flow Q_{nom}	l/min	14,6
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0,75
ELECTRIC:		
Electrical data	V/ph/Hz	230V/3ph/50Hz
Current @ V1	A	20,3
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0,2
Speed	rpm	1450
Electric diagram item no	-	106421613

Data		
BOILER:		
Heating power input	kW	66
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	155
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump.@ΔT=45C	kg/h	4,2
Boiler efficiency	%	92
Oil nozzle	-	1,25 60H
Oil nozzle size	-	1,25
Oil pressure	bar	14
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	59
UNIT DATA:		
Nozzle Size	-	NT 0500
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		3,3 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dBA	92
Cleaning Impact	kg-force	4,9
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	160
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	0

Item number: 107147116		Model: MH 35C-180/780 PAX 230/400/3/50 NO	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:30:46 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number: -	Approved on: 1/2/2025 12:55:00 PM	Product status: Production preparation
	Customer PM: None	Approved by: SuH	
Product status: Production preparation		MPU item number: 107146457	

Data		
PUMP:		
Pressure p_{pump} @ Q_{nom}	bar	177
Pressure p_{gun} @ Q_{nom}	bar	155
Retaining/opening pressure @ gun	bar	205
Flow Q_{nom}	l/min	11.3
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Stainless Steel
Stroke	mm	
Pump oil type	-	OIL ROTRA MP 80W-90
Pump oil amount	l	0.41
ELECTRIC:		
Electrical data	V/ph/Hz	230V/3ph/50Hz
Current @ V1	A	15,2
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	2800
Electric diagram item no	-	106421621

Data		
BOILER:		
Heating power input	kW	53
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	145
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump.@ΔT=45C	kg/h	3.2
Boiler efficiency	%	93
Oil nozzle	-	1,0 60H
Oil nozzle size	-	1
Oil pressure	bar	13.5
Fuel	-	1
CO ₂ in fluegas	%	10,70
Soot		0
ΔT @ working pressure	°C	62
UNIT DATA:		
Nozzle Size	-	NT 0400
Max. inlet temperature (suction)	°C	-
Max. inlet temperature (primed)	°C	-
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. 5WIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,8 ±1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	97
Cleaning Impact	kg-force	3.8
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	119
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147117		Model: MH 45M-200/960 FA 230-400/3/50 NO	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:31:35 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146357	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	184
Pressure $p_{gun} @ Q_{nom}$	bar	161
Retaining/opening pressure @ gun	bar	209
Flow Q_{nom}	l/min	13.6
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	230V/3ph/50Hz
Current @ V1	A	21,7
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421621

Data		
BOILER:		
Heating power input	kW	66
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	155
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ ΔT=45C	kg/h	3.9
Boiler efficiency	%	92
Oil nozzle	-	1,25 60H
Oil nozzle size	-	1.25
Oil pressure	bar	14
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	64
UNIT DATA:		
Nozzle Size	-	NT 0475
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		3,2 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	92
Cleaning Impact	kg-force	5.1
Fuse size	A	C 25/16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	144
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147118		Model: MH 45M-200/960 FAX 230-400/3/50 NO	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:31:37 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146357	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	188
Pressure $p_{gun} @ Q_{nom}$	bar	160
Retaining/opening pressure @ gun	bar	206
Flow Q_{nom}	l/min	13.6
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	230V/3ph/50Hz
Current @ V1	A	22
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421621

Data		
BOILER:		
Heating power input	kW	66
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	155
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ΔT=45C	kg/h	3.9
Boiler efficiency	%	92
Oil nozzle	-	1,25 60H
Oil nozzle size	-	1.25
Oil pressure	bar	14
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	64
UNIT DATA:		
Nozzle Size	-	NT 0475
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		3,2 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dBA	92
Cleaning Impact	kg-force	5.1
Fuse size	A	C 25/16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	147
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147121		Model: MH 55M-210/1100 FAX 230/400/3/50 NO	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:30:12 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146356	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	203
Pressure $p_{gun} @ Q_{nom}$	bar	166
Retaining/opening pressure @ gun	bar	216
Flow Q_{nom}	l/min	16.2
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	230V/3ph/50Hz
Current @ V1	A	25,0
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421621

Data		
BOILER:		
Heating power input	kW	85
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	160
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	30
Boiler fuel consump. @ΔT=45C	kg/h	4.7
Boiler efficiency	%	92
Oil nozzle	-	1,75 60H
Oil nozzle size	-	1.75
Oil pressure	bar	12
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	69
UNIT DATA:		
Nozzle Size	-	NT 0550
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,0 +/--1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	92
Cleaning Impact	kg-force	6.1
Fuse size	A	C 25/16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	180
Size - Machine alone	LxWxH (mm)	1188x700x1020
Detergent suction	% (+/-)	4

Item number: 107147123		Model: MH 45M-100/680 PA 230/1/50 UK	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:31:23 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146445	

Data		
PUMP:		
Pressure p_{pump} @ Q_{nom}	bar	88
Pressure p_{gun} @ Q_{nom}	bar	80
Retaining/opening pressure @ gun	bar	118
Flow Q_{nom}	l/min	9.6
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	230V/1ph/50Hz
Current @ V1	A	13,1
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421622

Data		
BOILER:		
Heating power input	kW	53
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	145
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ ΔT=45C	kg/h	2.7
Boiler efficiency	%	93
Oil nozzle	-	1,0 60H
Oil nozzle size	-	1
Oil pressure	bar	13.5
Fuel	-	1
CO ₂ in fluegas	%	10,70
Soot		0
ΔT @ working pressure	°C	73
UNIT DATA:		
Nozzle Size	-	NT 0475
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,7+/-1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	88
Cleaning Impact	kg-force	2.5
Fuse size	A	C 13
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	138
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147124		Model: MH 45M-100/680 PAX 230/1/50 UK	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:31:26 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146445	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	90
Pressure $p_{gun} @ Q_{nom}$	bar	80
Retaining/opening pressure @ gun	bar	120
Flow Q_{nom}	l/min	9.6
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	230V/1ph/50Hz
Current @ V1	A	13,4
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421622

Data		
BOILER:		
Heating power input	kW	53
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	145
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ΔT=45C	kg/h	2.7
Boiler efficiency	%	93
Oil nozzle	-	1,0 60H
Oil nozzle size	-	1
Oil pressure	bar	13.5
Fuel	-	1
CO ₂ in fluegas	%	10,70
Soot		0
ΔT @ working pressure	°C	73
UNIT DATA:		
Nozzle Size	-	NT 0475
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,7 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dBA	88
Cleaning Impact	kg-force	2.5
Fuse size	A	C 13
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	141
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147125		Model: MH 55M-100/760 PA 230/1/50 UK	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:30:29 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146446	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	92
Pressure $p_{gun} @ Q_{nom}$	bar	84
Retaining/opening pressure @ gun	bar	122
Flow Q_{nom}	l/min	10.6
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	230V/1ph/50Hz
Current @ V1	A	14,2
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421622

Data		
BOILER:		
Heating power input	kW	78
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	160
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	30
Boiler fuel consump. @ΔT=45C	kg/h	3
Boiler efficiency	%	92
Oil nozzle	-	1,75 60H
Oil nozzle size	-	1.75
Oil pressure	bar	10
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	97
UNIT DATA:		
Nozzle Size	-	NT 0500
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. 5WIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,1 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	88.4
Cleaning Impact	kg-force	2.7
Fuse size	A	C 13
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	167
Size - Machine alone	LxWxH (mm)	1188x700x1020
Detergent suction	% (+/-)	4

Item number: 107147126		Model: MH 55M-100/760 PAX 230/1/50 UK	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:30:25 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number:	Approved on: 1/2/2025 12:55:00 PM	Product status: Released
	Customer PM: None	Approved by: SuH	
Product status: Released		MPU item number: 107146446	

Data		
PUMP:		
Pressure p_{pump} @ Q_{nom}	bar	95
Pressure p_{gun} @ Q_{nom}	bar	84
Retaining/opening pressure @ gun	bar	130
Flow Q_{nom}	l/min	10.5
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0.75
ELECTRIC:		
Electrical data	V/ph/Hz	230V/1ph/50Hz
Current @ V1	A	14,5
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	1450
Electric diagram item no	-	106421622

Data		
BOILER:		
Heating power input	kW	78
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	160
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	30
Boiler fuel consump. @ ΔT=45C	kg/h	3
Boiler efficiency	%	92
Oil nozzle	-	1,75 60H
Oil nozzle size	-	1.75
Oil pressure	bar	10
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	98
UNIT DATA:		
Nozzle Size	-	NT 0500
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,1 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dba	88.4
Cleaning Impact	kg-force	2.7
Fuse size	A	C 13
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	170
Size - Machine alone	LxWxH (mm)	1188x700x1020
Detergent suction	% (+/-)	4

Item number: 107147153		Model: MH 35C-145/600 PA 230/1/50 EU	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:31:18 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number: -	Approved on: 1/2/2025 12:55:00 PM	Product status: Production preparation
	Customer PM: None	Approved by: SuH	
Product status: Production preparation		MPU item number: 107146453	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	142
Pressure $p_{gun} @ Q_{nom}$	bar	126
Retaining/opening pressure @ gun	bar	165
Flow Q_{nom}	l/min	8.4
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Stainless Steel
Stroke	mm	
Pump oil type	-	OIL ROTRA MP 80W-90
Pump oil amount	l	0.41
ELECTRIC:		
Electrical data	V/ph/Hz	230V/1ph/50Hz
Current @ V1	A	16,4
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	2800
Electric diagram item no	-	106421623

Data		
BOILER:		
Heating power input	kW	53
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	145
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump. @ΔT=45C	kg/h	2.4
Boiler efficiency	%	93
Oil nozzle	-	1,0 60H
Oil nozzle size	-	1
Oil pressure	bar	13.5
Fuel	-	1
CO ₂ in fluegas	%	10,70
Soot		0
ΔT @ working pressure	°C	84
UNIT DATA:		
Nozzle Size	-	NT 0340
Max. inlet temperature (suction)	°C	-
Max. inlet temperature (primed)	°C	-
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,8 ±1
High pressure hose	-	???
Sound power (LWA) manuals	dBA	96
Cleaning Impact	kg-force	2.6
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	115
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147155		Model: MH 35C-145/600 PAX 230/1/50 EU	
	Productline: MEH	Created on: 12/30/2024 11:25:17 AM	Revised on: 1/6/2025 11:31:21 AM
	Customer: -	Created by: BiA	Revised by: -
	Customer item number: -	Approved on: 1/2/2025 12:55:00 PM	Product status: Production preparation
	Customer PM: None	Approved by: SuH	
Product status: Production preparation		MPU item number: 107146453	

Data		
PUMP:		
Pressure $p_{pump} @ Q_{nom}$	bar	142
Pressure $p_{gun} @ Q_{nom}$	bar	126
Retaining/opening pressure @ gun	bar	165
Flow Q_{nom}	l/min	8.4
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Stainless Steel
Stroke	mm	
Pump oil type	-	OIL ROTRA MP 80W-90
Pump oil amount	l	0.41
ELECTRIC:		
Electrical data	V/ph/Hz	230V/1ph/50Hz
Current @ V1	A	16,4
Control voltage	V	230
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0.2
Speed	rpm	2800
Electric diagram item no	-	106421623

Data		
BOILER:		
Heating power input	kW	53
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	145
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	15
Boiler fuel consump.@ΔT=45C	kg/h	2.4
Boiler efficiency	%	93
Oil nozzle	-	1,0 60H
Oil nozzle size	-	1
Oil pressure	bar	13.5
Fuel	-	1
CO ₂ in fluegas	%	10,70
Soot		0
ΔT @ working pressure	°C	84
UNIT DATA:		
Nozzle Size	-	NT 0340
Max. inlet temperature (suction)	°C	-
Max. inlet temperature (primed)	°C	-
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,8 ±1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	96
Cleaning Impact	kg-force	2.6
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	119
Size - Machine alone	LxWxH (mm)	1010x700x1016
Detergent suction	% (+/-)	4

Item number: 107147165
Model: MH 50M-220/1100 PA 400/3/50 EU


Productline: MEH

Customer: -

Customer item number: -

Customer PM: None

Created on: 29-08-2025 09:57:19

Created by: BiA

Approved on: 28-10-2016 10:40:24

Approved by: SuR

Revised on: 06-11-2025 07:48:04

Revised by: BiA

Product status: -

Product status: -

MPU item number: 107146480

Data		
PUMP:		
Pressure p_{pump} @ Q_{nom}	bar	192
Pressure p_{gun} @ Q_{nom}	bar	167
Retaining/opening pressure @ gun	bar	220
Flow Q_{nom}	l/min	16,3
Suction height dry	m	
Suction height primed	m	
Pump type	-	
Number of pistons	-	
Pump piston type	-	Full Ceramic
Stroke	mm	
Pump oil type	-	
Pump oil amount	l	0,75
ELECTRIC:		
Electrical data	V/ph/Hz	400V/3ph/50Hz
Current @ V1	A	13,7
Control voltage	V	400
High voltage test voltage	V	1500
HV insulation resistance min.	MΩ	1
Earth circuit resistance max.	Ω	0,2
Speed	rpm	1450
Electric diagram item no	-	106421615

Data		
BOILER:		
Heating power input	kW	85
Max. CO in fluegas	ppm	75
Exhaust temperature	°C	160
Ambient temperature @ burner values	°C	20±10
Fuel tank (Boiler)	l	30
Boiler fuel consump. @ΔT=45C	kg/h	4,7
Boiler efficiency	%	92
Oil nozzle	-	1,75 60H
Oil nozzle size	-	1,75
Oil pressure	bar	12
Fuel	-	1
CO ₂ in fluegas	%	10,50
Soot		0
ΔT @ working pressure	°C	69
UNIT DATA:		
Nozzle Size	-	NT 0550
Max. inlet temperature (suction)	°C	0
Max. inlet temperature (primed)	°C	0
Max. inlet temperature (pressure fed)	°C	40
Gun Type	-	ERGO 2000 STD INCL. SWIVEL NILFISK
Lance primary/secondary	-	1/None
Vibration ISO 5349 Lance 1		2,0 +/-1
High pressure hose	-	???
Sound power (LWA) manuals	dB(A)	92
Cleaning Impact	kg-force	6,3
Fuse size	A	C 16
Protection Class	-	IPX5
Weight - Machine incl. standard acc.	kg	206
Size - Machine alone	LxWxH (mm)	1188x700x1020
Detergent suction	% (+/-)	0



Construction – MH overview



Main power switch. *

Lock for hose reel. *

Supply water connection

Water inlet filter. *

Type plate

Detergent B. *

Detergent A. *



Hose reel. *

Spray lance

Safety warning label

Flow regulation knob. *

Label for fuel spec.

Footboard for tipping machine



* Depending on model

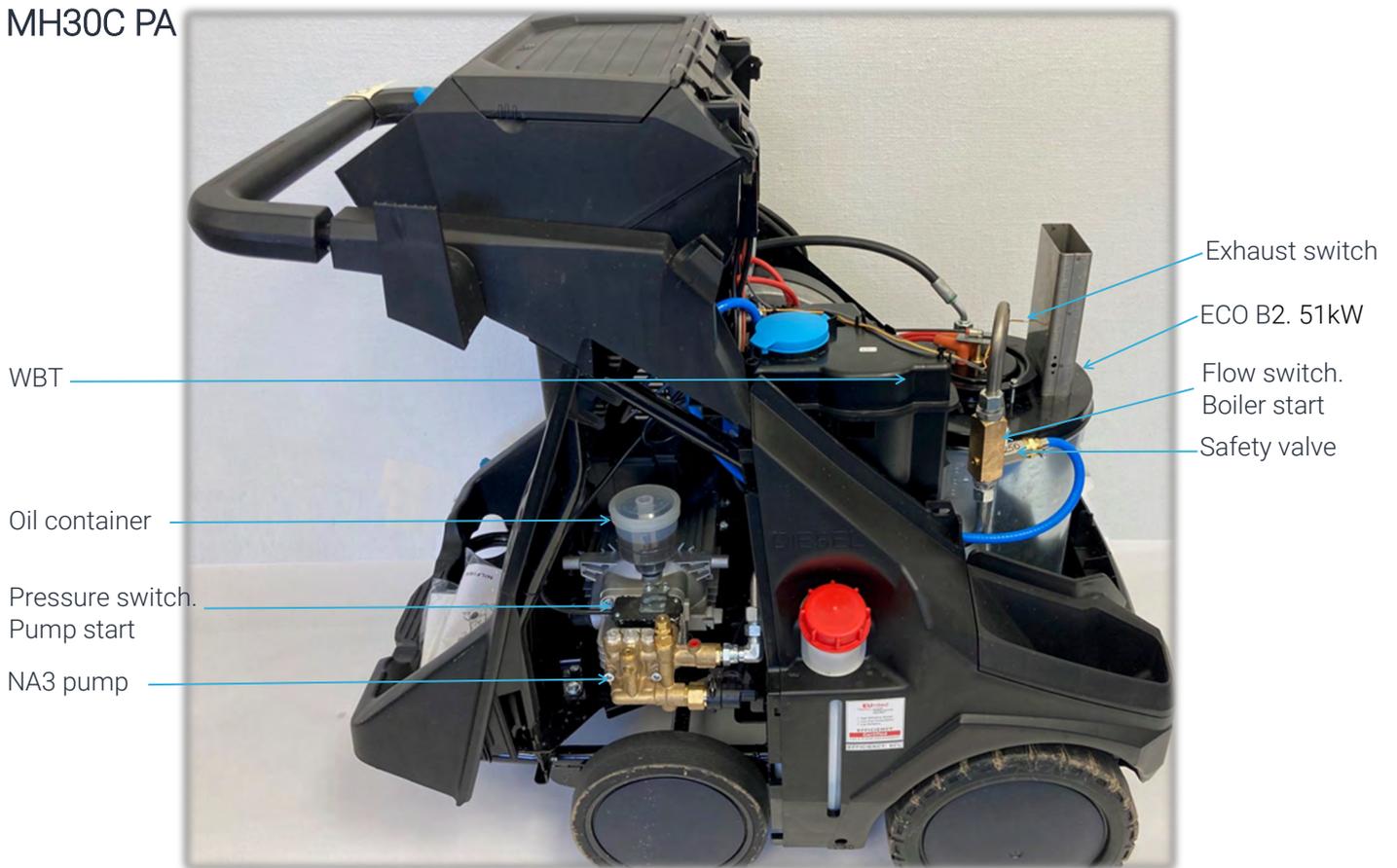


* Depending on model

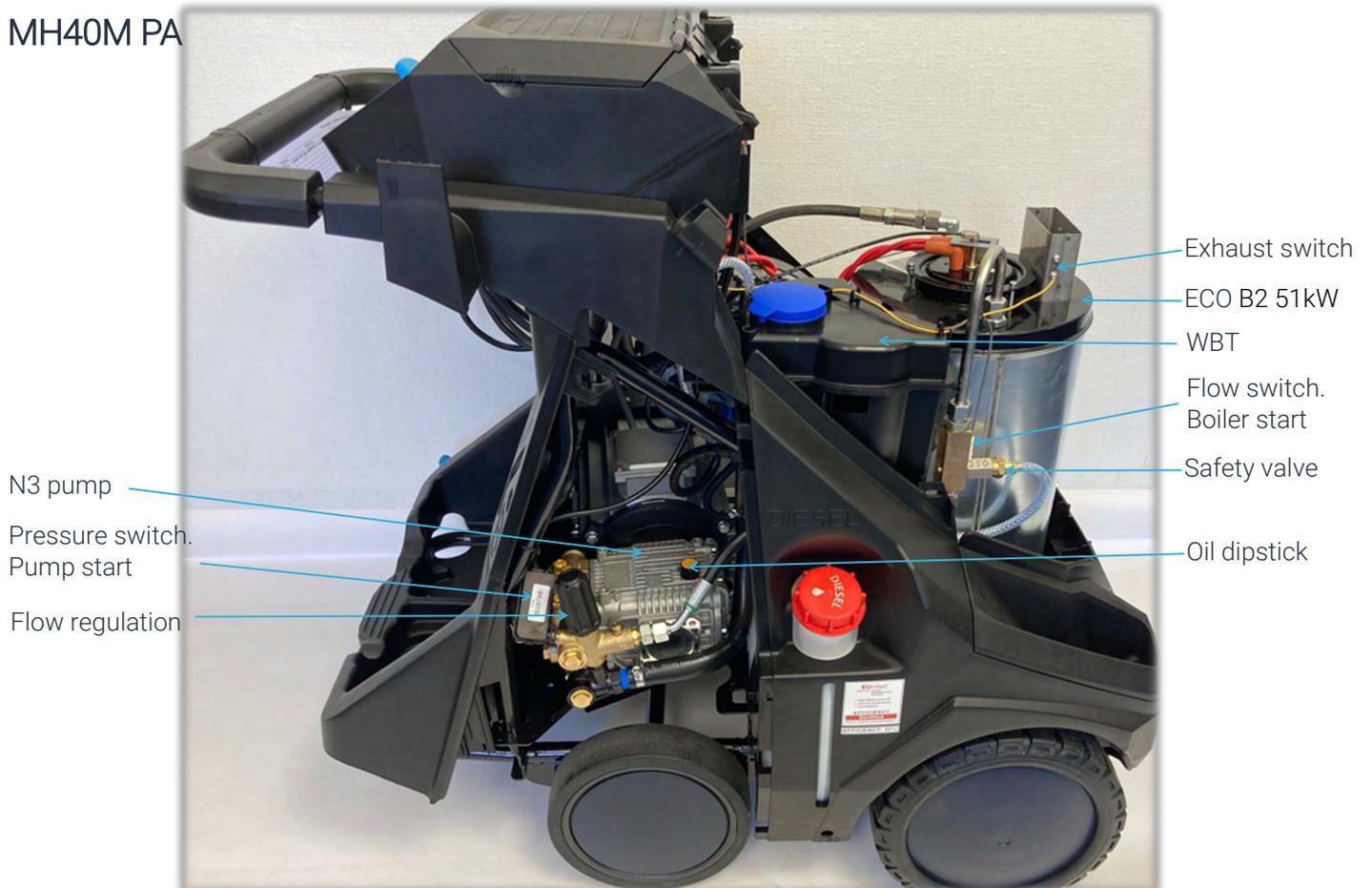
Construction – MH overview



MH30C PA



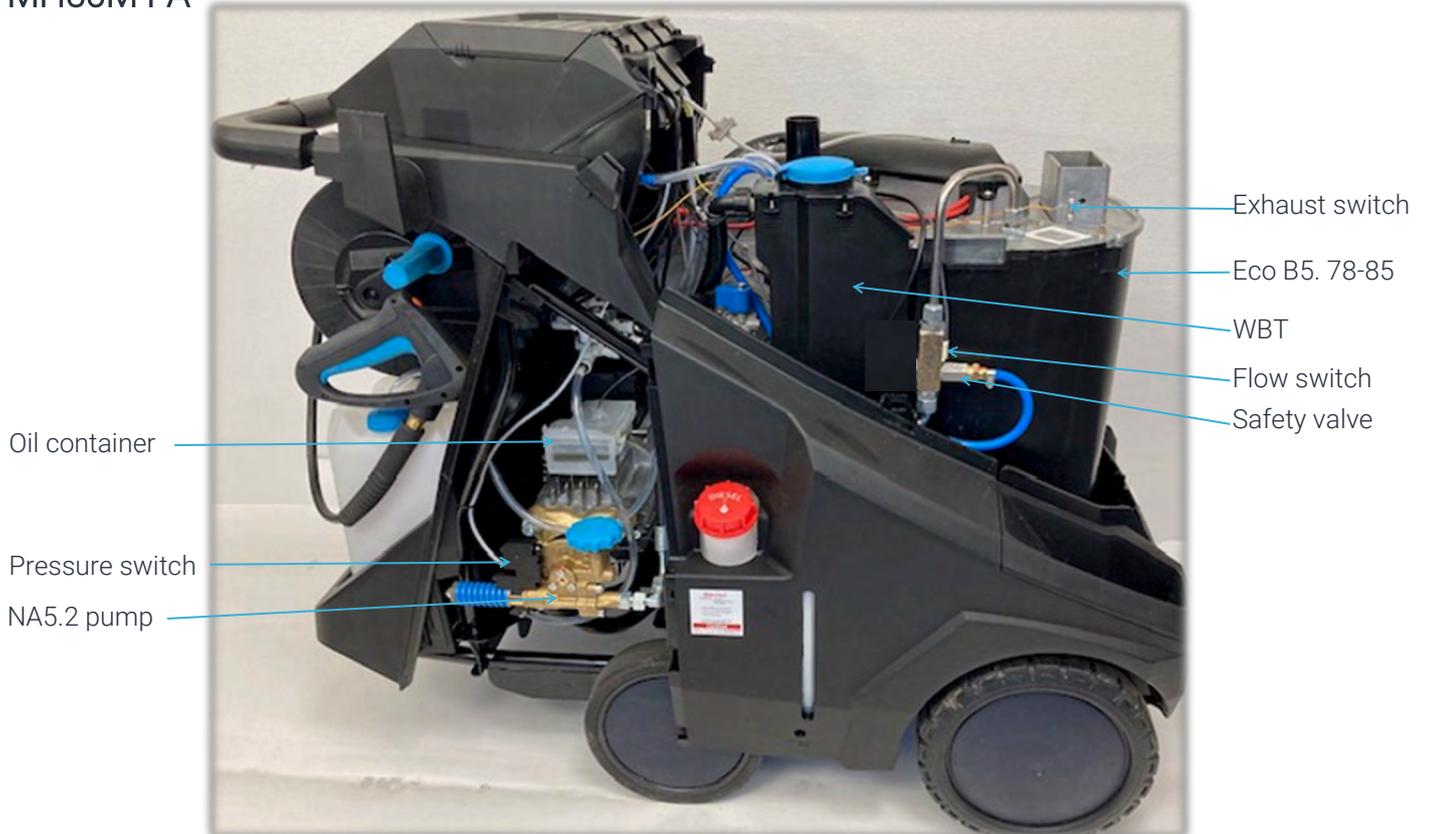
MH40M PA



Construction – MH overview

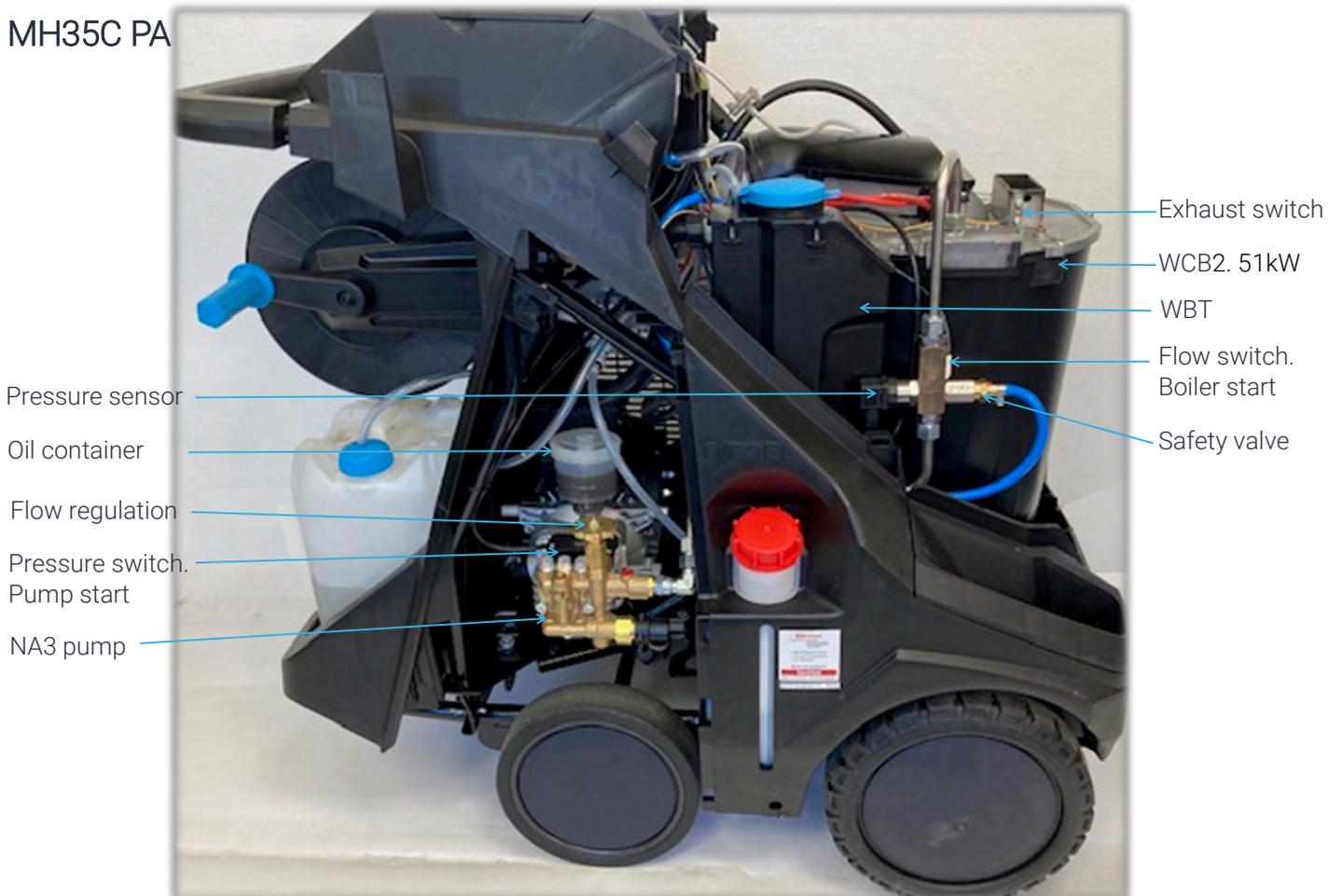


MH50M PA



Note: photo needs to be updated. Wrong boiler.

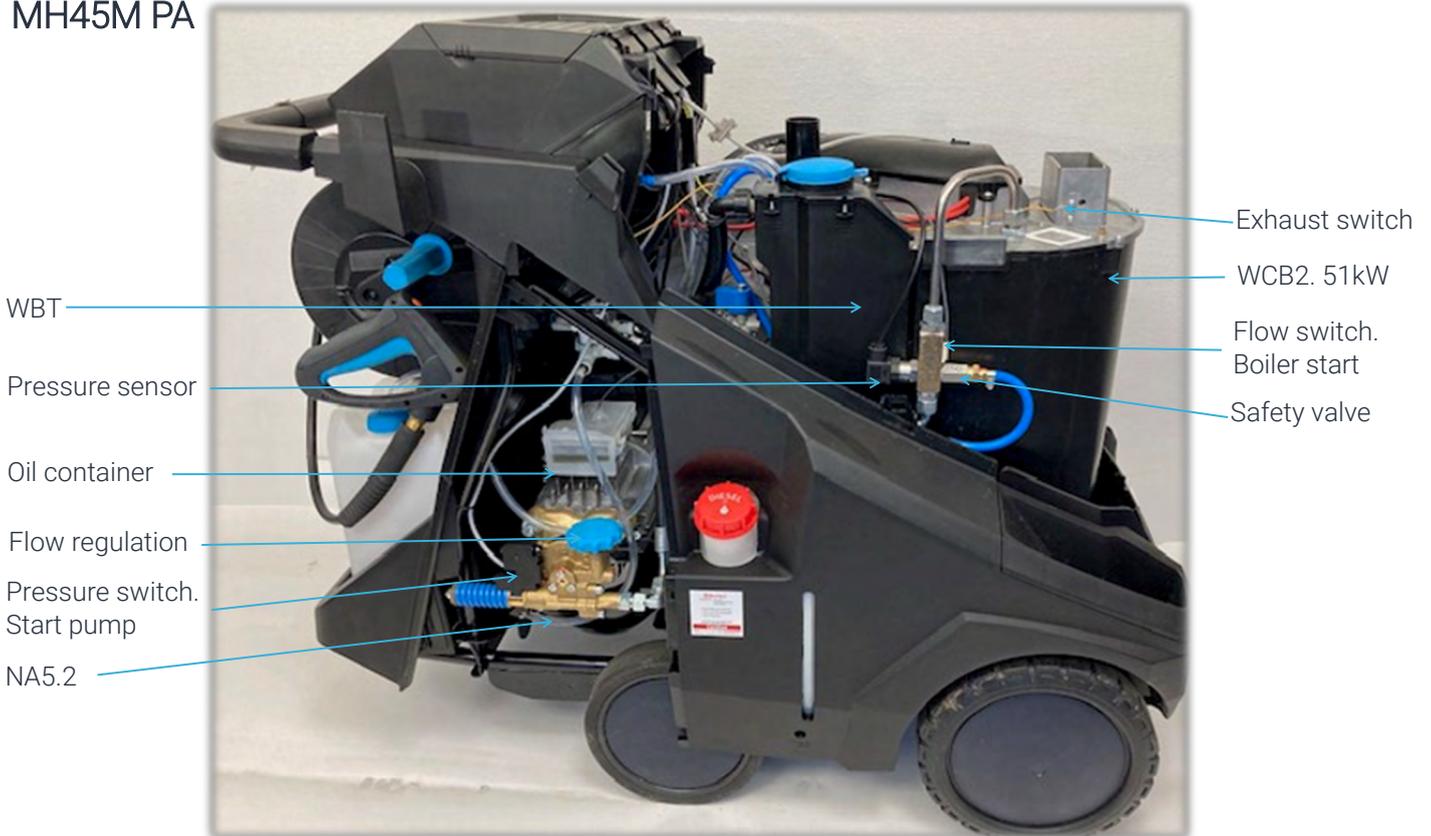
MH35C PA



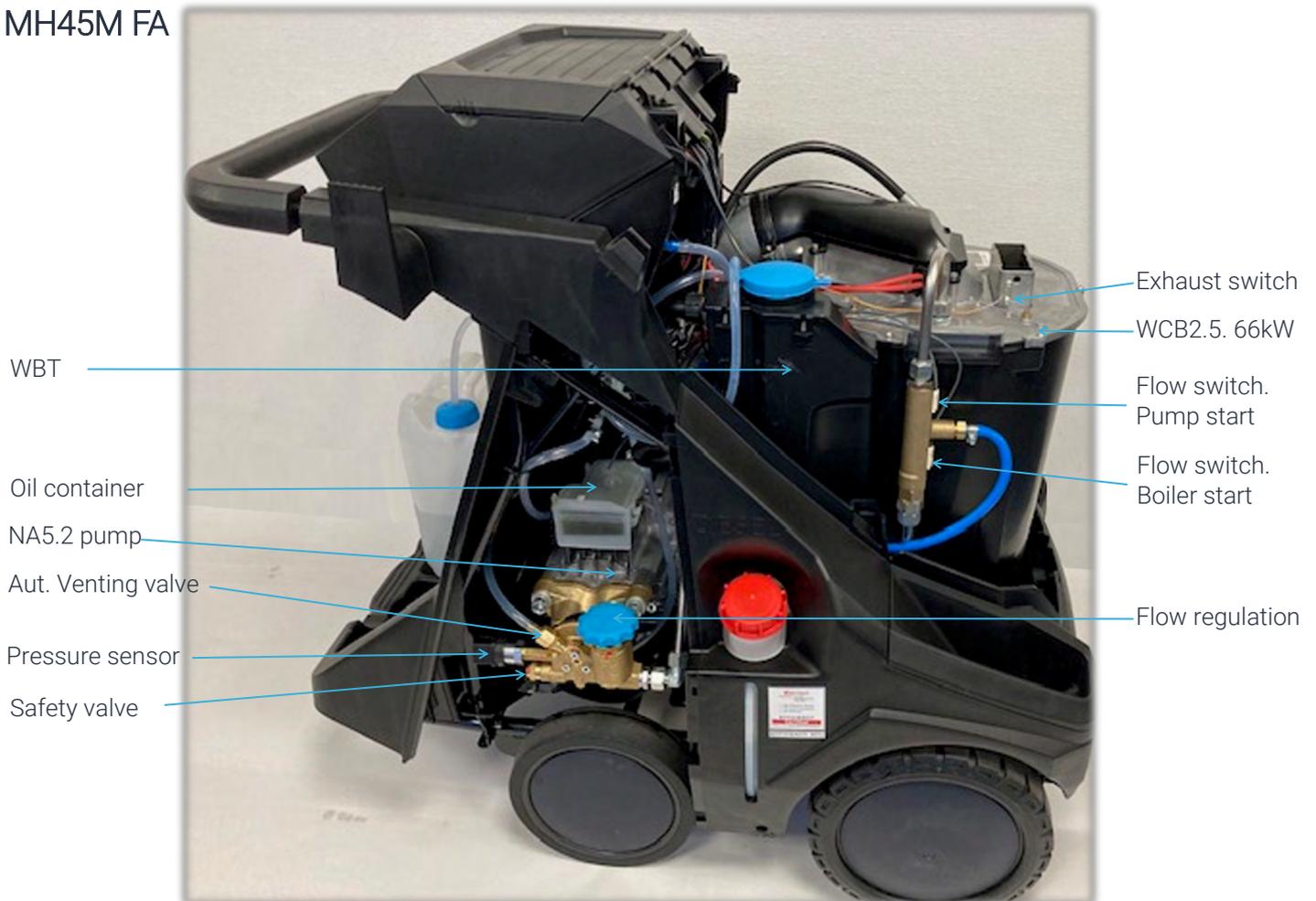
Construction – MH overview



MH45M PA



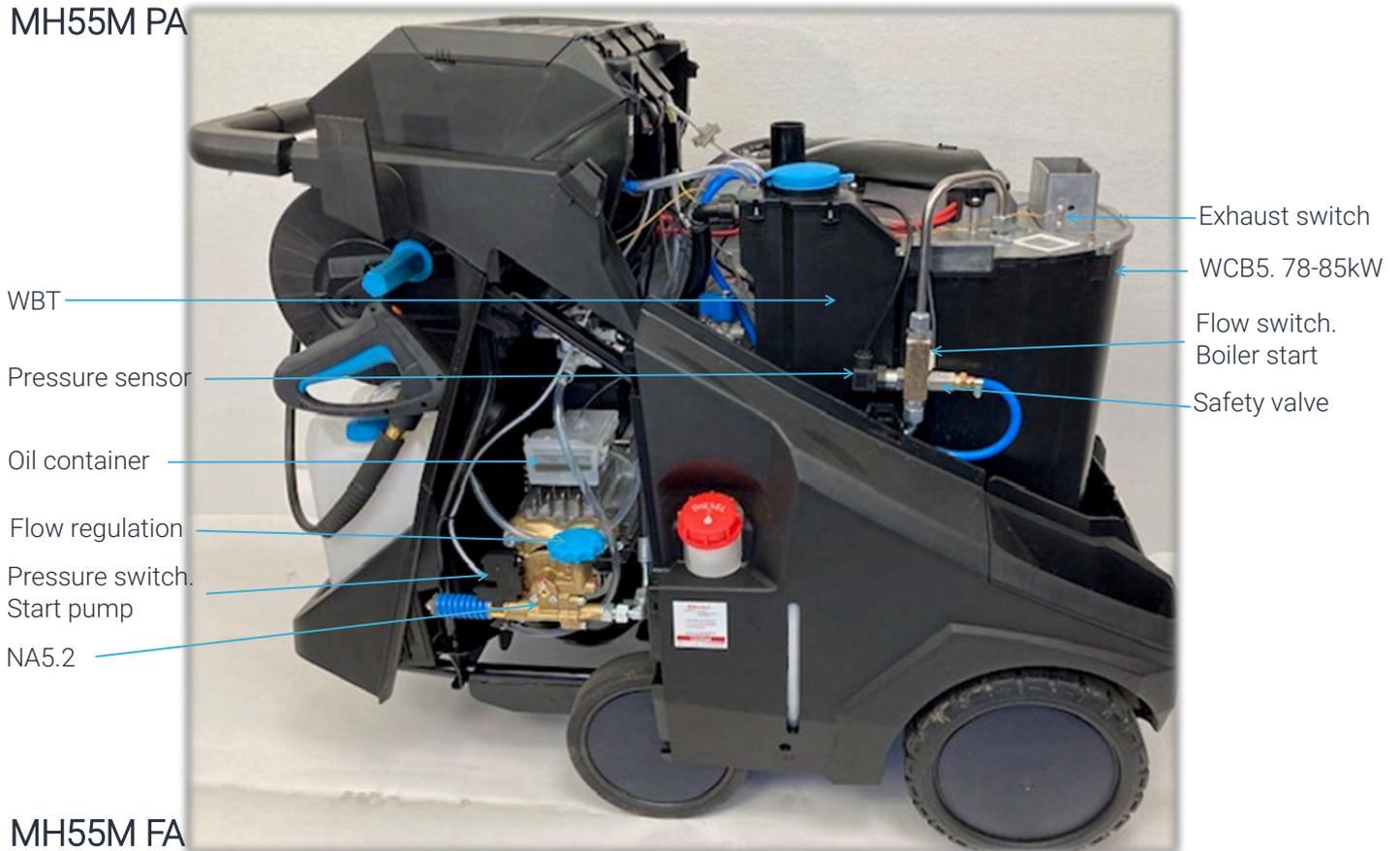
MH45M FA



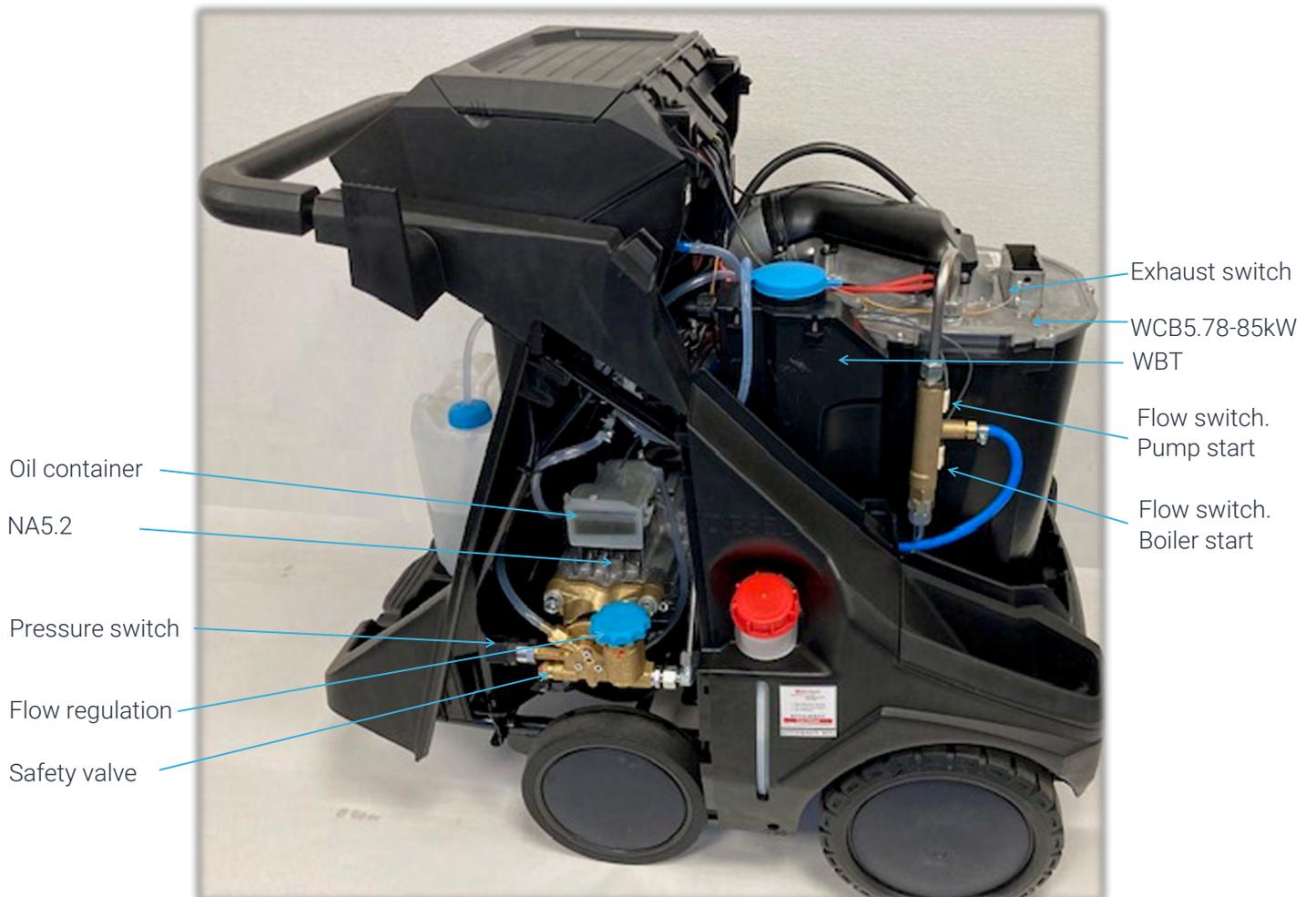
Construction – MH overview

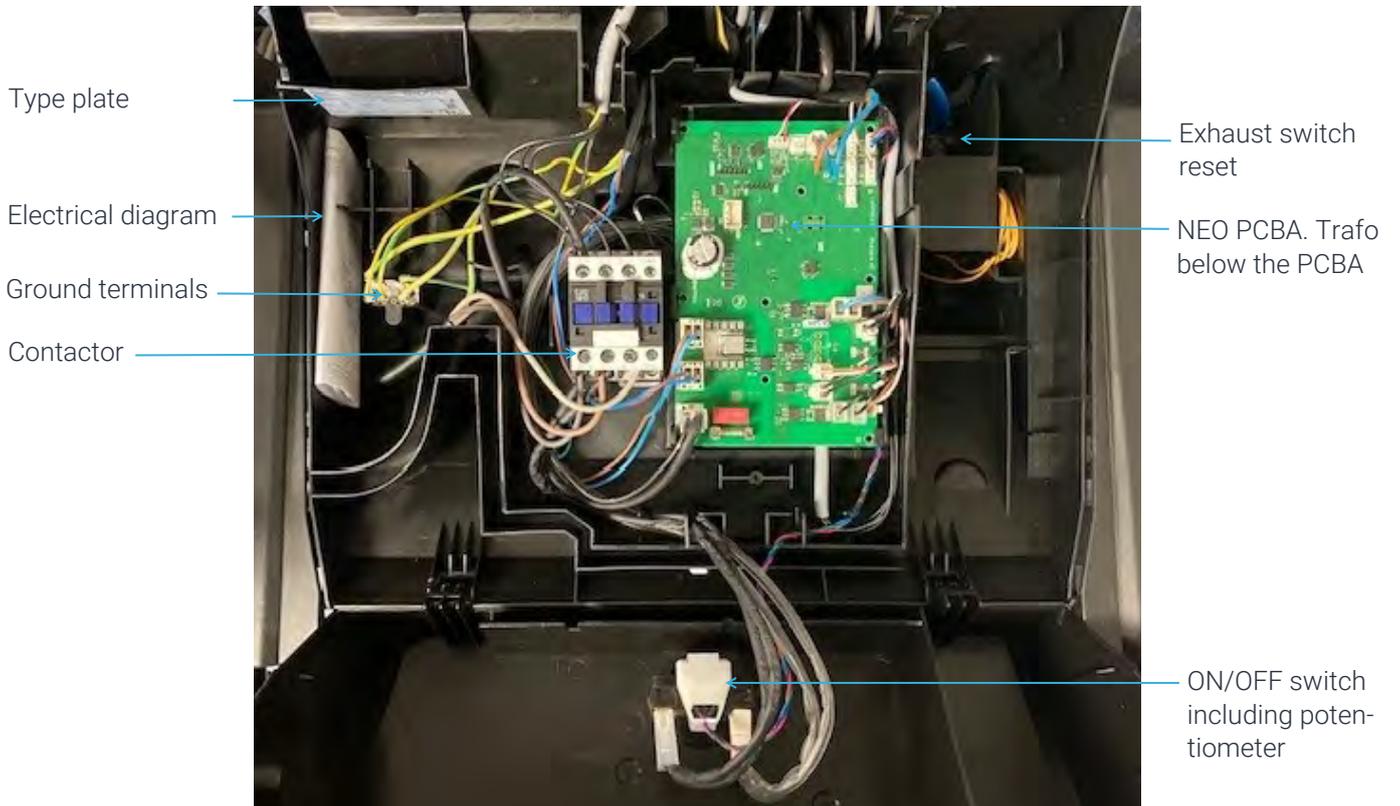


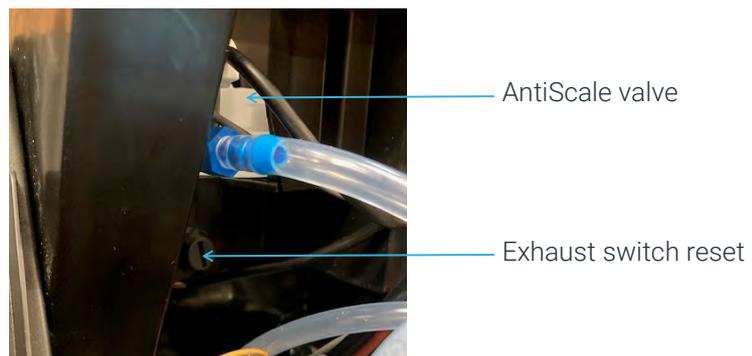
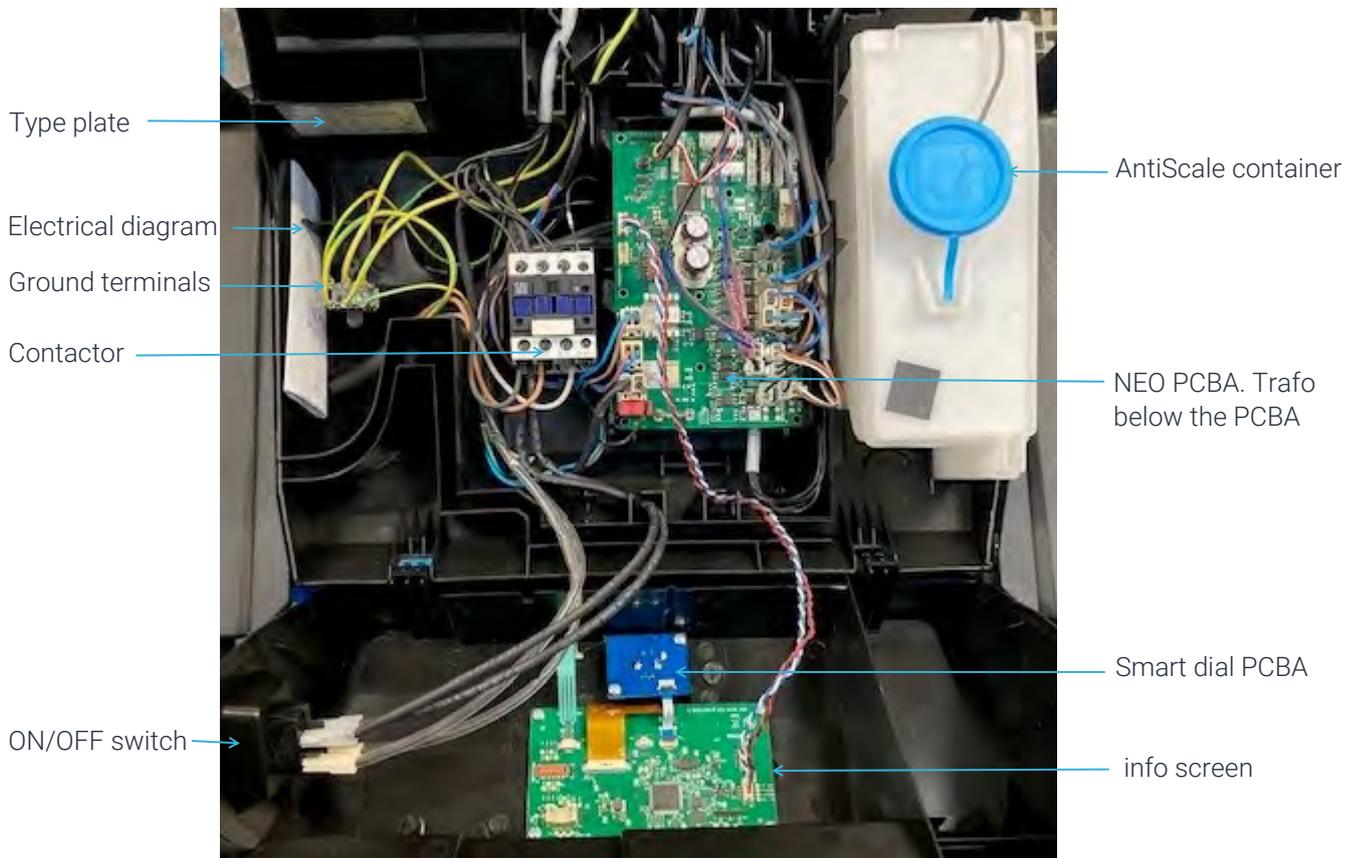
MH55M PA



MH55M FA







Function MH 30/40/50 C/M PA



If the machine and the power supply are working correctly the following will happen during start up.



If the machine and power supply is OK, the following will happen during start up:

When the main switch S1 is turned on to cold (or hot) water mode the control transformer T1 transforms the supply voltage into 24 VAC, which is supplied to the NEO PCBA. The NEO PCBA transforms it into 3 VDC and 5 VDC.

The machine will now run a "self-test". After the self-test sequence, the motor/pump will start (K1 closes) and the pump will build up pressure until the by-pass switch B4 gives signal to the NEO PCBA. Once the by-pass pressure is reached the pump will switch to by-pass mode for 20 sec. before it stops.

Now the machine is in stand-by in cold water mode. When the spray handle is activated, the pump will start up and the machine can be used. When the spray handle is released the pump will switch to by-pass mode for 20 sec. before it stops.

By switching to hot water mode the machine remains in stand-by mode. When the spray handle is activated, the pump will start up, and if the main switch (S1/P1) is set higher than actual water outlet temperature (B1), B2, B4, B9, EXH is closed, T2, M2 and Y1 will be powered, (M2 starts 5 sec. before Y1 is powered in order to ventilate the combustion chamber before spraying in fuel) and the combustion will start.

The water temperature will now rise until the thermostat set point (Main switch S1/P1) has been reached. The combustion stops, when the actual temp. value exceeds the set point in the SW. The fan will keep ventilating for approx. 15 sec. before it will stop. When heat again is required the above cycle will be repeated.

When the Main switch is set in Off mode the control transformer T1 will lose the power and the machine will shut down.

S1	Main switch	T1	Control transformer
K1	Contact pump	T2	Ignition transformer
B1	Temp. Sensor PT 100	M2	Motor fan
B2	Flow switch	P1	Main switch position potentiometer
B4	By pass switch	Y1	Oil valve
B9	Fuel level sensor		
EXH	Exhaust switch		

Function MH 35/45/55 C/M PA/FA(X)



If the machine and the power supply are working correctly the following will happen during start up.



If the machine and power supply is OK, the following will happen during start up:

When the main switch, S1, is pressed to ON position (in hot or cold water mode) the control transformer T1 transforms the supply voltage into 24 Vac, which is supplied to the main NEO PCBA A1. In the NEO PCBA the 24 Vac is transformed into 3 VDC and 5 VDC to run the NEO PCBA and the Info screen A2.

The control system will now check (self test) that all sensors etc. are in correct state.

Now the NEO PCBA will power K1 coil with 24Vac which closes contactor K1 and the motor will start. The machine will start in the program that was selected when it was last turned off.

With closed spray handle the motor/pump will build up pressure until the opening pressure is reached. Once the opening pressure is reached the pump will switch to by-pass mode for 20 sec. before it stops.

On the PA (Pressure Activated) models the by-pass signal to the control system is coming from the Micro switch on the unloader and from the flow switch.

On FA (flow activated) models the by-pass signal to the control system is coming from the two flow reed switches on the double flow switch.

These signals will start the 20 sec. timer (By-pass time).

Now the machine is in stand-by mode. When the spray handle is activated, the motor/pump will start up, and if the temperature sensor B1 is sensing water outlet temperature lower than the temperature setting on the machine, and B2, B4, B6, B8, B9, EXH is closed, T2, M2 and Y1 will be powered, (M2 starts 5 sec. before Y1 is powered in order to ventilate the combustion chamber before spraying in fuel) and the combustion will start.

A1	NEO PCBA	B8	Level sensor Anti-stone
A2	UIC -06/LCD (info screen)	B9	Fuel level sensor
A3	Dial	EXH	Exhaust switch
S1	Switch ON/OFF	T1	Control transformer
K1	Contactor pump	T2	Ignition transformer
B1	Temp. Sensor PT 100	M2	Motor fan
B2	Flow switch	Y1	Oil valve
B4	By pass switch	P1	Mainswitch position potentiometer
B6	Lever switch pump oil	Y1	Oil valve

Function MH 35/45/55 C/M PA/FA(X)



If the machine and the power supply are working correctly the following will happen during start up.



Continued from previous page.....

The water temperature will now increase until the thermostat setpoint has been reached. The combustion stops, when the actual temp. value (measured by the PT100 B1 temperature sensor installed just before the machine water outlet) exceeds the setpoint in the SW. The combustion is stopped by interrupting the 24Vac to the fuel pump solenoid Y1. The solenoid will close the internal fuel valve in the fuel pump, so no fuel is pumped out to the fuel nozzle. The fan will keep ventilating and the ignition will continue, because when hot water mode is chosen the T2 ignition and the fan motor M2 is constantly ON as long as the motor M1 is ON. When heat again is required the above cycle will be repeated.

On the front of the electrical box (under the cabinet) you will find a Anti-stone valve. When the valve is open, anti-stone will flow from the container into the water tank. The frequency of opening time is adjusted according to the hardness of the water when machines are set up.

Low level indicator B8 is mounted in the container. This provides information to the user when the level becomes low. This can be seen on the info screen.

The detergent solenoid valve(s) makes it possible to add detergent to the pump suction side. Detergent is chosen in the detergent menu on the operating panel of the machine. Some models have only one solenoid for one type (A) detergent, and other models have 2 solenoids for 2 types (A Y3 + B Y4) of detergent.

Beside the detergent solenoids is installed a "rinse solenoid valve Y5".

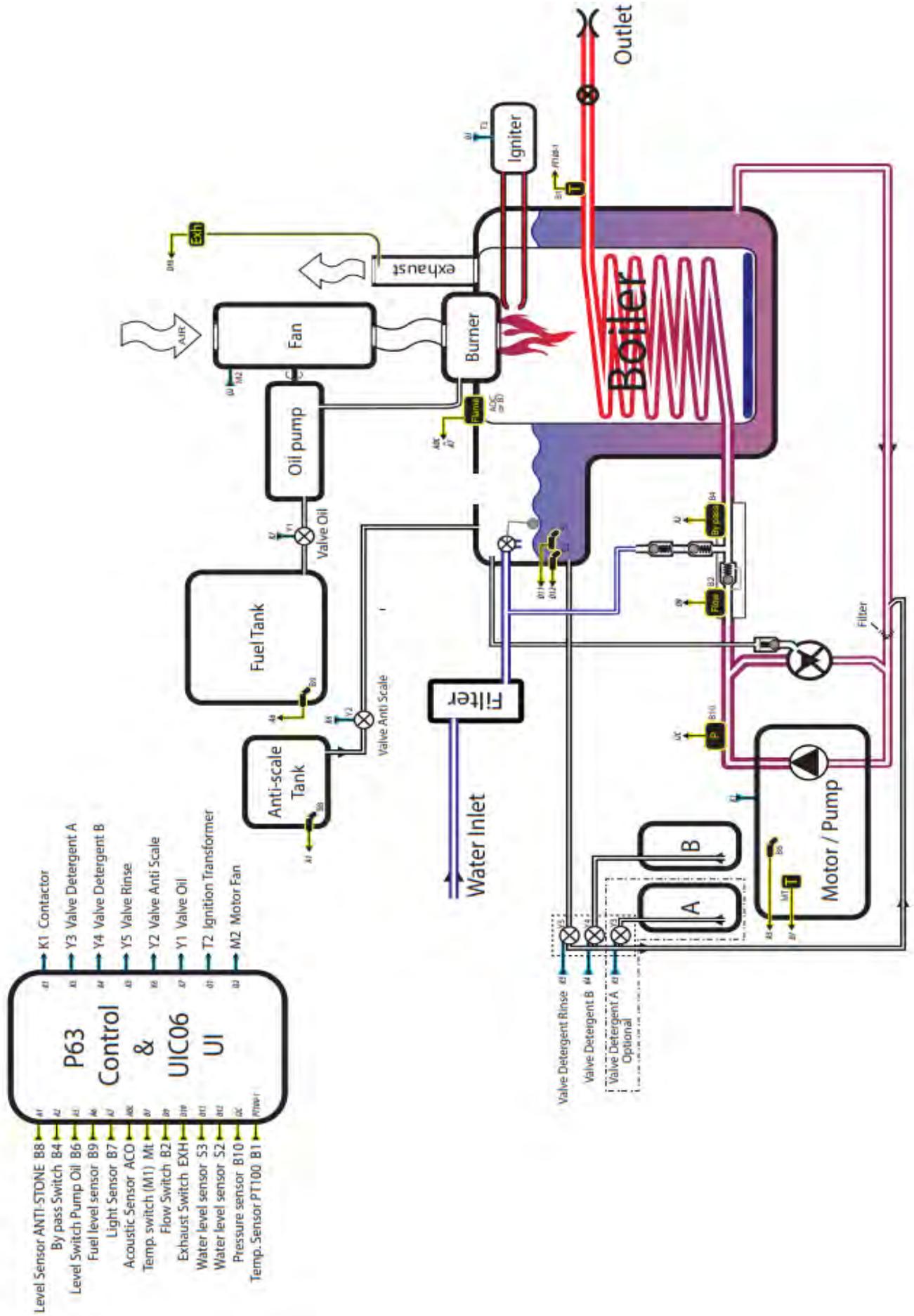
The purpose of this valve is to flush the detergent valves with fresh water after use.

The fresh water is sucked from the water break tank through a hose up to the solenoid valves. The valves will be flushed for 3 minutes after they have been used.

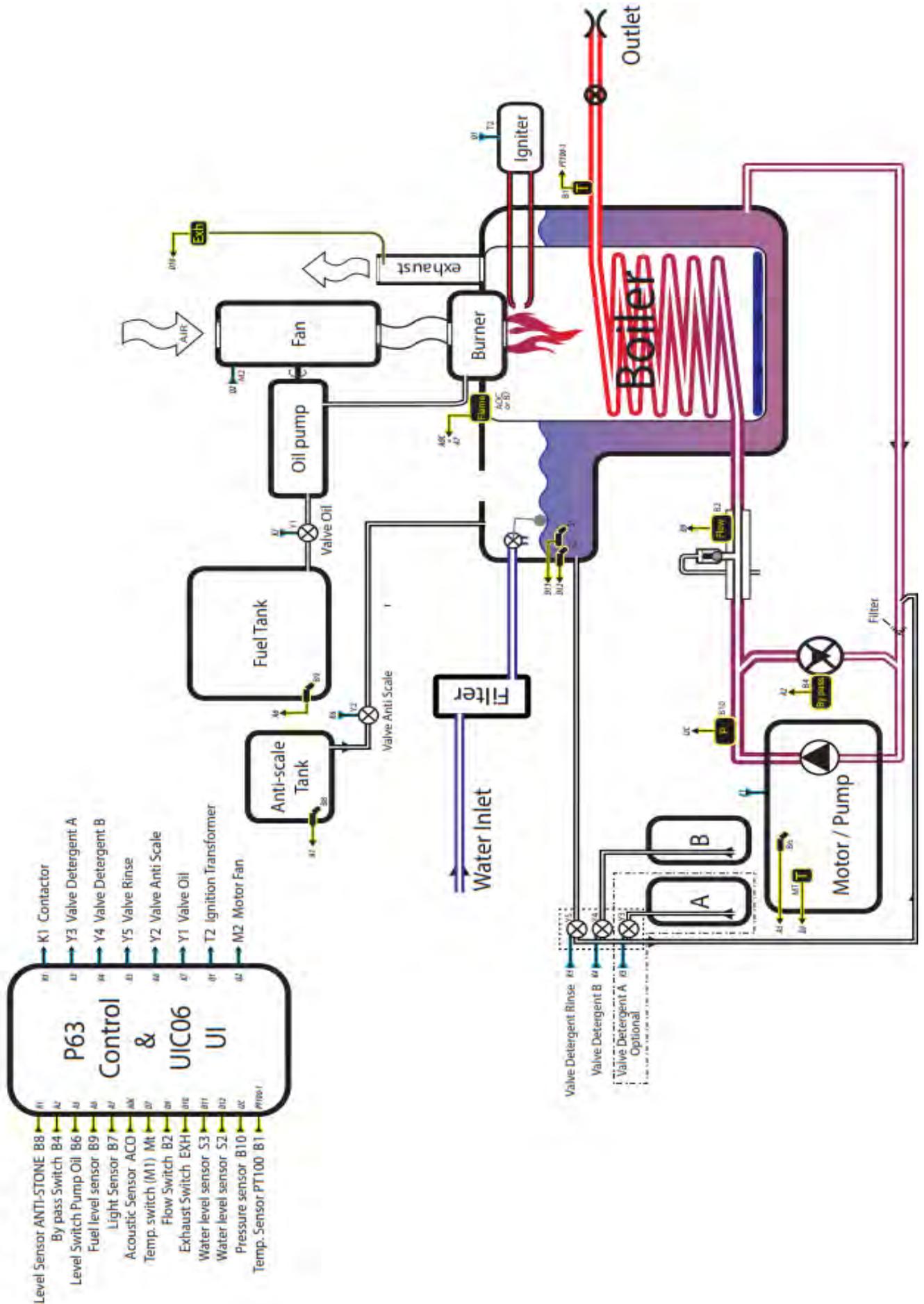
When the Main switch S1 is set in Off mode the control transformer T1 will lose the power and the machine will shut down.

S1	Switch ON/OFF	T2	Ignition transformer
K1	Contactor pump	M2	Motor fan
B1	Temp. Sensor PT 100	P1	Mainswitch position potentiometer
B2	Flow switch	Y1	Oil valve
B4	By pass switch	Y3	Valve detergent A
B8	Level sensor Anti-stone	Y4	Valve detergent B
B9	Fuel level sensor	Y5	Valve rinse
ET1	Control transformer	M1	Motor
EXH	Exhaust switch	M2	Motor fan
T1	Control transformer		

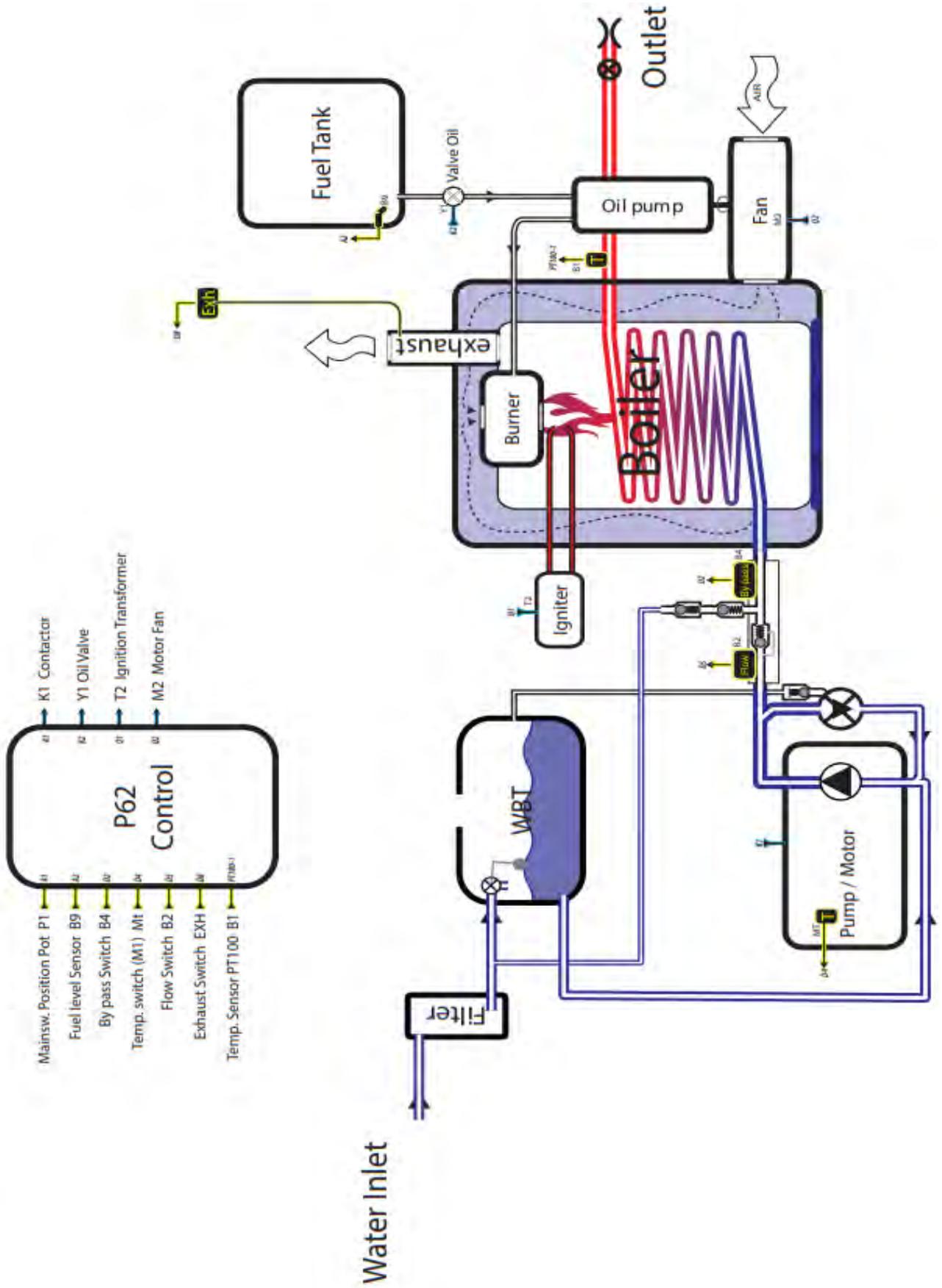
MHX5 FA v.3.2

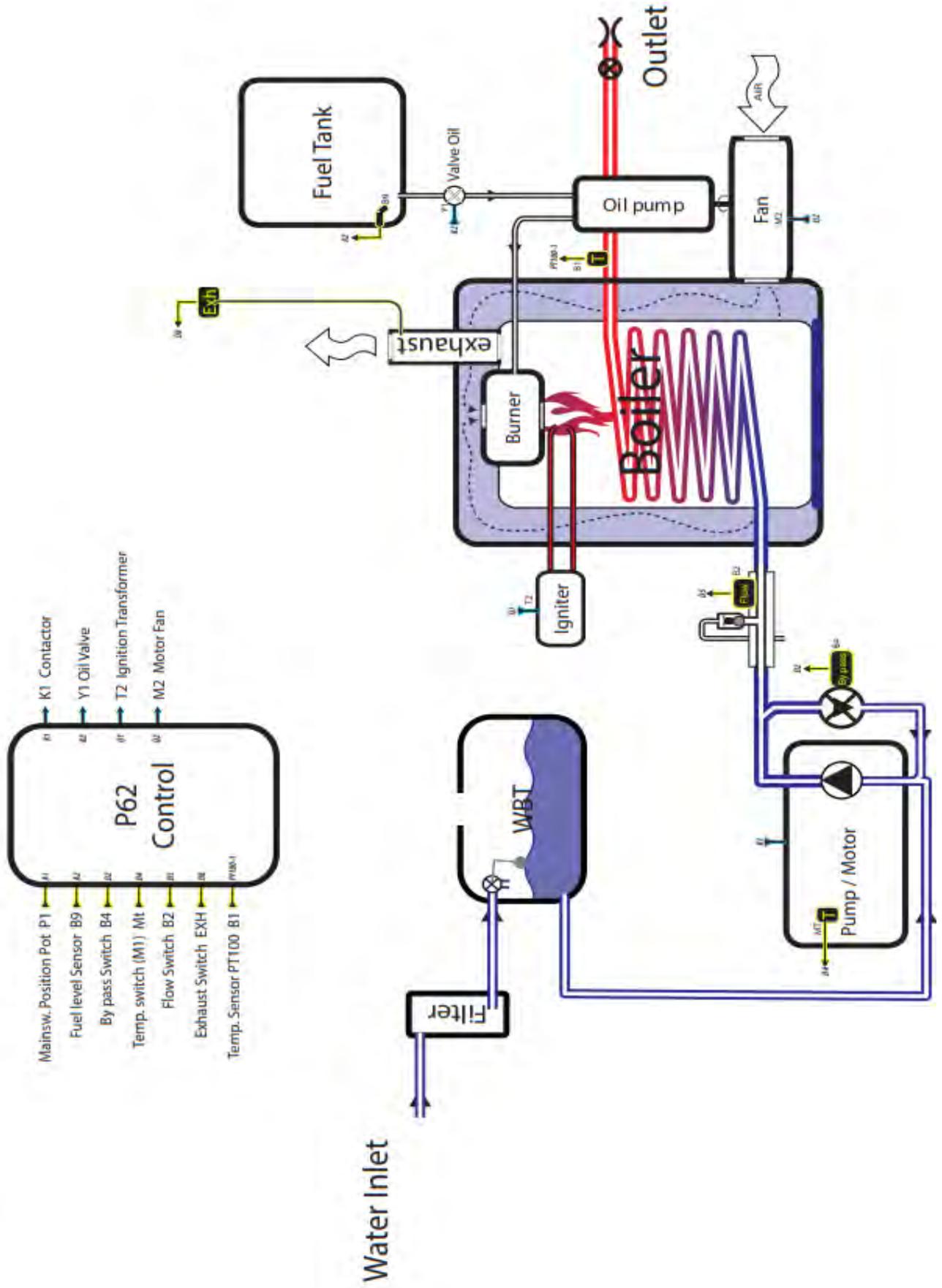


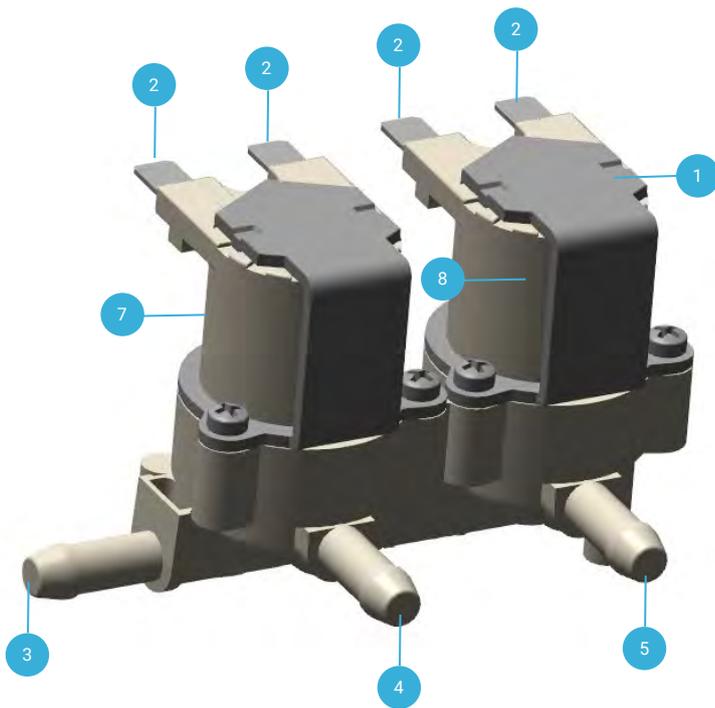
MHX5 PA v3.2



- B8 Level Sensor ANTI-STONE
- B4 By pass Switch
- B6 Level Switch Pump Oil
- B9 Fuel level sensor
- B7 Light Sensor
- ACO Acoustic Sensor
- M1 Temp. switch
- B2 Flow Switch
- EXH Exhaust Switch
- S3 Water level sensor
- S2 Water level sensor
- B10 Pressure sensor
- B1 Temp. sensor PT100
- M2 Motor Fan
- T2 Ignition Transformer
- Y1 Valve Oil
- Y2 Valve Anti Scale
- Y5 Valve Rinse
- B7 Y4 Valve Detergent B
- B4 Y3 Valve Detergent A
- M1 K1 Contactor







1. Complete valve block for 1 x detergent
2. Power connection from PCBA. 24V AC
3. Connection for high-pressure pump (suction side)
4. Connection for detergent container
5. Connection for WBT.
6. Connection port (D) for flushing of valve (WBT)
7. Detergent valve Y3
8. Rinse valve Y5



WBT

Function.

The valve block (1) is located above the high-pressure pump inside the machine. Valves are of the NC type (normally closed).

When detergent is selected on the control panel, the NEO board will activate the detergent valve A (7) so that it opens.

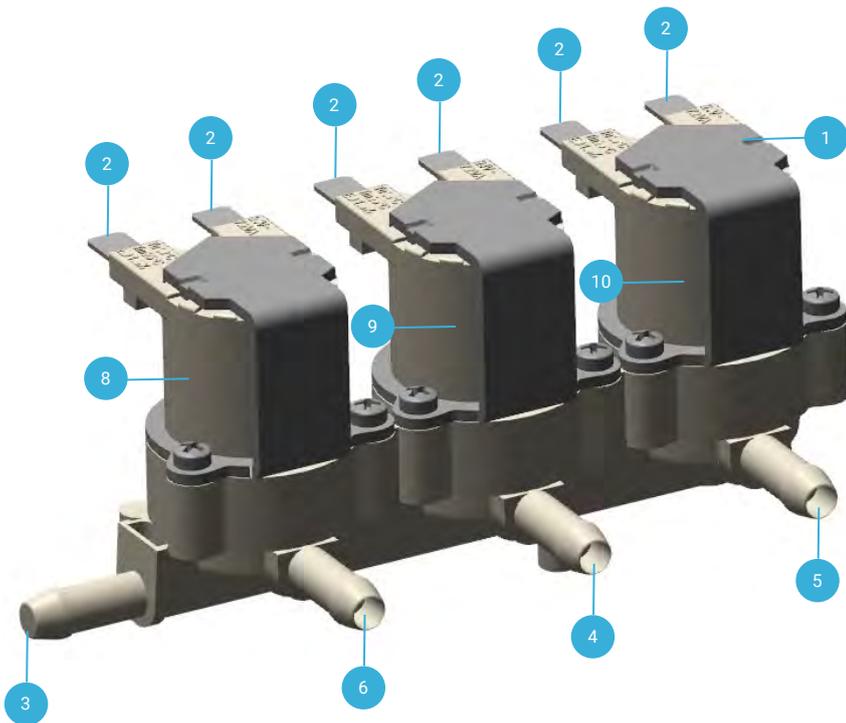
To maintain the correct mixture, the valve will open with different opening times depending on which chemistry mixture is selected. The total cycle time (open + close time) will always be the same. This is to obtain a stable chemical distribution.

When the valve is open, the high-pressure pump will suck through the detergent valve and then detergent from the container.

When chemistry is deselected on the control panel, the detergent valve (7) will no longer be activated. This will stop the detergent supply to the high-pressure pump.

At the same time, the flush valve (8) will be activated so that it opens. The high-pressure pump will now suck clean water from the WBT (6) through the flush valve (8). The valve will be open for 3 minutes after detergent is deselected. After this time, the rinse valve will no longer be activated and it will close.

The rinse of the system extends the life of the valves.



1. Complete valve block for 2 x detergent
2. Power connection from PCBA. 24V AC
3. Connection for high-pressure pump (suction side)
4. Connection for detergent B container
5. Connection for WBT.
6. Connection for detergent A container
7. Connection port for flushing of valves (WBT)
8. Detergent A valve Y3
9. Detergent B valve Y4
10. Rinse valve Y5



WBT

Function.

The valve block (1) is located above the high-pressure pump inside the machine. Valves are of the NC type (normally closed).

When detergent is selected (A or B) on the control panel, the NEO board will activate the detergent valve (8 or 9) so that it opens.

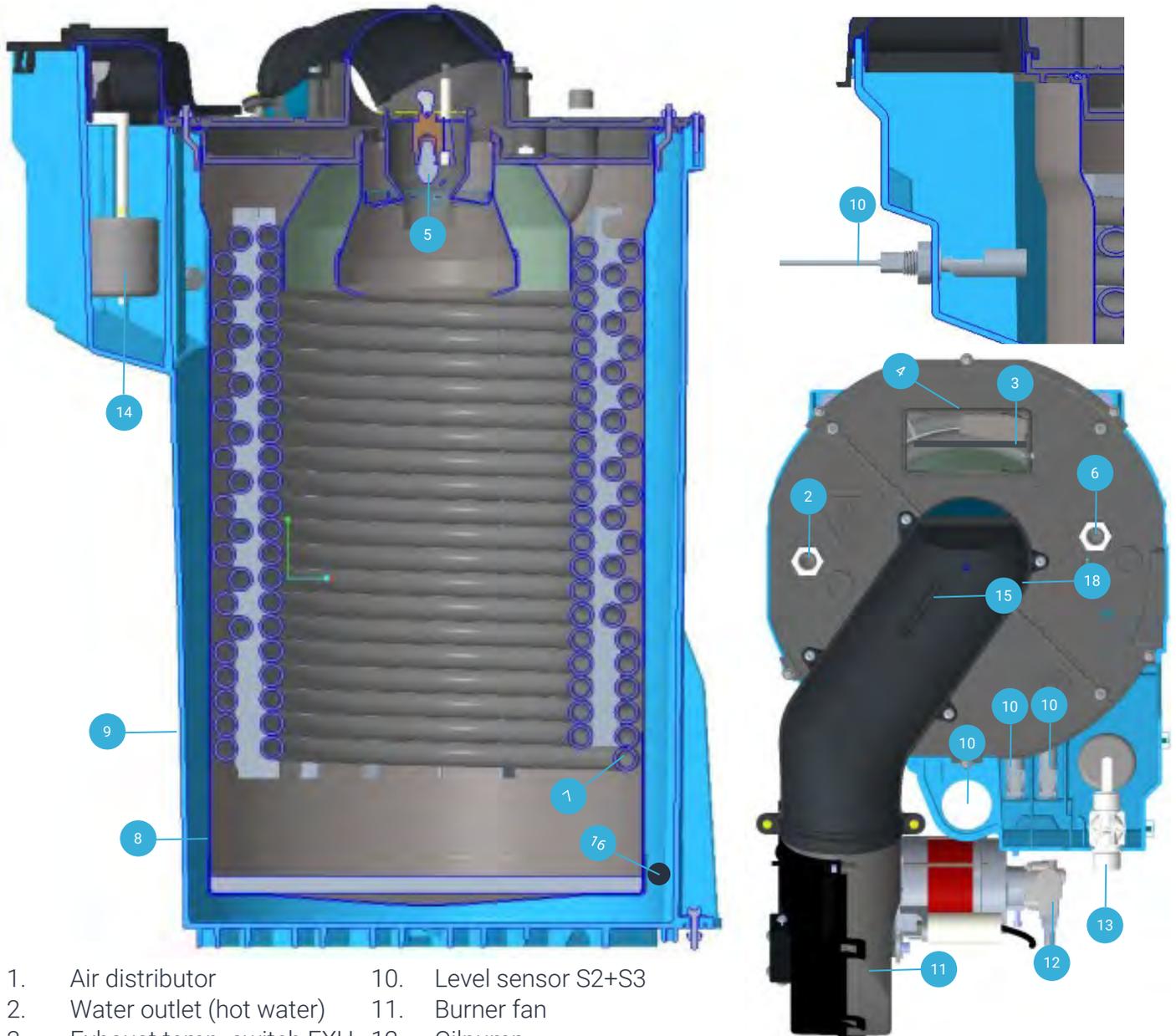
To maintain the correct mixture, the valve will open with different opening times depending on which chemistry mixture is selected. The total cycle time (open + close time) will always be the same. This is to obtain a stable chemical distribution.

When the valve is open, the high-pressure pump suck through the detergent valve (8 or 9) and then detergent from the container.

When chemistry is deselected on the control panel, the detergent valve (8 or 9) will no longer be activated. This will stop the detergent supply to the high-pressure pump.

At the same time, the rinse valve (10) will be activated so that it opens. The high-pressure pump will now suck clean water from the WBT (7) through the rinse valve (10). The valve will be open for 3 minutes after detergent is deselected. After this time, the rinse valve will no longer be activated and it will close.

The rince of the system extends the life of the valves.

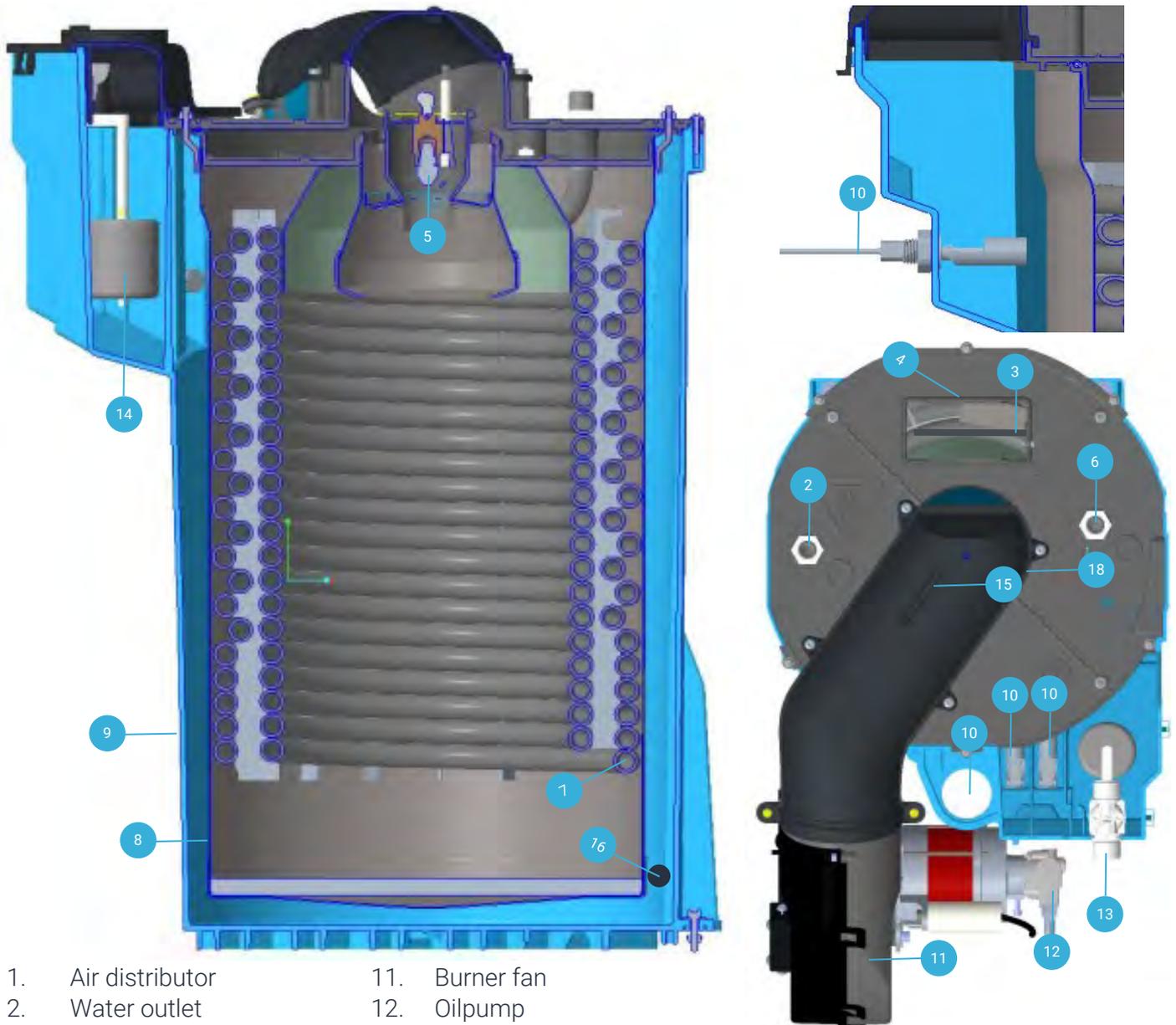


- | | |
|-------------------------------|---------------------------------------|
| 1. Air distributor | 10. Level sensor S2+S3 |
| 2. Water outlet (hot water) | 11. Burner fan |
| 3. Exhaust temp. switch EXH | 12. Oilpump |
| 4. Chimney | 13. Water inlet WBT. |
| 5. Fuel nozzle and electrodes | 14. Float valve |
| 6. Water inlet boiler | 15. Flame sensor |
| 7. Heating coil pipes | 16. WBT outlet |
| 8. Inner boiler jacket | 17. Overflow WBT |
| 9. Outer boiler cover | 18. Hose for acoustic flame detection |

The heat exchanger is the functional link between the heating subsystem and the water subsystem. Cold water is fed into the water tank through the water inlet (13). The water will fill the space between Inner boiler jacket (8) and outer boiler cover (9). When the correct water level is present, the float valve (14) will close the water supply. The two level sensors (10) will now register that there is sufficient water in the system to start the boiler.

The high-pressure pump sucks the water from the bottom of the outlet of boiler (16) (preheated if the boiler has been running for a period of time) through the pump and the flow control to the water inlet (6) of the boiler.

When hot water mode has been selected and the NEO PCBA detects flow through the boiler, the fan motor starts. The air is blown to the top of the boiler and distributed around the Fuel nozzle and electrodes (5). At the same time fuel is drawn in from the fuel tank by the fuel pump through the fuel filters.

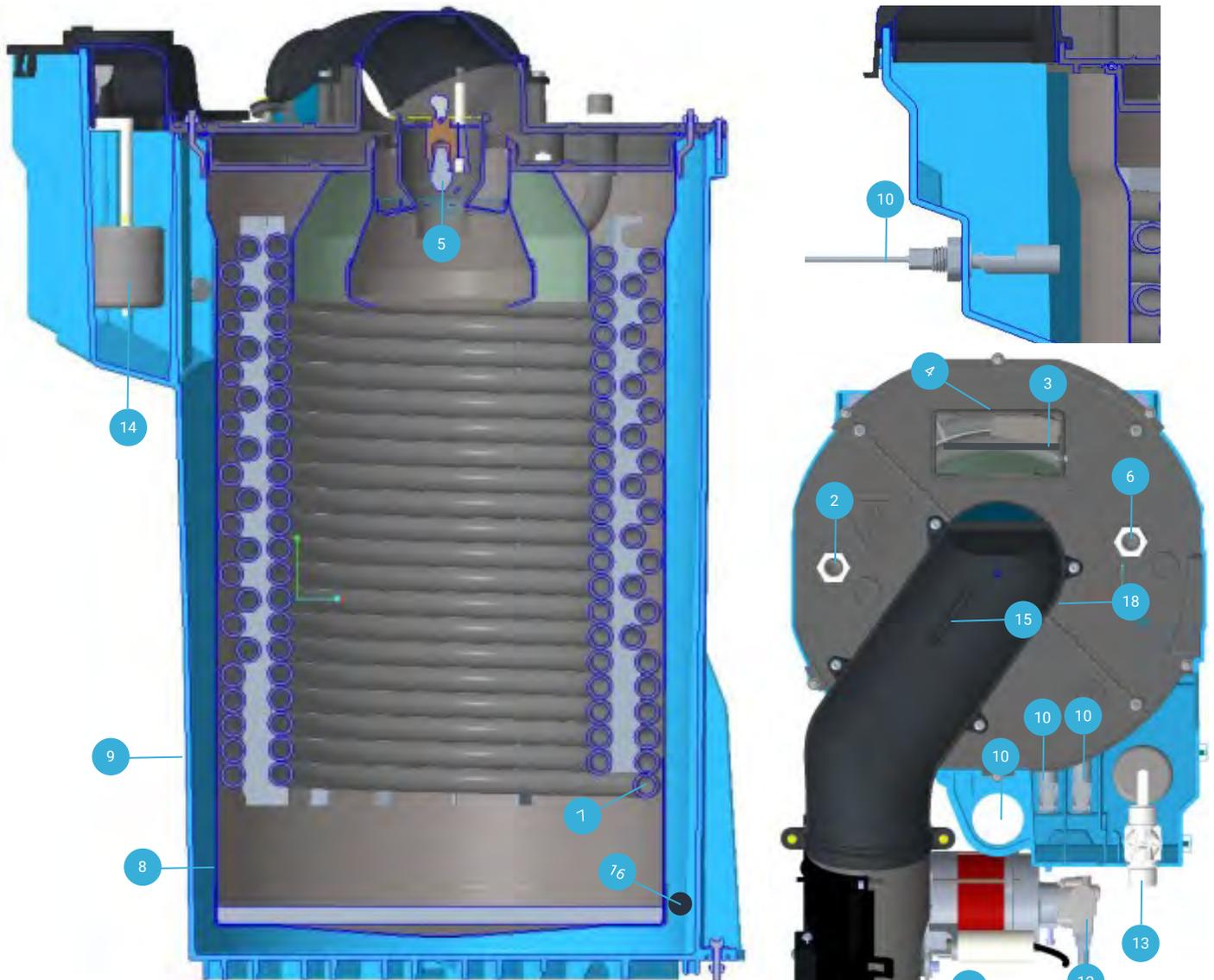


- | | | | |
|-----|----------------------------|-----|-----------------------------------|
| 1. | Air distributor | 11. | Burner fan |
| 2. | Water outlet | 12. | Oilpump |
| 3. | Exhaust temp. switch EXH | 13. | Water inlet WBT. |
| 4. | Chimney | 14. | Float valve |
| 5. | Fuel nozzle and electrodes | 15. | Flame sensor |
| 6. | Water inlet boiler | 16. | WBT outlet |
| 7. | Heating coil pipes | 17. | Overflow WBT |
| 8. | Inner boiler jacket | 18. | Hose for acoustic flame detection |
| 9. | Outer boiler cover | 19. | Filter (acoustic) |
| 10. | Level sensor S2+S3 | | |

The fuel is supplied by the fuel pump (12) (when the solenoid valve is open) to the nozzle. If no combustion is needed, the fuel goes back to the tank through the fuel pump return line.

The ignition transformer is activated in "Hot water" mode (constant ignition) and generates ignition sparks across the electrodes to ignite the fuel spray. This process is monitored by the two flame sensors (15+18) on top of the boiler. If both of the flame sensors does not detect a flame for 2-3 seconds, the boiler will shut down.

The acoustic flame sensor consists of a hose that is mounted on the top of the boiler (18). The opposite end of the hose is mounted on a microphone on the PCBA. In the middle of the hose there is a filter (19) that reduces the sound level. The microphone can decide from the frequency whether there is a flame or not.



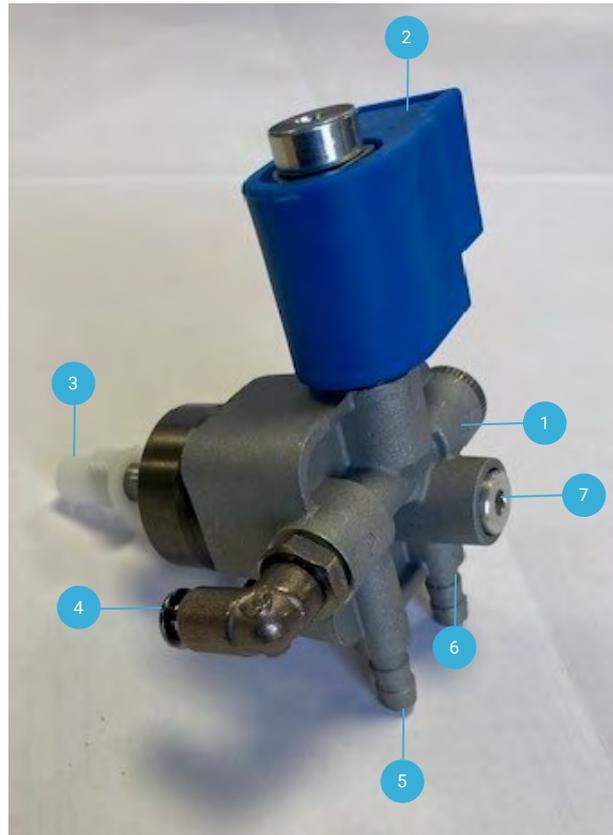
- | | | | |
|----|----------------------------|-----|-----------------------------------|
| 1. | Air distributor | 10. | Level sensor S2+S3 |
| 2. | Water outlet | 11. | Burner fan |
| 3. | Exhaust temp. switch EXH | 12. | Oilpump |
| 4. | Chimney | 13. | Water inlet WBT. |
| 5. | Fuel nozzle and electrodes | 14. | Float valve |
| 6. | Water inlet boiler | 15. | Flame sensor |
| 7. | Heating coil pipes | 16. | WBT outlet |
| | | 17. | Overflow WBT |
| | | 18. | Hose for acoustic flame detection |

The flame inside the boiler will now heat the heating coil pipes outside. The water from the high-pressure pump is led inside the pipes. This heats the water to the desired preset temperature. When the desired temperature is reached, the solenoid valve (Y1 on the oil pump) will close and cut off the oil supply to the boiler.

Exhaust temp. switch (3) protects against overheating of the boiler. If the temperature exceeds 270°C (518° F) in the exhaust, the sensor will turn off the boiler.

The exhaust temp. switch (3) can be mechanically reset by activating a button on the unit under the electrical box. Plastic cover must be removed before reset.

Cause of error must be investigated.

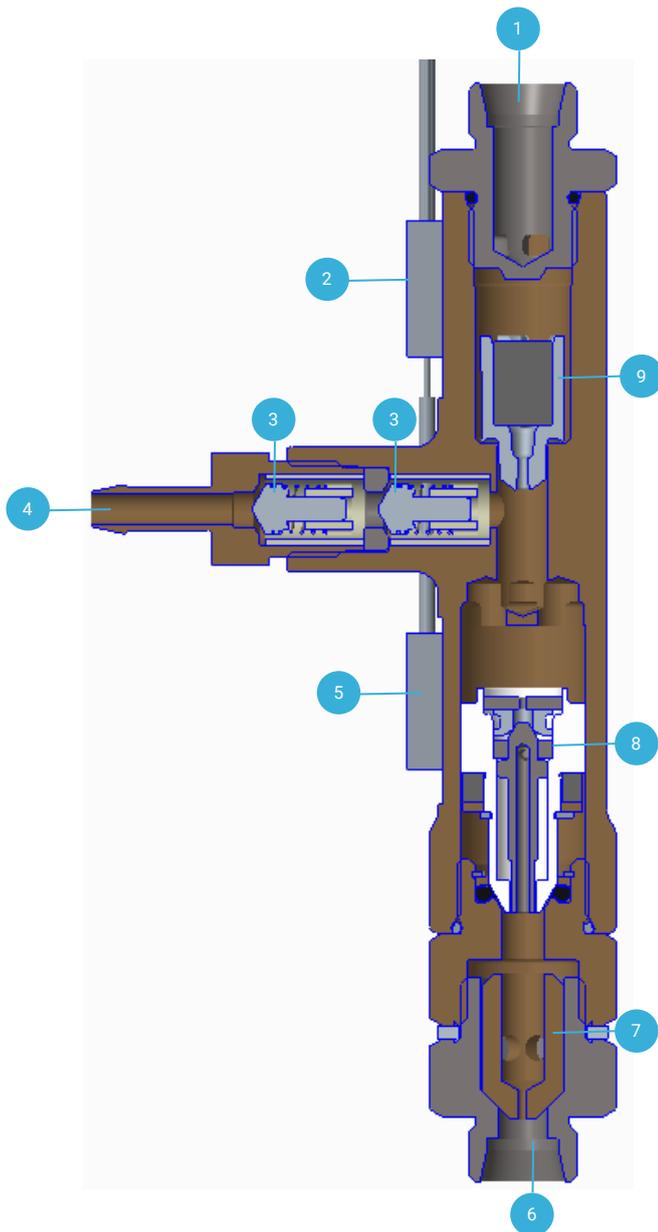


1. Complete fuel pump
2. Oil valve Y1
3. Clutch
4. Connection to oil nozzle
5. Connection to fuel tank
6. Oil return connection
7. Oil pressure adjustment screw. Umbraco 4mm

The oil pump is driven by the fan motor M2. Between the fan motor and the oil pump there is a coupling (3) that transfers the rotation. Oil is sucked from the fuel tank through port 5. If the Oil valve Y1 is closed, the oil will be returned to the fuel tanks via port 6.

When the solenoid valve is opened (controlled by NEO PCBA), the oil will be directed to the oil nozzle via port 4 and the boiler is ready to start.

Oil pressure can be adjusted on the screw (7).



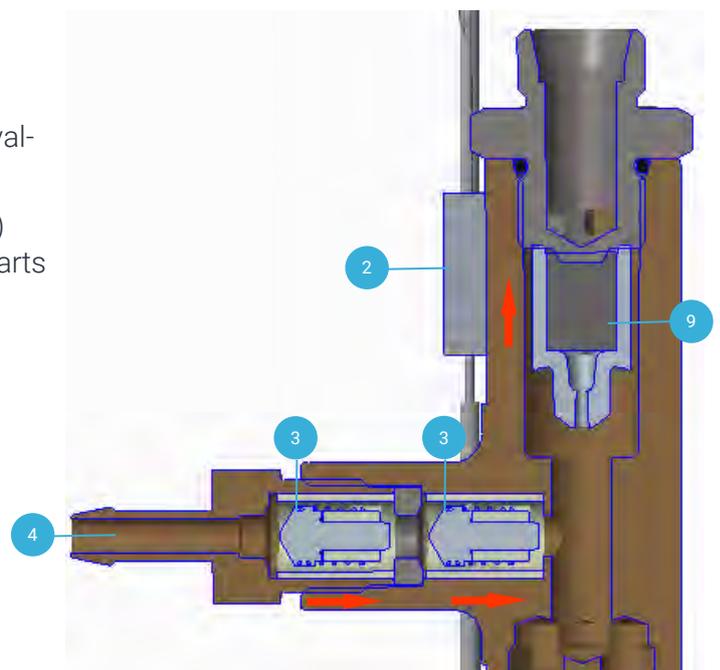
1. Water outlet to boiler.
2. Reed switch for start/stop of motor/pump B4
3. Non return valves.
4. Hose connection. Water supply.
5. Reed switch for start/stop of heating system B2
6. Water inlet from pump.
7. Non return valve.
8. Non return valve/magnet.
9. Flowpiston with magnet.

Funktion.

Start and open spray handle:

Water from water supply (4) passes the 2 non-return valves (3) and lift up the piston (9).

The magnet in the piston activate the reed contact (2) which gives a signal to the NEO PCBA board, which starts the motor/pump unit.



Function

Flow Switch

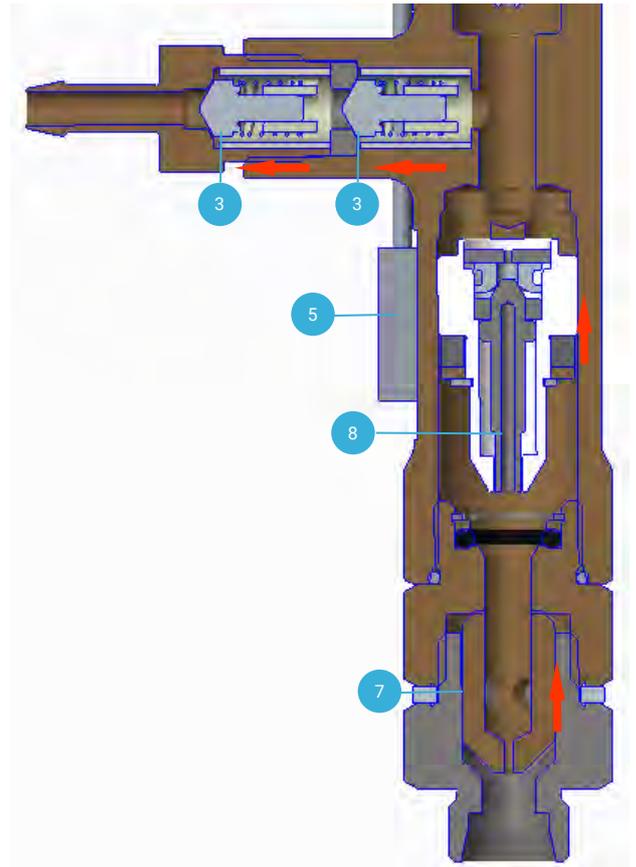
(FA models)



The flow from the pump lifts up piston (7) and (8) and the two valves (3) closes.

The magnet in piston (8) activate the reed contact (5). This gives signal to the NEO PCBA that the boiler can be started.

The machine is now in full function mode.



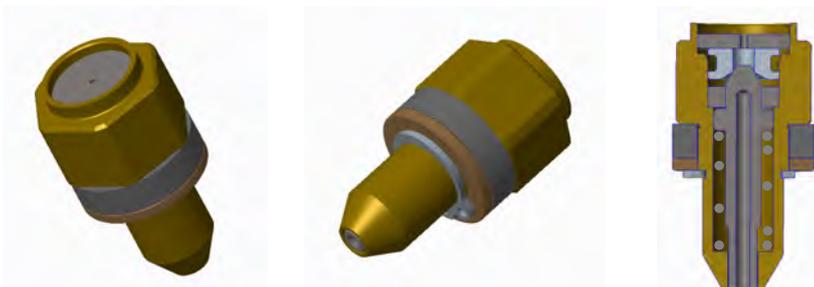
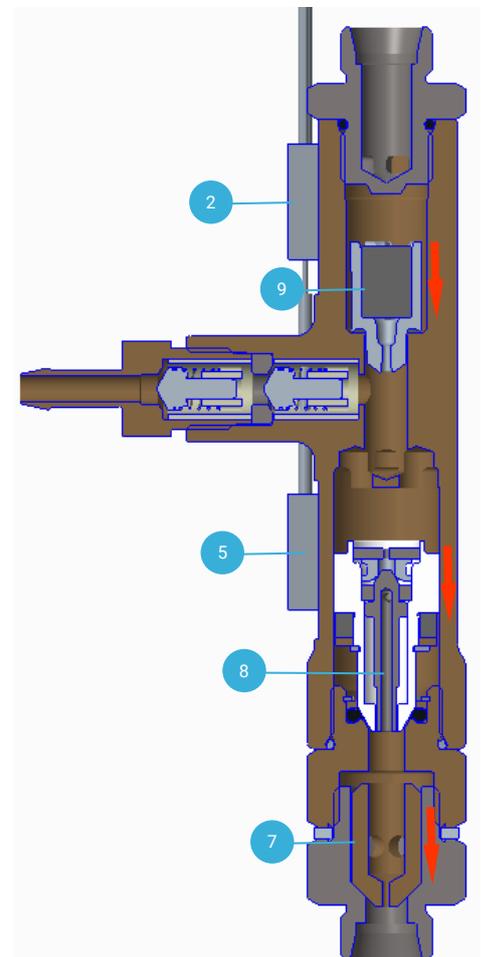
Stop closed gun:

When the gun is closed, piston (7),(8) and (9) closes.

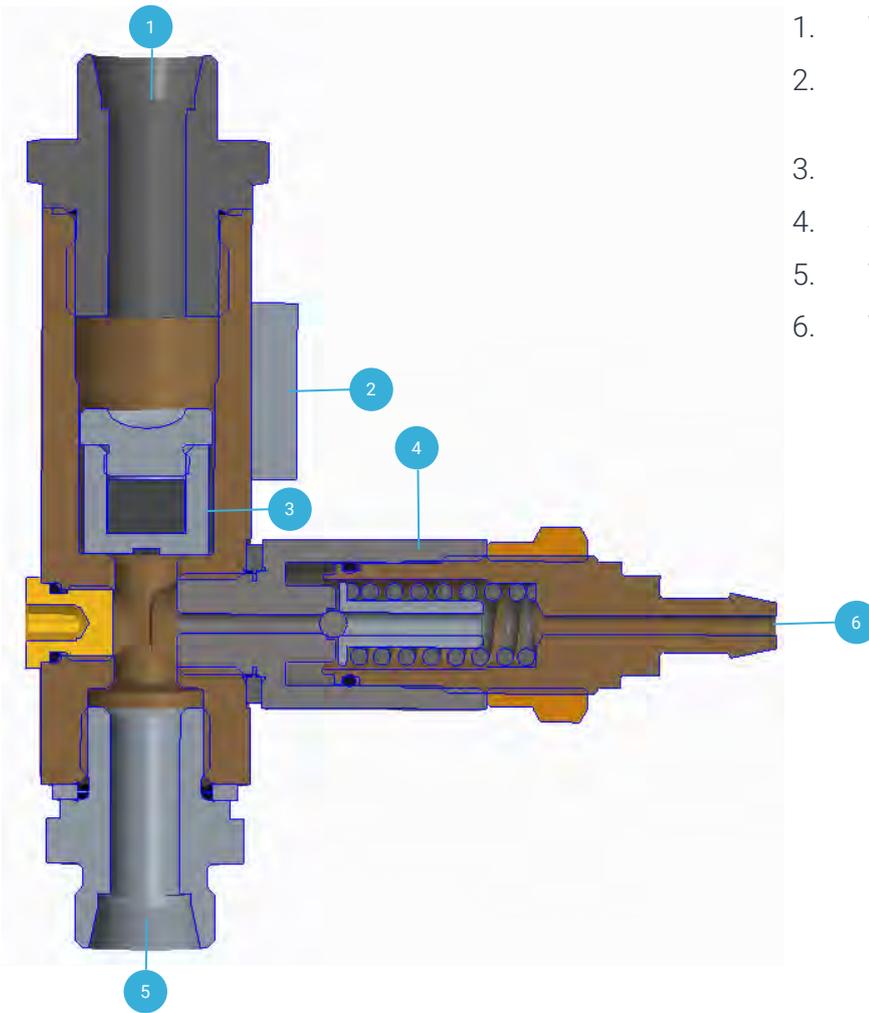
The magnet inside piston (8) and (9) will activate the two reed switch's (2) + (5) and motor/pump and boiler will stop. If the machine has bypass time activated will the motor/pump run for this time before it stops.

Note:

Inside piston (8) is there a retaining valve which opens when the outlet pressure in the flow control is more than 10 bar higher than the inlet pressure, when the gun is released.



Piston 8



1. Water outlet to boiler.
2. Reed switch (type NO) for start/stop of heating system B2.
3. Flowpiston with magnet.
4. Safety valve.
5. Water inlet from pump.
6. Water return to WBT

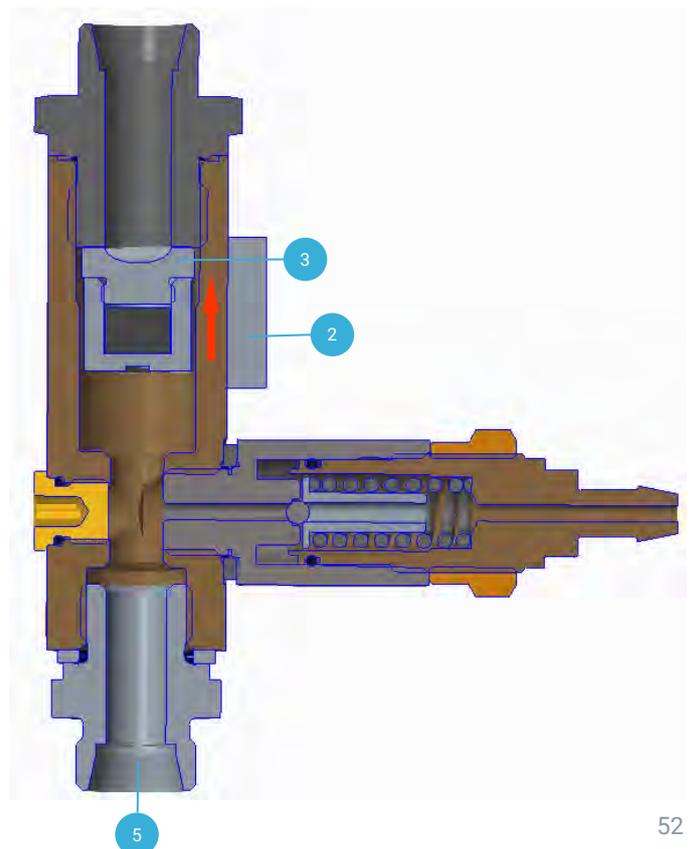
Funktion.

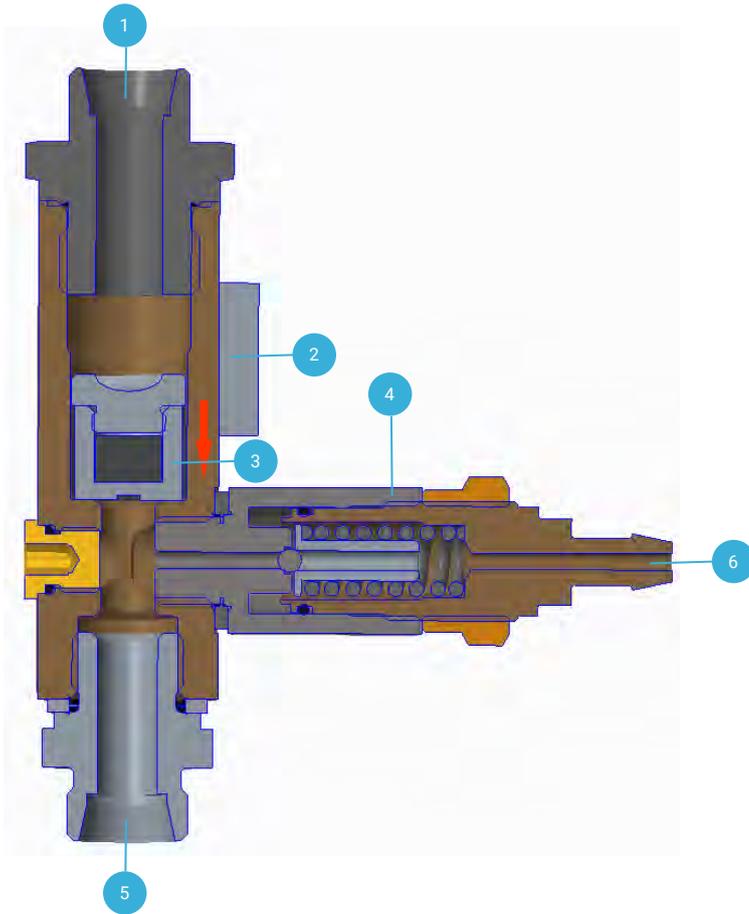
Start open gun:

Motor/pump starts (signal from micro switch on the MPU). Water from motor/pump (5) lift up piston (3).

The magnet inside piston (3) will activate the reed switch's (2). This gives signal to the NEO PCBA that the boiler can be started.

The machine is now in full function mode.





1. Water outlet to boiler.
2. Reed switch (type NO) for start/stop of heating system B4.
3. Flowpiston with magnet.
4. Safety valve.
5. Water inlet from pump.
6. Water return to WBT

Stop closed gun:

When the gun is closed will piston (3) close.

The magnet inside piston will deactivate the reed switch's (2) and boiler will stop burning.

The motor/pump will be switch off by the micro switch on the MPU. This gives the stop signal to the NEO PCBA.

Safety valve:

If the pressure inside the system is too high will the safety valve open and release the pressure. Water will be returned to the water tank via port (1)



Nilfisk Service Tool app is a machine diagnostics and maintenance tool. This app helps you interact with your Nilfisk devices through its Bluetooth connectivity.

Key features:

- **Firmware Updates Made Simple:** update your machines' software to the latest version, ensuring optimal performance and enhanced features.
- **Comprehensive Error Management:** access detailed logs, error codes, and fault diagnostics to understand and resolve issues efficiently.
- **Debugging and Troubleshooting:** dive into advanced debugging tools to uncover the root causes of technical problems and streamline repair processes.

Whether you're a technician or a dealer, Service Tool App empowers you to take control of your devices, making troubleshooting and maintenance smarter and more effective.

Usage guide

ServiceTool App lets you connect to Nilfisk machines via Bluetooth. All you need to do is log into the app and get in range with the Nilfisk machines and you will be able to search for them using the Search Machine screen. Device discovery range is 15 ± 5 meters, recommended operational range is 1 ± 0.5 meters.

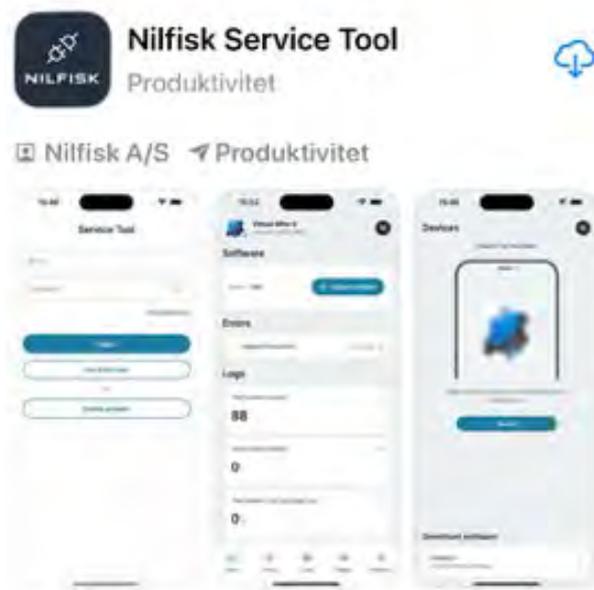
Wireless connection is prone to instability, either due to radio interference, or due to exceeding recommended operational range. In order to mitigate this, in case of lost connection, application will try to reconnect to the machine 3 times with 10 second interval. If connection could not be re-established, application will show user an Alert with recommended actions.

Troubleshooting Nilfisk service app. Installing.

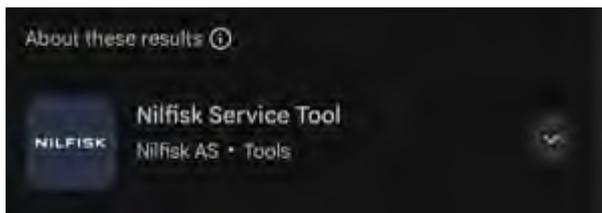


Nilfisk Service Tool application can be installed via platform application store: for iOS - App Store, for Android - Play Store. Users should use "nilfisk service tool" as a search term to find an appropriate application. See below screenshots for both iOS and Android.

iOS—App store:



Android - Play Store:



After the application is found in store, the user should just click the "Install"/"Get" button.

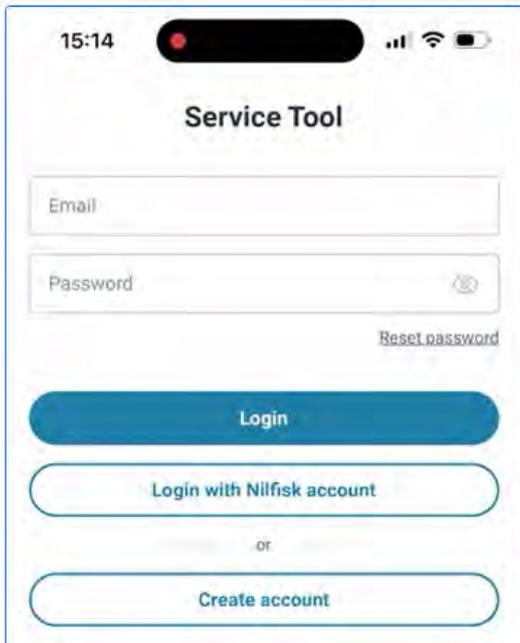
Troubleshooting Nilfisk service app. Installing.



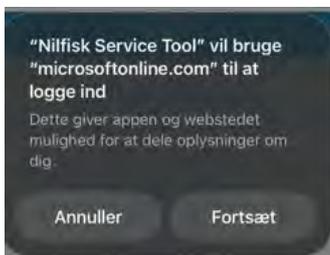
User registration and login.

There are two ways person can have an account in Service Tool application: either using his Nilfisk account (email ending with @nilfisk.com), or via public registration.

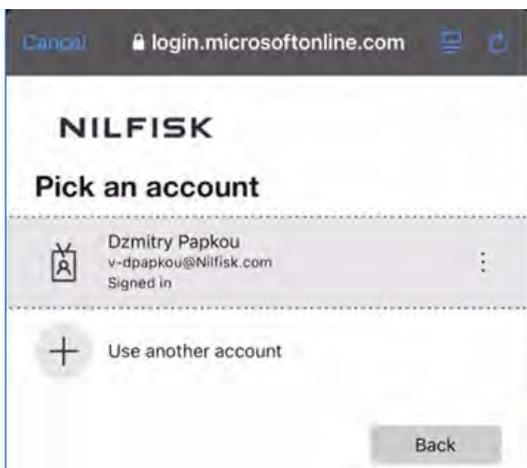
Nilfisk account:



← Press Login with Nilfisk account

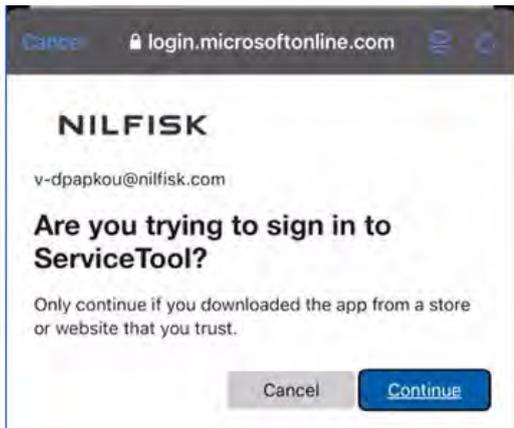


← Press continue. Pop-up window can be in local language



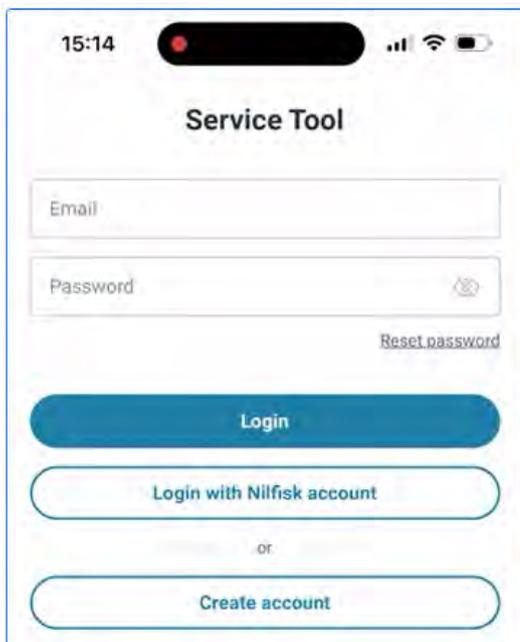
← Press Nilfisk account

Troubleshooting Nilfisk service app. Installing.



← Press **Continue**. Pop-up window can be in local language. Nilfisk service tool is now ready for use.

Public registration (no @nilfisk.com)



← Press create account.

15:20

Create account

First name

Last name

Role

Company name

Company address

Country

Email

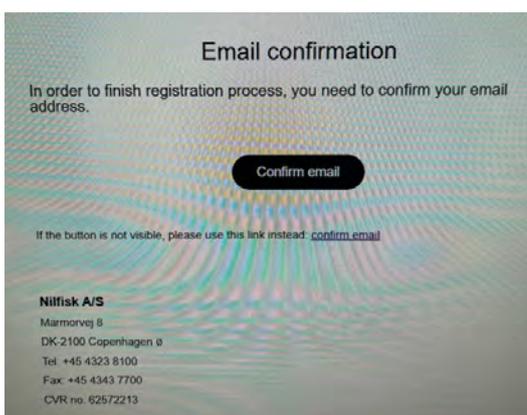
Phone number

Password

Cancel

Create account

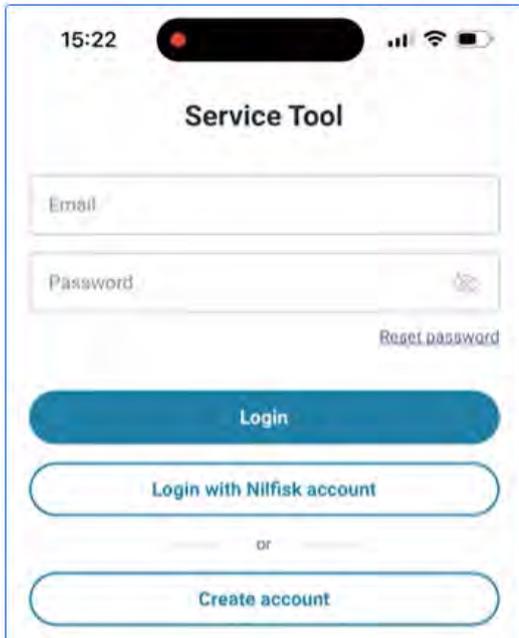
Fill in the information and press **Create account**. This will now trigger an email to to admins, indicating that there is account waiting for review.



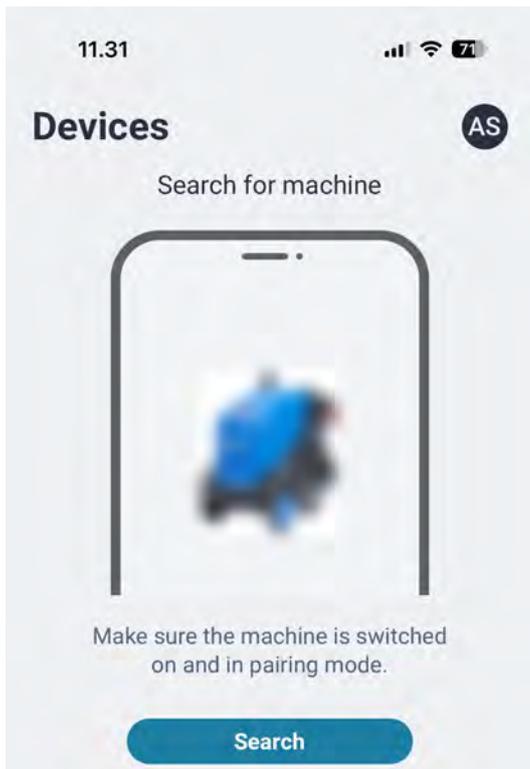
New user will receive an email when approval is complete. Press **Comfirm email**



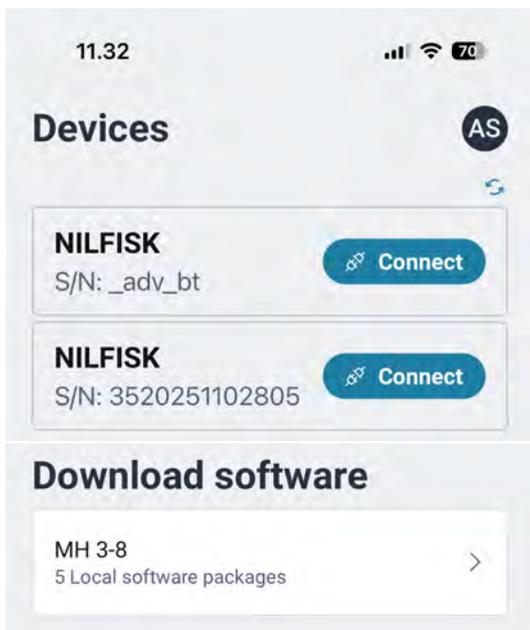
Troubleshooting Nilfisk service app. Installing.



After approval, the user can log in with email and password. Nilfisk service tool is now ready for use.

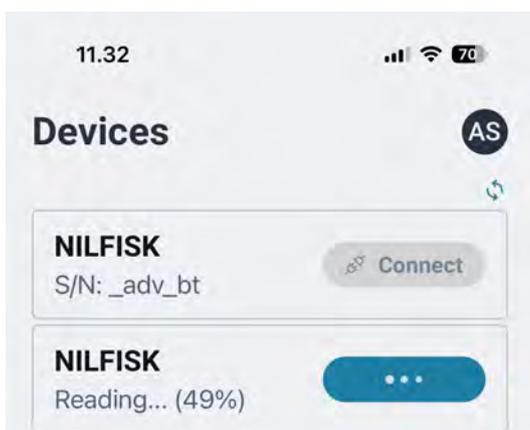


Open app on the mobile device. Press **Search**. Recommended operational range between mobile device and machine is 0,5m–1,5m.



The app will now show an overview of all the Nilfisk machines available.

Press **Connect** on the icon that shows the machine's serial number. This can be found on the machine's nameplate.



The app will now connect to the machine. When 100% is achieved, the app starts and can be used.





15.35 📶 📶 📶

MH45M 200/960FA AS
 S/N: 3520251102805

Software

Version: 1.0.0A ↻ Update software

Faults

- ⓘ **Leakage detected** 1 >
Inactive - Error
- ⓘ **Boiler water level too low** 1 >
Inactive - Error
- ⚠ **Boiler water level too low** 1 >
Inactive - Warning

Logs

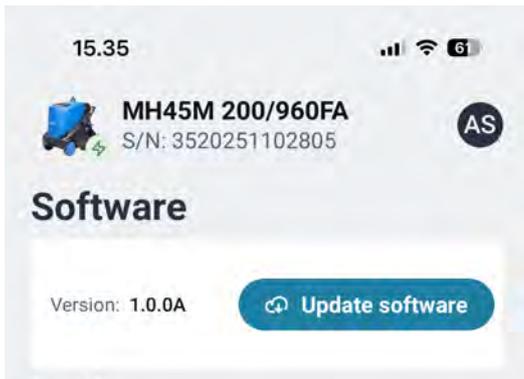
- Machine on time >
47 h
- Main Pump Runtime >
0 h
- Boiler Runtime >
0 h
- Detergent Runtime A >
0 min
- Detergent Runtime B >
0 min
- Anti stone runtimer >
0 min

The menu contains an overview of the machine status. Faults and logs will be described later in this section.

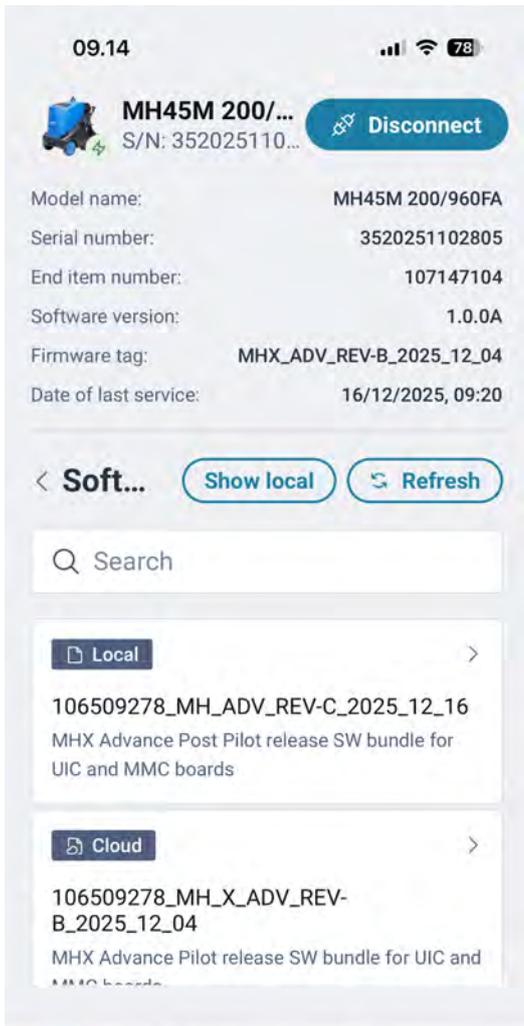
- Hours since last service >
0 h
- Hours to next service >
399 h
- Timestamp for last service >
1765873206 s
- Number of starts >
33
- Number of pump starts >
68
- Number of bypass >
94

Status
 Faults
 Logs
 Debug
 Settings

Troubleshooting Nilfisk service app. Status

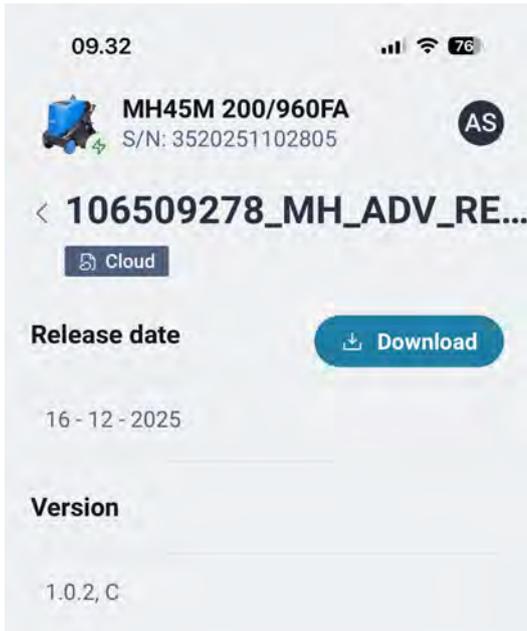


Software update:
Press Update software



← Current software in the machine. REV-B.

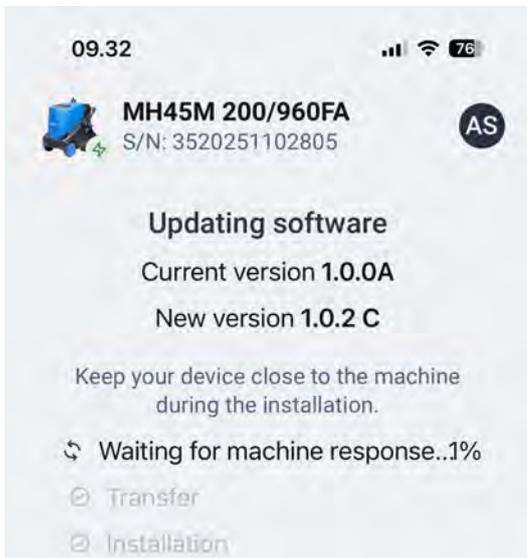
← Current software in the machine. REV-C.
Press to update software.



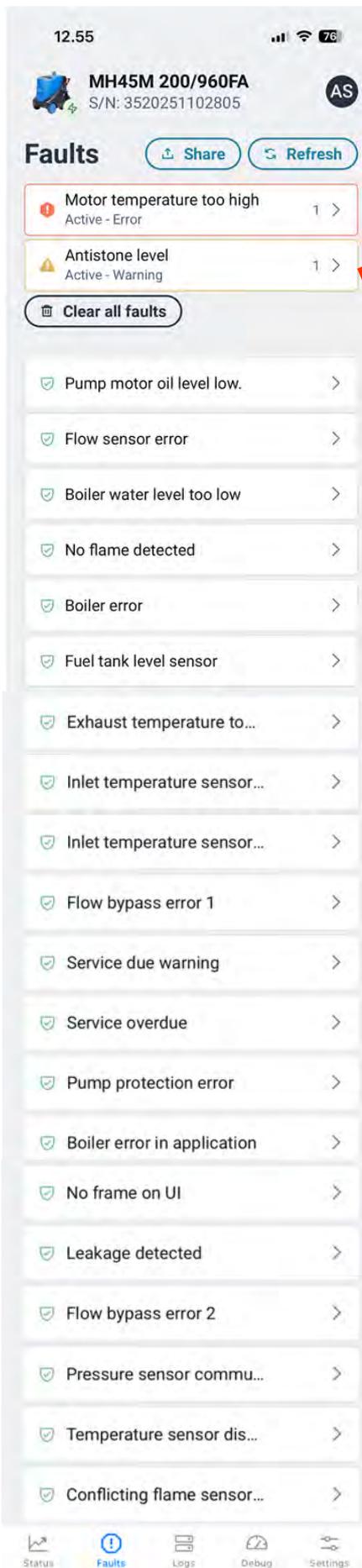
Press Download.



Press Install software.



Software updates will now start. The update time will be approximately 20 minutes.



The Fault menu contains an overview of all faults and warnings that are monitored. Faults and warnings can be active and inactive. Active and Inactive faults is displayed at the top of the menu.

If the problem is solved, the status will change from active to Inactive. Please see below:

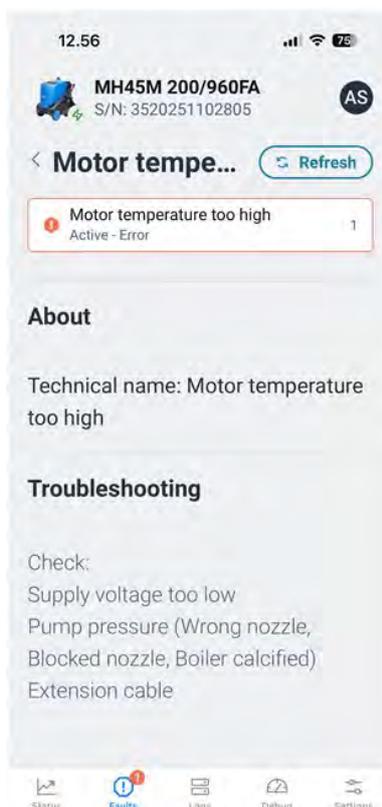


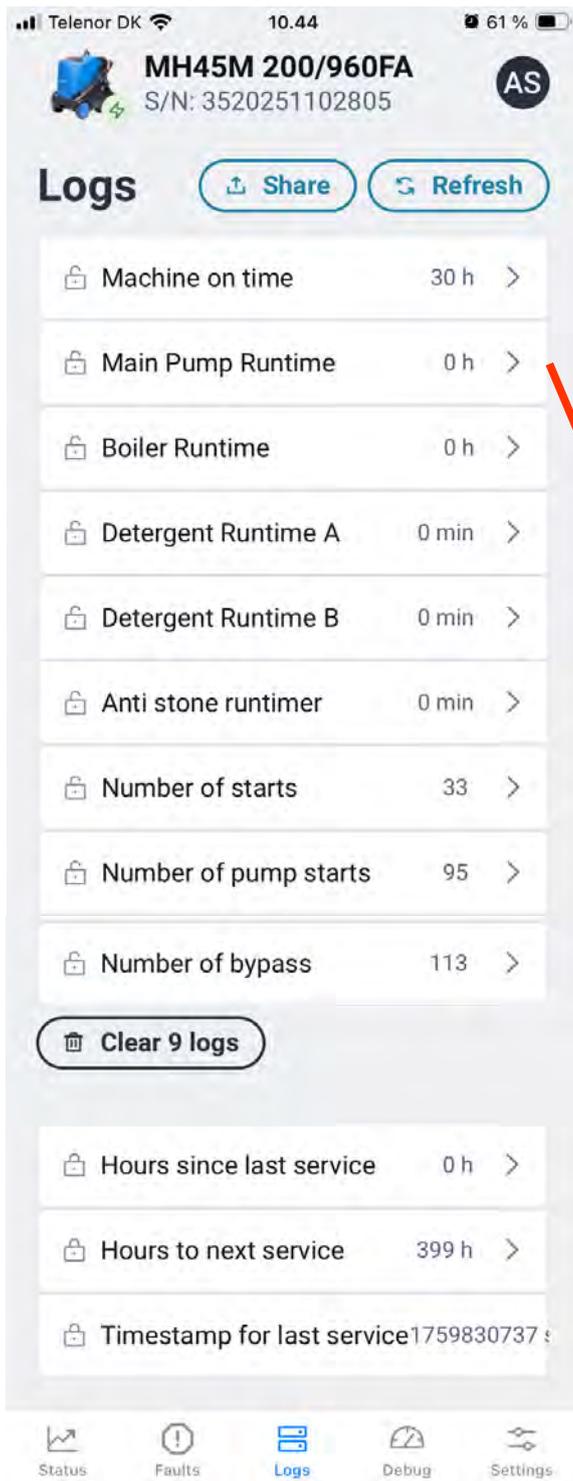
All faults and warnings can be deleted by pressing **Clear all faults**, if the problem is solved.

Refresh button can be used to update status. This function is available in all menus.

Share button can be used to send machine status via email or SMS. This function is available in all menus.

By pressing the fault button on the individual faults, a description of the fault and suggestions for solving it will appear. See below:



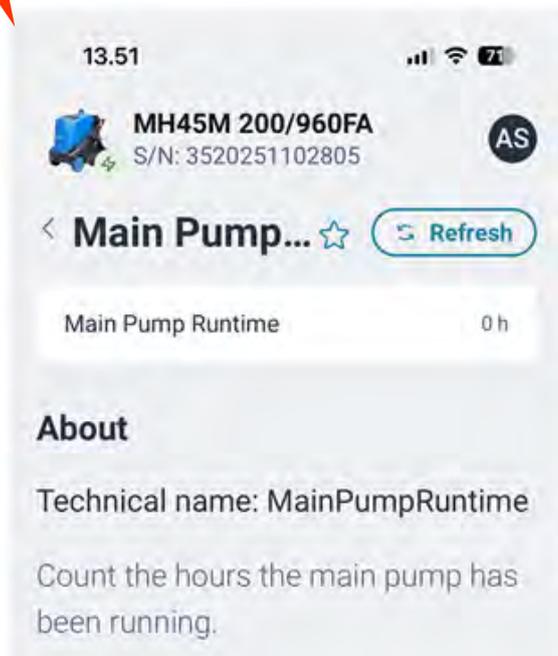


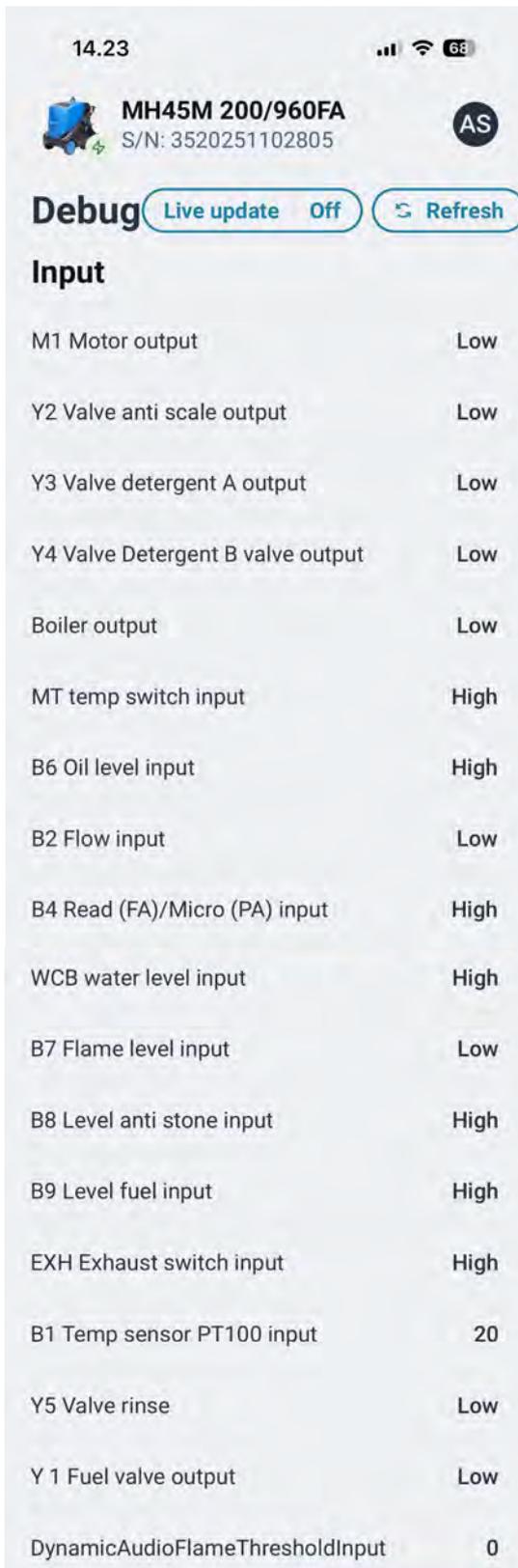
The Logs menu contains an overview of all logs that are monitored on the machine.

All logs in the top of the menu can be reset by pressing **Clear 9 logs**.

The logs at the bottom will automatically be reset when performing service.

By clicking on the individual logs, a description of the log can be seen. See below:





The debug menu provides an overview of inputs and outputs. All inputs/outputs have reference codes (e.g M1/Y2) that match the naming on the electrical diagram.

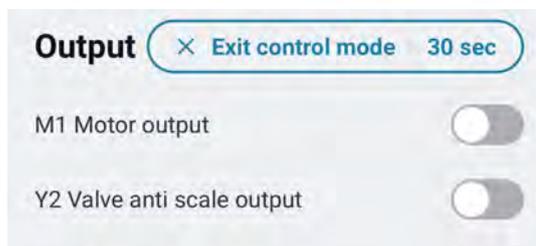
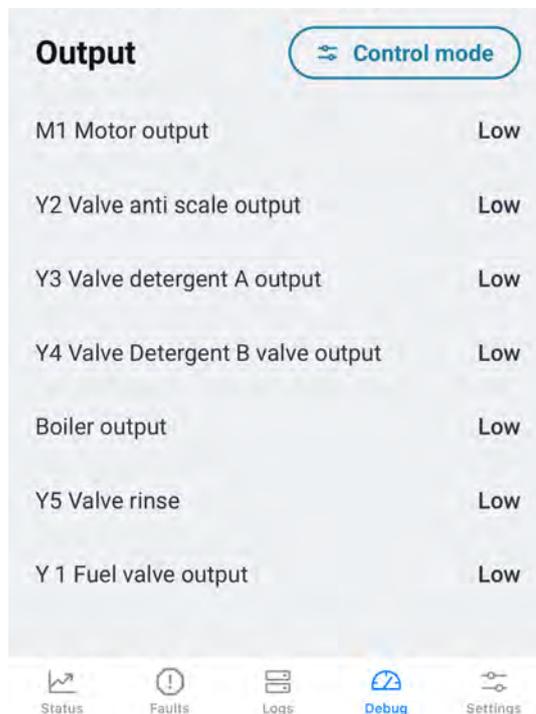
Input:

By pressing the **Refresh** button the current status (right now) will be displayed. If **Live update** is set to **ON** the current status will be displayed. This means that all inputs and outputs can be seen live when they change status.

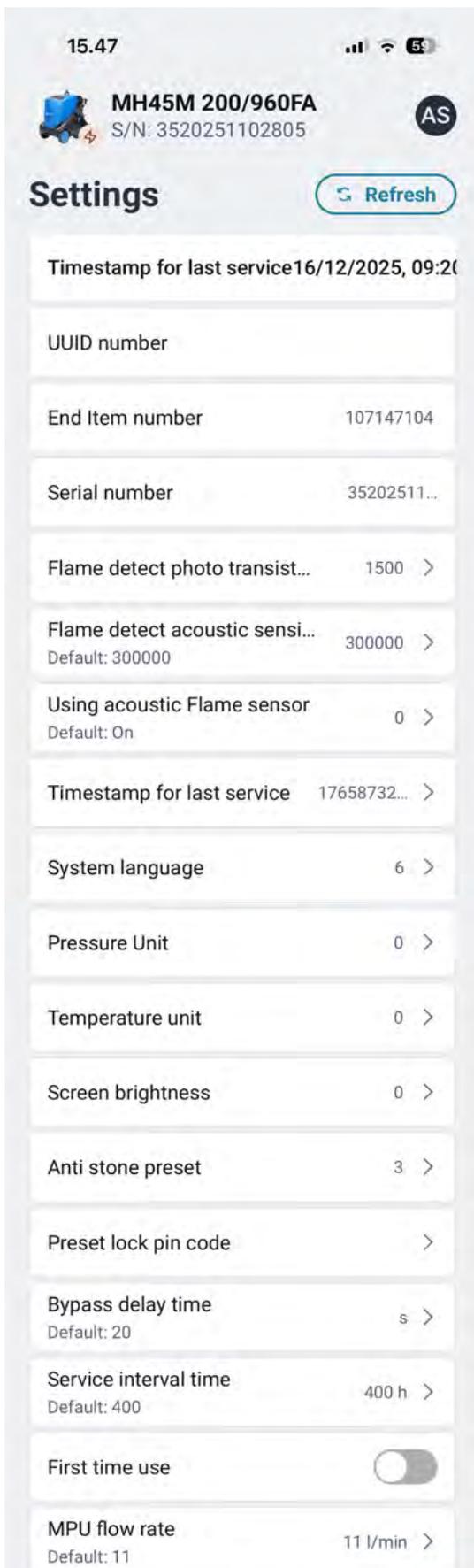
Output:

By pressing the **Control mode** button all functions below can be started manually. This is possible for 30 seconds after selecting the function.

In order to start the boiler, **M1 motor output** + **Boiler output** + **Y1 Fuel valve output** must be selected. At the same time, the sprayhandle must be open so that water flows through the system.



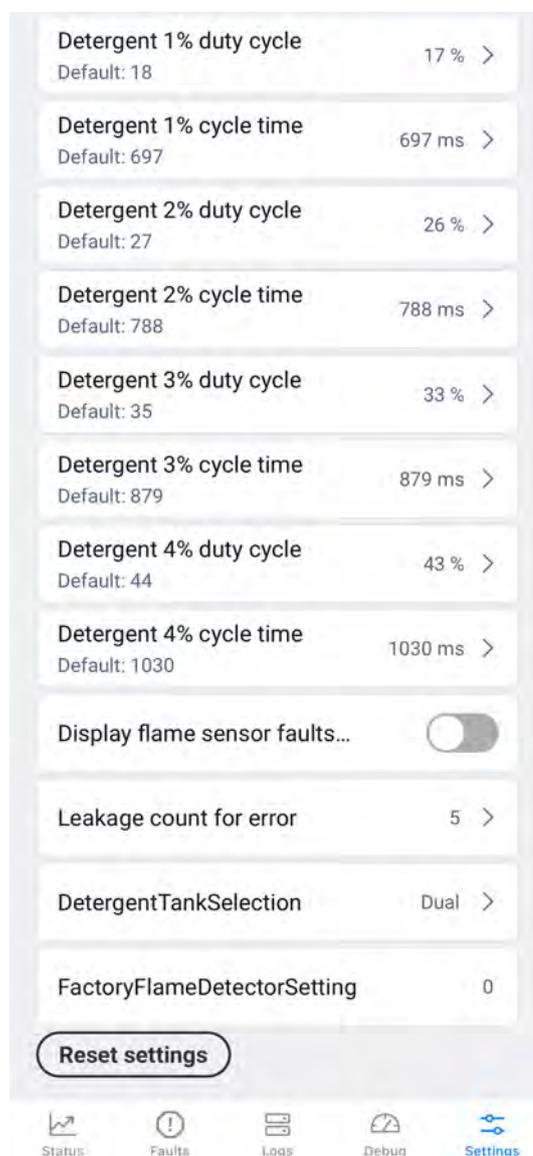
Control mode selected. The time is counting down from 30 seconds.

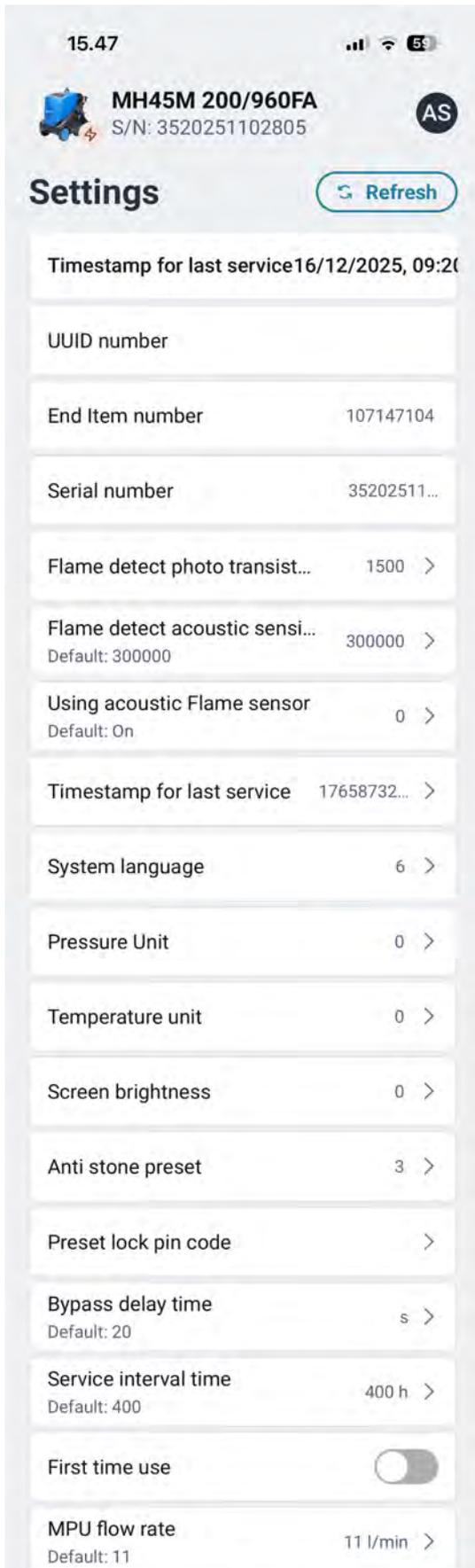


The settings menu provides an overview of the parameter settings in the software.

Several parameters can be changed. It is not recommended to change anything regarding the flame sensor and detergent management.

All settings can be reset to default settings by pressing **Reset settings** and then select the machine's part number.



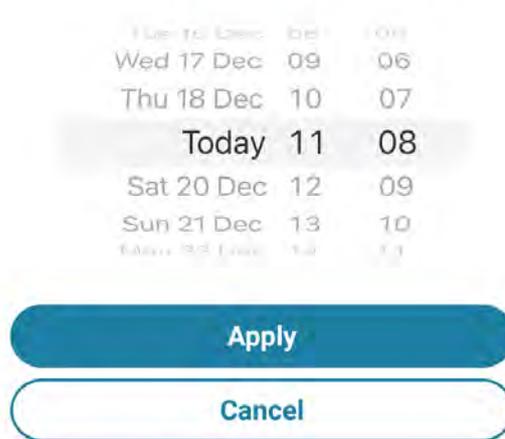


Reset service:

After performing the service, press **Timestamp for last service** and select the date and **Apply**.

Service is now reset and counting down from what is selected in Service interval time.

Timestamp for last service



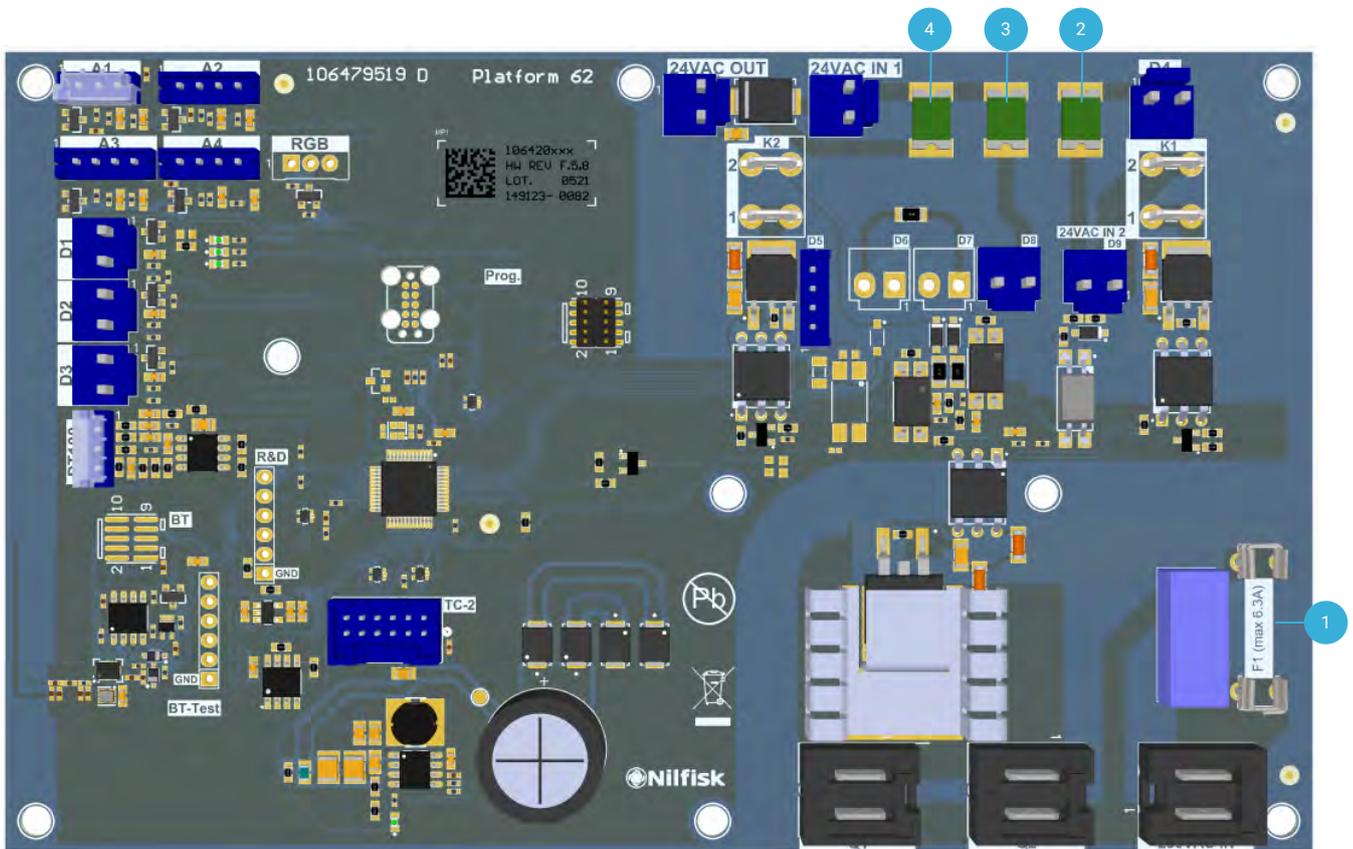
How to trouble shoot a blown fuse on the PCBA NEO P62 (Standard) (A1).

Check the components in the order they are listed below.

Fuse	Components to check for root cause
F1 (1)	M2, T2, A1
F2 PTC fuse (2)	A1, K1, MT
F3 PTC fuse (3)	Y1, Y2, EXH, B2, A1
F4 PTC fuse (4)	3V3 DC Processor A1, Y3, Y4, Y5

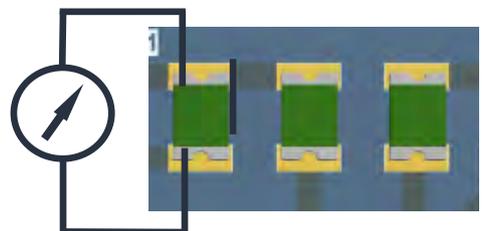
Fuse F1 must be replaced if it blows. The root cause must be found before replacement.

Fuses F2 to F4 are resettable PTC fuses and are not replaceable.



- K1 Contactor pump
- B2 Flow switch
- EXH Exhaust switch
- T2 Ignition transformer
- M2 Motor fan
- Y1 Oil valve
- Y2 Valve anti scale
- A1 PCBA
- Mt Temp asitch (m1)

0VAC = Fuse ok
24VAC = Fuse blown



To measure whether a fuse has blown, you can measure across it with a voltmeter. The machine must be connected to power and turned on before the measurement can be made. If 0 VAC is measured across the fuse, it is ok. If 24 VDC is measured, the fuse is blown.

Please note:

A PTC fuse will trip (blow) when it heats up after a period of excessive current flowing through it. When the current is removed (the machine is turned off) the fuse will cool down and the fuse resets and operation is back to normal.

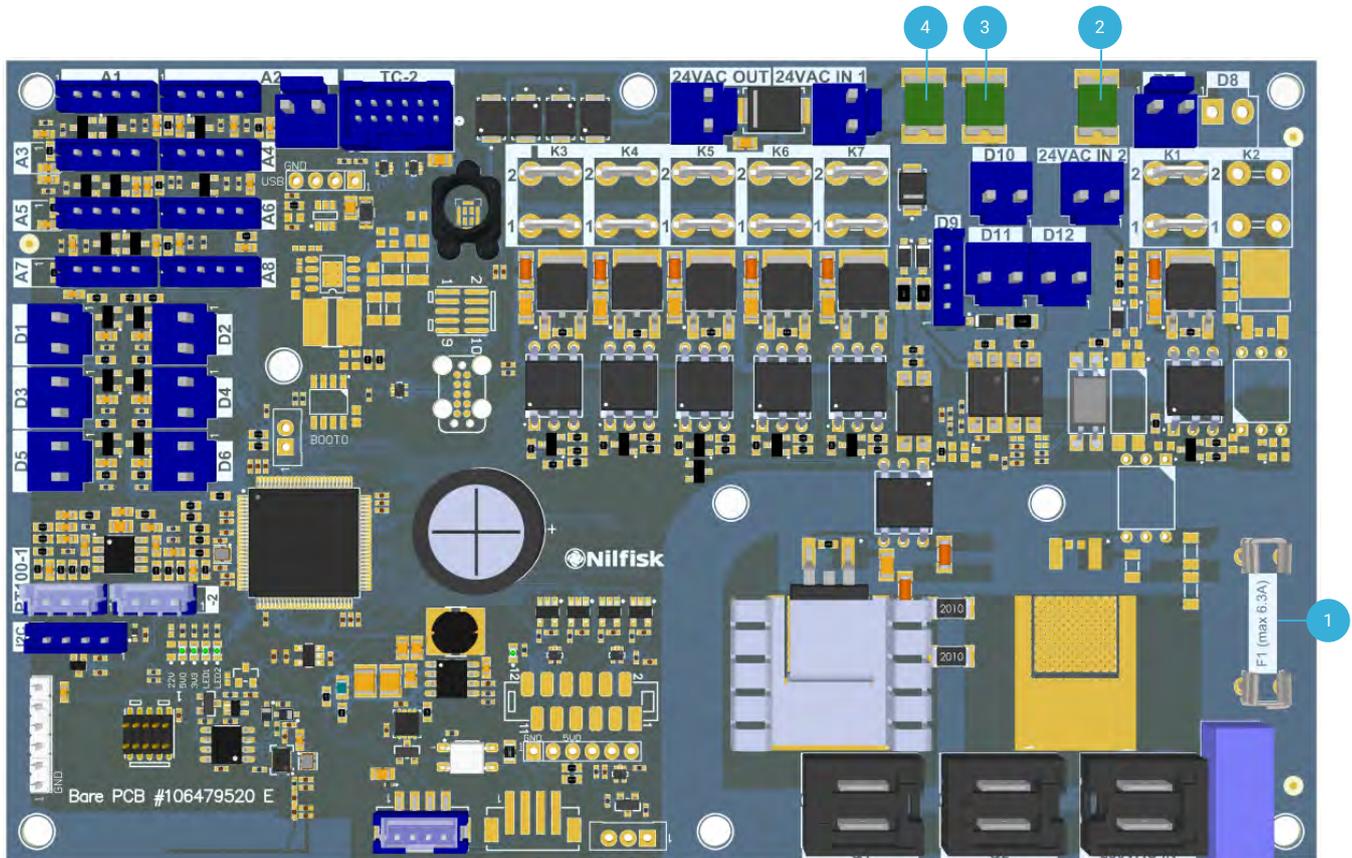
How to trouble shoot a blown fuse on the PCBA NEO P63 (Advanced) (A1).

Check the components in the order they are listed below.

Fuse	Components to check for root cause
F1 (1)	M2, T2, A1
F2 PTC fuse (2)	A1, K1, MT
F3 PTC fuse (3)	Y1, Y2, EXH, B2, A1
F4 PTC fuse (4)	3V3 DC Processor A1, Y3, Y4, Y5

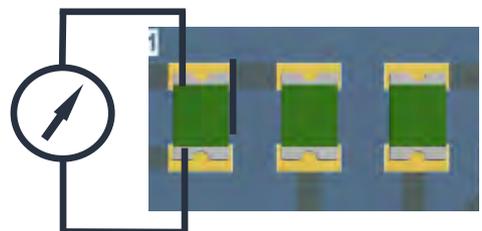
Fuse F1 must be replaced if it blows. The root cause must be found before replacement.

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- K1 Contactor pump
- B2 Flow switch
- EXH Exhaust switch
- T2 Ignition transformer
- M2 Motor fan
- Y1 Oil valve
- Y2 Valve anti scale
- A1 PCBA
- Mt Temp asitch (m1)

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Please note:

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Service / Repair N3 Pump.



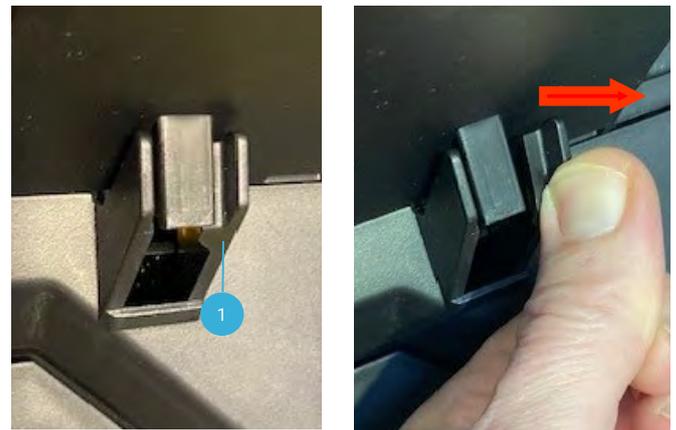
Access to the pump for servicing must be from the rear of the machine.



Remove the rubber plug (1) and screw (2) on both sides.



Remove the two side covers by turning the 4 (1) quarter turn screws 90° counterclockwise.



Release the two snaps (1). Snap shown on the right side of the machine. Same snap function on the left side of the machine

Service / Repair N3 Pump.



Remove the cover (1).

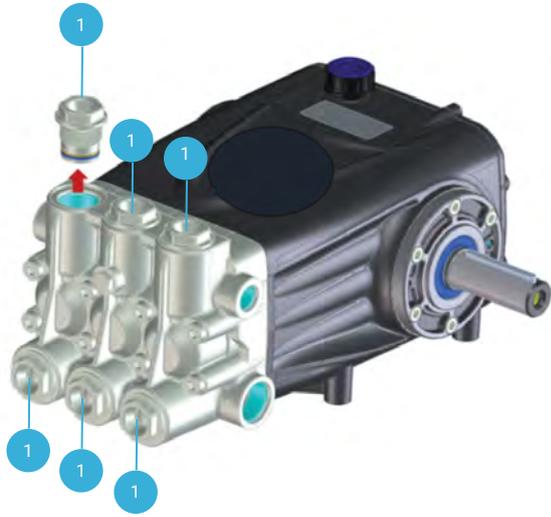


Remove the cover (1).



This allows free access for servicing the pump.
The machine must be assembled in reverse order.

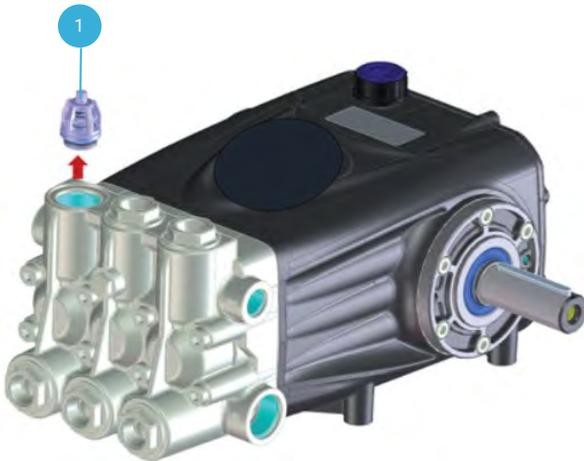
Service / Repair N3 Pump. Valve replacement



Unscrew valve caps (1). All 6 caps is same type.

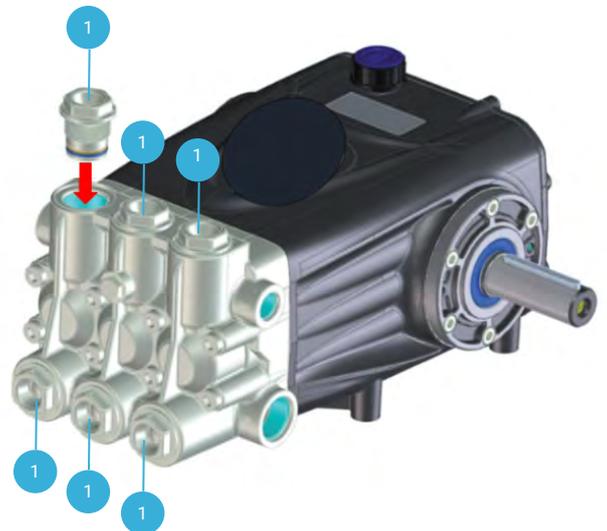


Check O-ring (1). Replace if damaged.



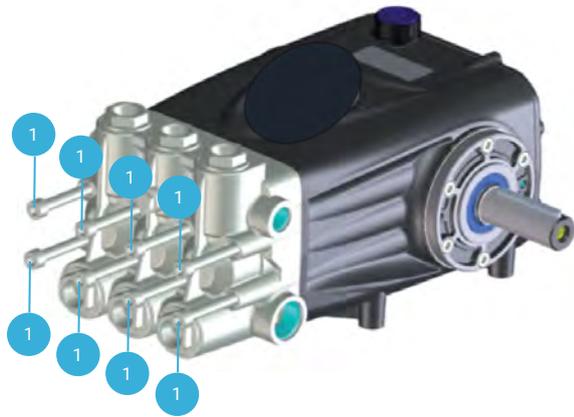
Remove valves (1) and O-rings. All 6 valves is same type.

Replace the new valves in their seats. Make sure the O-ring is seated correctly.

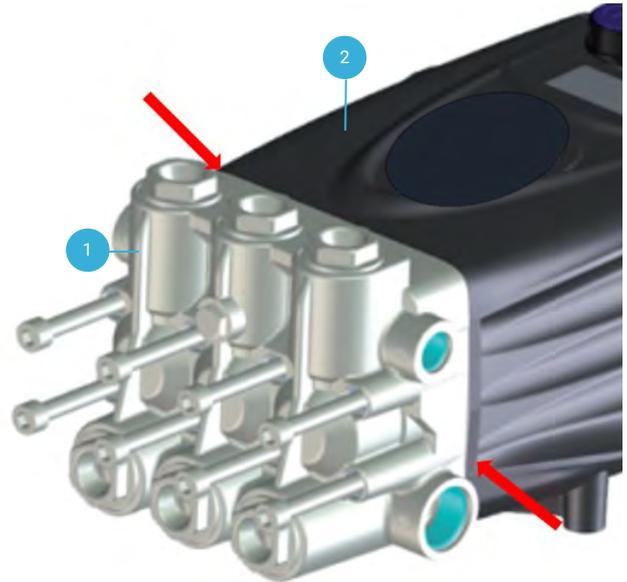


Mount all caps (1). Use loxeal 55-14 or equivalent on thread before assembly.

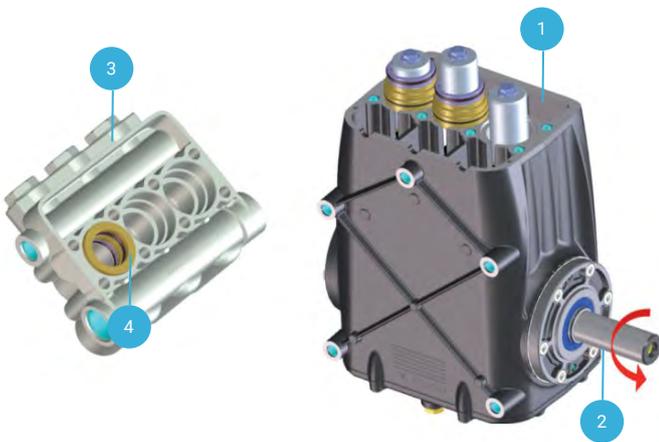
Tightening torque: 50 Nm \pm 10%. (hex. 21 mm.)



Unscrew all 8 screws (1).



Use two screwdrivers to remove the head by placing them between pump head (1) and pump body (2). and use them to gently lever pump head off body.

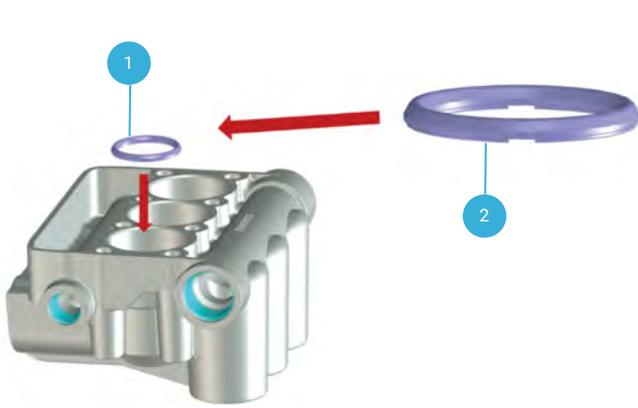


Remove all the seals. To remove seals from pump body (1) rotate the pump shaft (2). If the pump is mounted on a motor, the pump shaft can be rotated by rotating the motor's cooling fan.

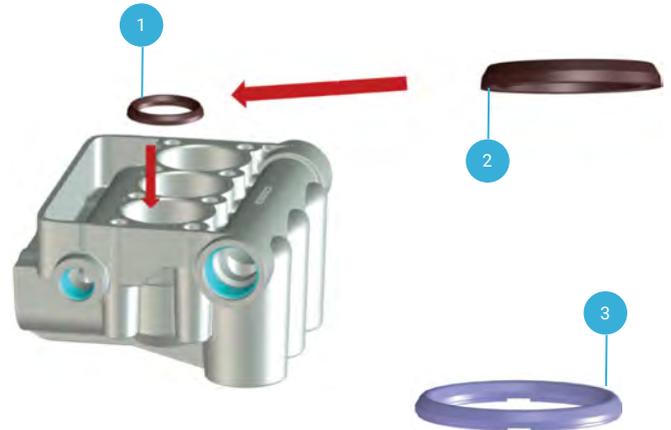
If seals or bushings (4) is stuck in the pump head (3) use a tool to remove. Use BAHCO 4521N-0 and BAHCO 4524G or similar tool



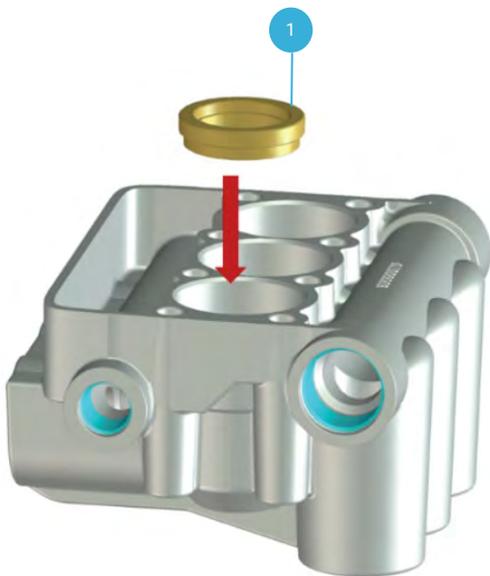
1. BAHCO 4521N-0
2. BAHCO 4524G



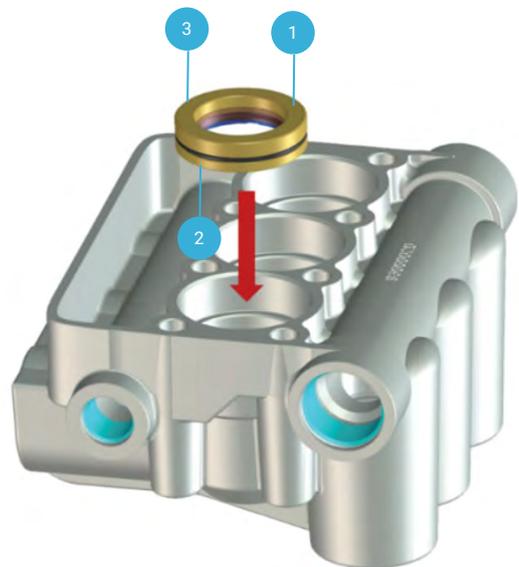
Assembling:
Put the plastic ring (1) inside its seat in pump head with the flat side (2) facing down.



Assemble high pressure seal (1) with the V-shape side (2) facing down. Lubricate seal (1) with grease Unisilikon L 250 L. Then push it down against the plastic ring (3).



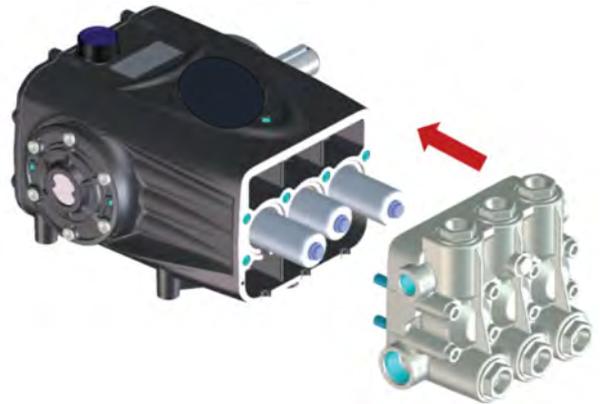
Mount the high pressure bushing (1). Push it against seals in order to make a good compact fit.



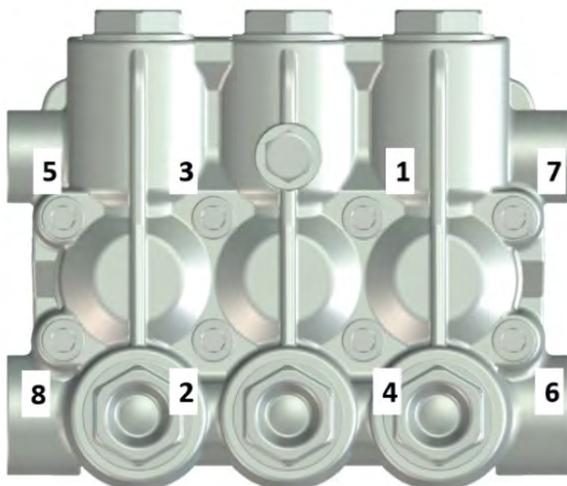
Mount the low pressure bushings (1) (including O-ring and seals) make sure to keep it aligned to its own seat. Seal (2) should face down against high pressure bushing. Brass Side (3) up. Push until it will be correctly located inside its seat. Lubricate inside seal and O-ring with grease Unisilikon L 250 L.



Turn the pump until pistons (1) will be aligned like above.



Mount the pump head (1) on the pump body (2). When necessary use also a soft head hammer to tap the pump head all the way down.



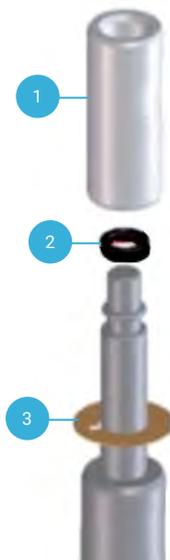
Tighten screws in correct order. See above
 Tightening torque: 15 Nm \pm 10%. (hex. 6 mm.)



Remove the pump as previously described. Pistons should be replaced only in case they are damaged or cracked. Take care not to drop ceramic pistons they can crack.



Remove the nut (1) and washer (2).



Rotate and pull the ceramic piston (1) to remove it from the piston guide. Then remove O-ring (2) and plate (3).

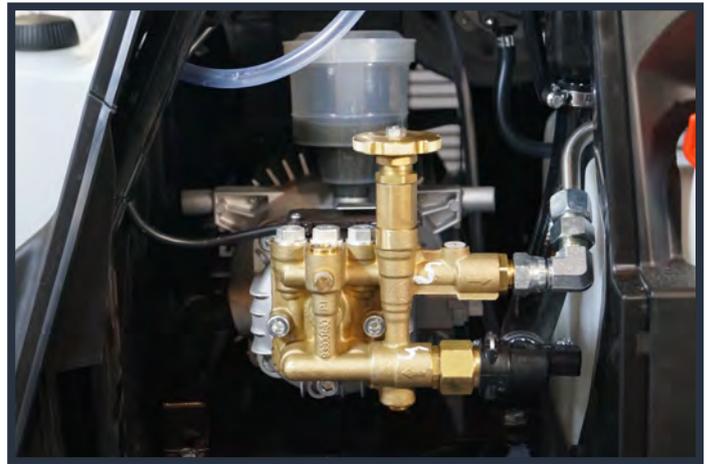


Mount all new parts in reverse order. Use loxeal 55-14 or equivalent on thread before assembly. Tightening torque: 12 Nm \pm 10%. (hex. 13 mm.)

Service / Repair MH 35C NA3 Pump



Open service door by turning the two quarter turns counterclockwise.



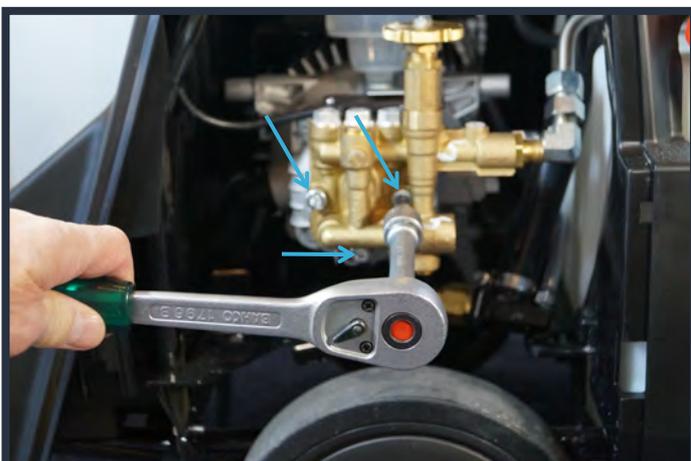
Pump seen through service opening



Remove the pump water in and outlet. Also loosen outlet pipe on heat exchanger end.



Drain the pump oil. A 2½ or a 5 liter plastic container cut open in one side fits under the pump.



Remove the 3 cylinder head bolts



Pull off the cylinder head

Service / Repair MH 35C NA3 Pump



Remove the lock pin and pull off the micro switch box



Dismount the 4 bolts holding the cylinder block



Dismount the cylinder block



Dismount the bearing disc and bearing



Pull off the wobble disc.



Wobble disc, bearing and bearing track



Disassemble the 3 spacers.



Pull out the 3 oil seals from the cylinder block. (Use e.g. a Bahco Puller type 4521 N-F. Bahco puller (not shown) for puller is type 4524 G)



Oil seals must be installed by using punch 1210996. Check that the O-ring in the middle of the cylinder block is placed correctly.



By assembly note that the pin of the spacer ring must be placed in the cylinder groove.



Pull out the water seals and trust collars. (Use e.g. a Bahco Puller type 4521 . Bahco puller (not shown) for puller is type 4524 G)



Trust collar and water seals pulled out with puller.



Trust collar and water seals.



Suction valve—positioned under the water seals



Pull out the suction and pressure valves with a pair of pliers. If the valve seat stays in the cylinder head, it can be pulled out with a Bahco puller



Disassemble the outlet fitting



Non-return valve housing



Non-return valve components.

Regulator Safety Block disassembling



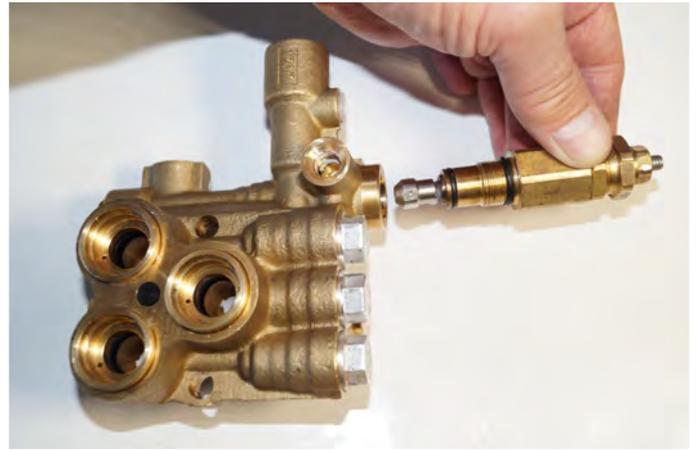
Loosen the 6 mm nut



Pull off the water regulation handle



Loosen unloader piston assembly

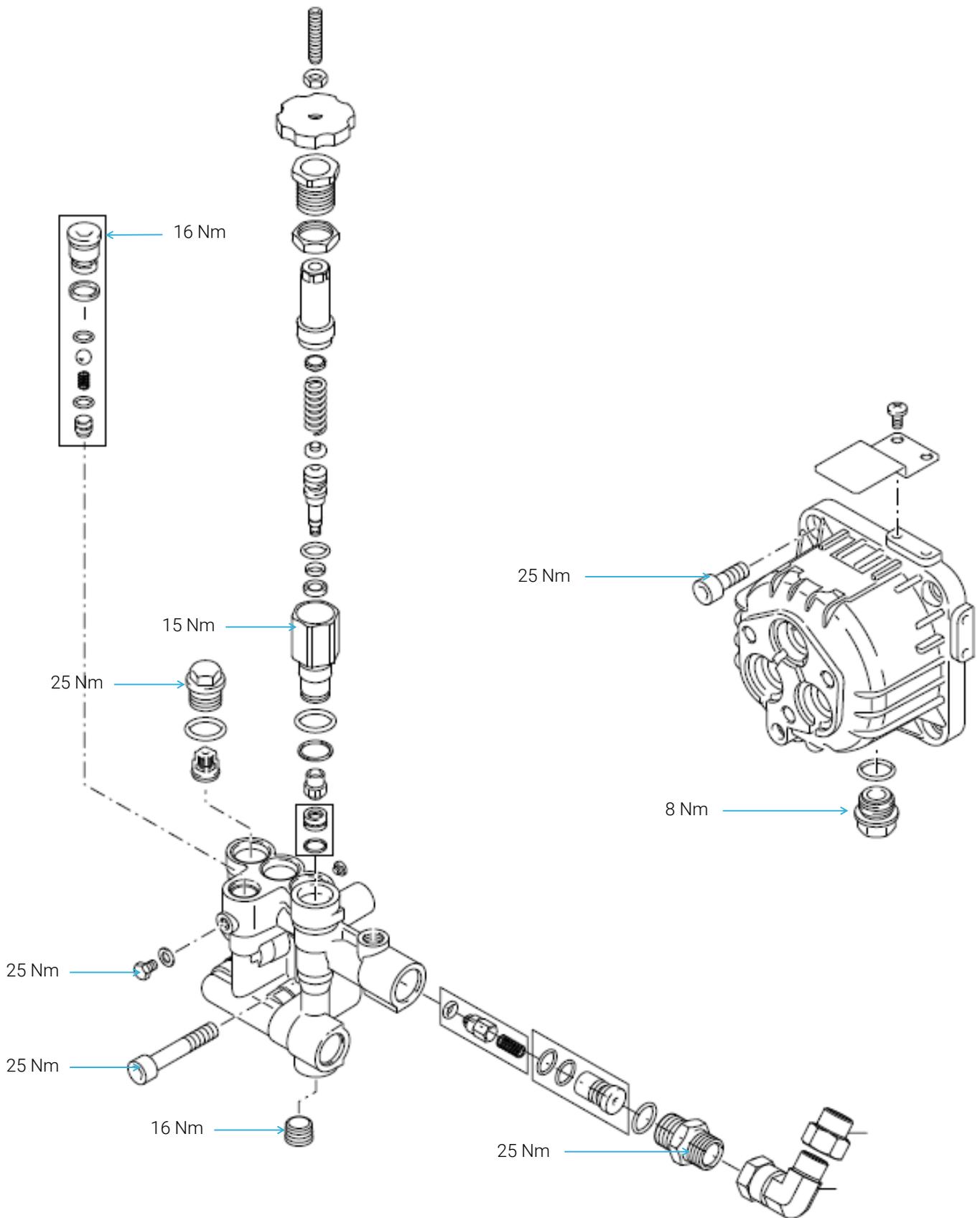


Pull out the unloader piston assembly

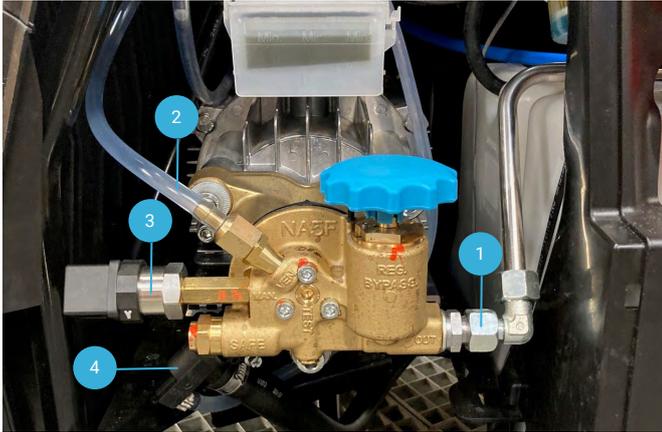


Unloader components

1. Piston cone
2. Unloader piston
3. Unloader piston housing
4. Unloader spring
5. Spring housing
6. Adjustment screw
7. Counter nut
8. Adjustment fitting for water volume
9. Water regulator handle
10. Counter nut



Service / Repair MH 45M / 55M NA5.2 Pump



Dismount the outlet (1), automatic venting valve hose (2), pressure sensor (3) and water inlet connections (4).



Use a small screwdriver for pulling out the pin (1) for the water inlet connection.



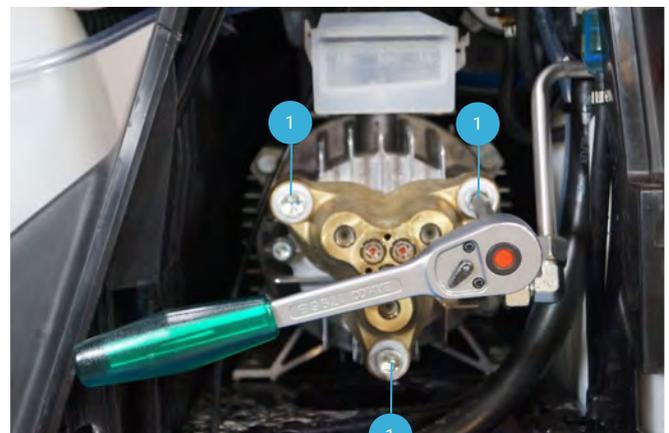
Pull out the water inlet connection from the water inlet manifold. Remove filter (1) and spring (2).



Remove the 3 screws (1) for the by-pass valve



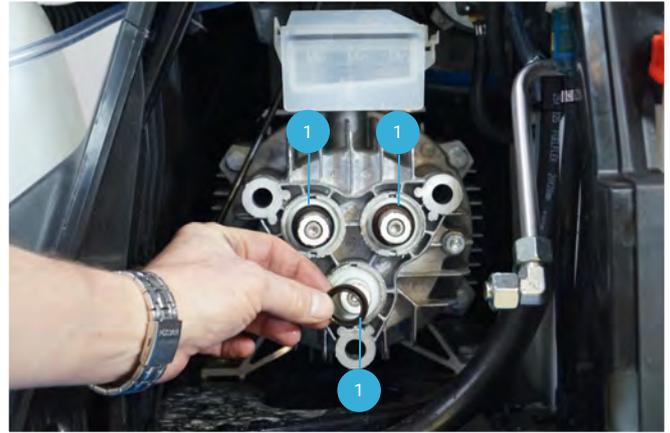
Pull out the by-pass valve (1) and water inlet manifold (2).



Remove the 3 screws (1) for the cylinder head



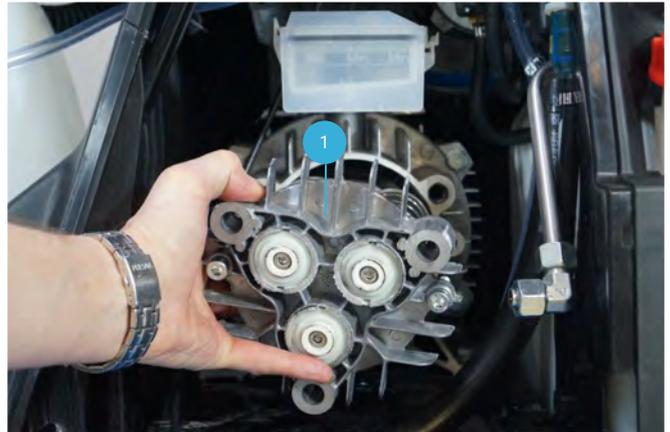
Pull out the cylinder head (1).



Remove the 3 secondary water seals, if left on the pistons.



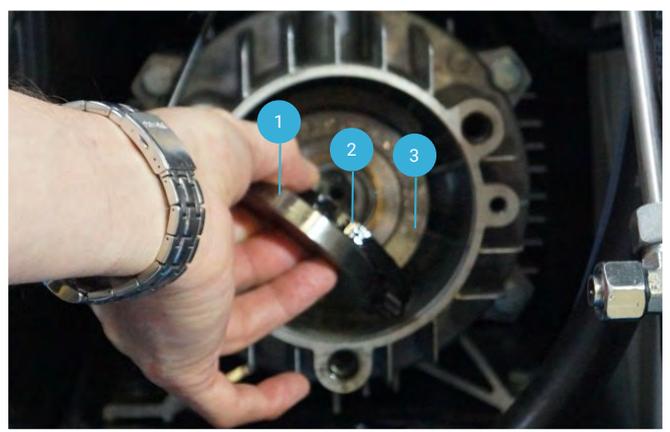
Remove the 2 screws (1) (one in each side) holding the cylinder block (2).



Remove the cylinder block (1).

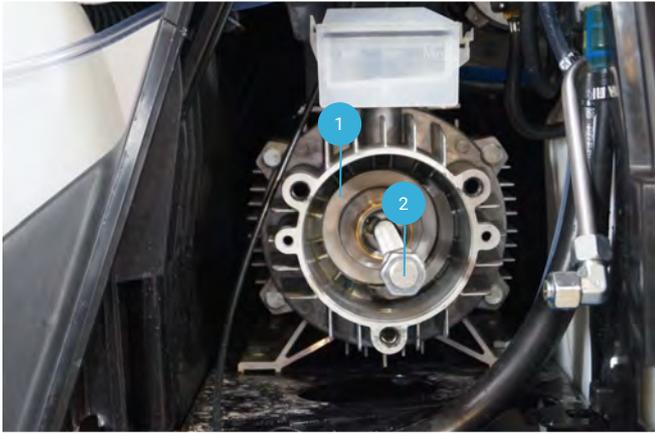


Remove the screw which holds the wobble disc (1). Use a screwdriver or similar to prevent the wobble disc from turning.

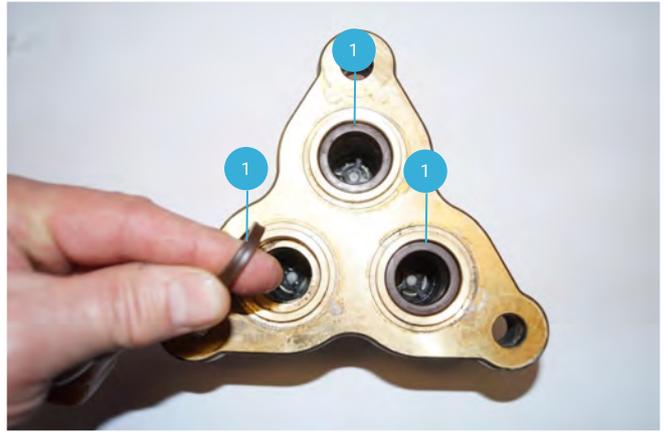


Remove the bearing track (1) and the roller bearing (2) from the front side of the wobble disc (3).

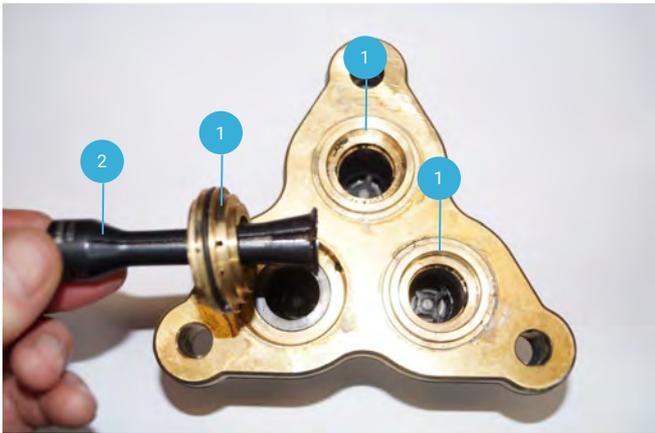
Service / Repair MH 45M / 55M NA5.2 Pump



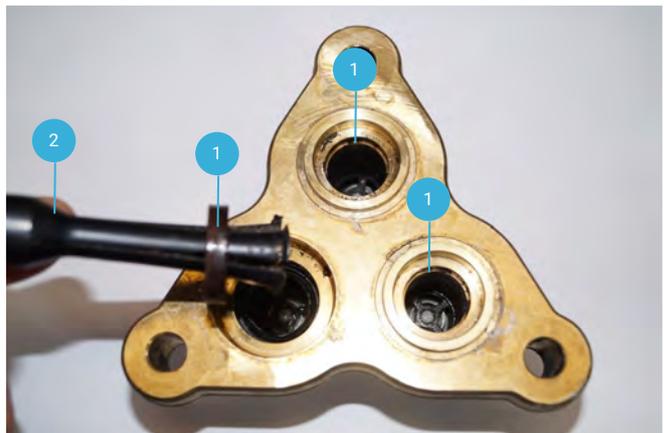
Pull out the wobble disc (1) using a 16 mm bolt (2). Remember to remove the bearing track sitting in the D-bearing cover after removing the wobble disc



Remove the 3 secondary water seals (1).



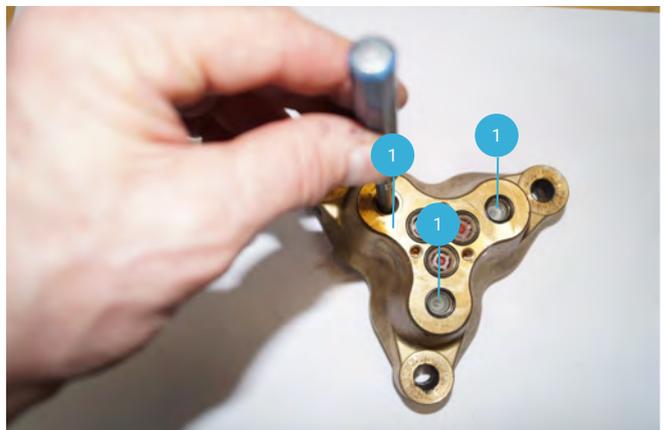
Remove the 3 thrust collars (1) with an expandable puller (2).



Remove the 3 primary seals (1) with an expandable puller (2).



Remove the distance ring (1).

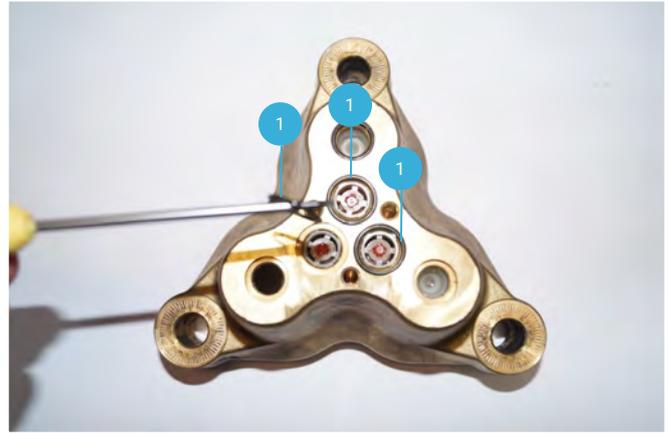


Push out the 3 suction valves (1).

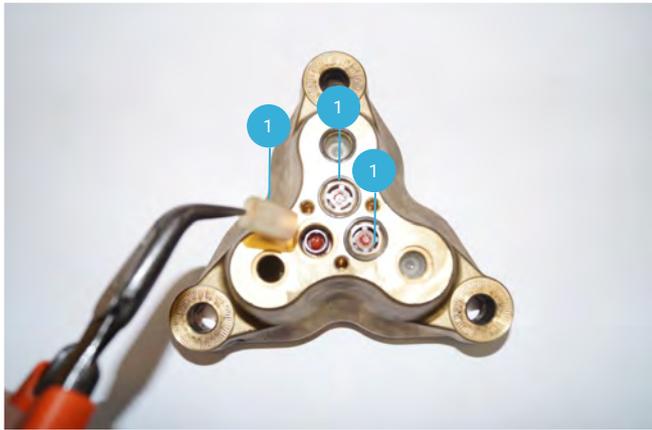
Service / Repair MH 45M / 55M NA5.2 Pump



Trust collar, water seals, distance ring, suction valve and cylinder head



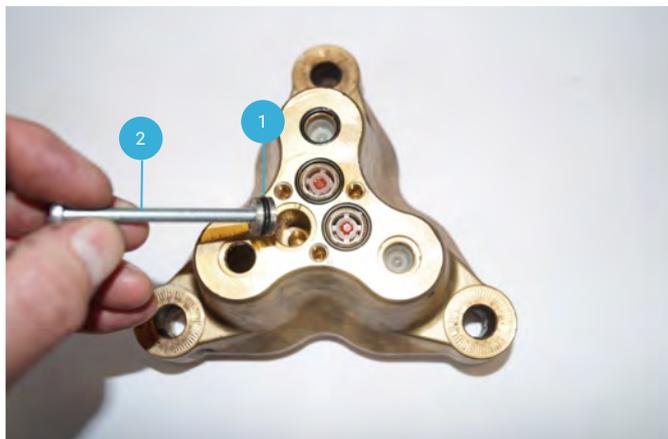
Remove the 3 O-rings (1) from the pressure valves



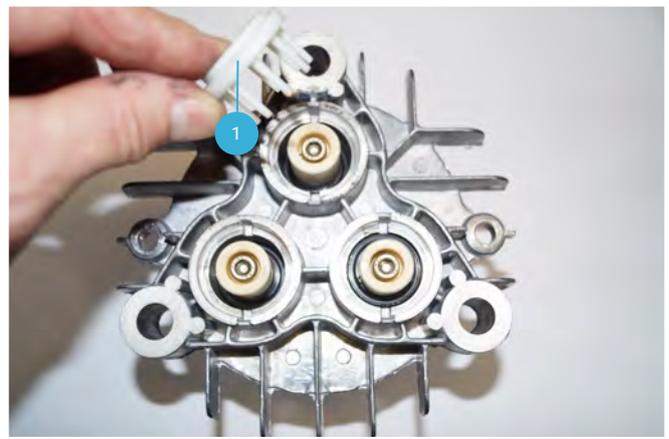
Remove the 3 pressure valves (1).



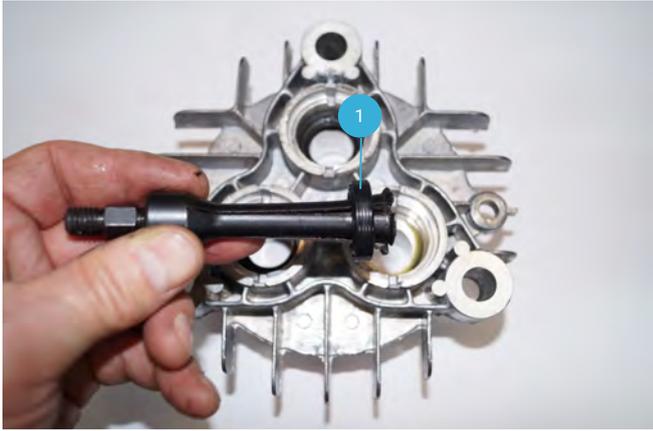
Remove the 3 pressure valves (1).



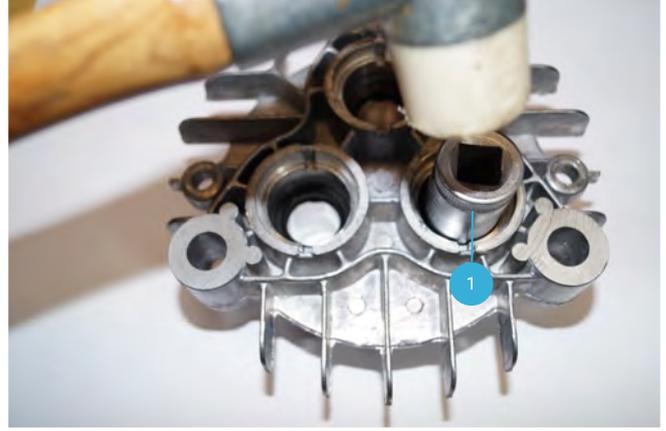
Pull up the 3 pressure valve seats (1). Use a 5mm screw (2)—there are threads inside the pressure valve seat



Remove the 3 distance rings (1) for the oil seals.



Pull out the oil seals from the cylinder block using an expandable puller.



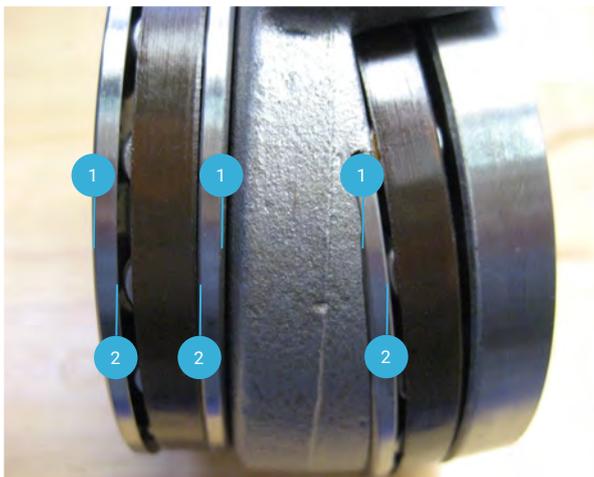
Mount the 3 oil seals by using a 19 mm box spanner (1).



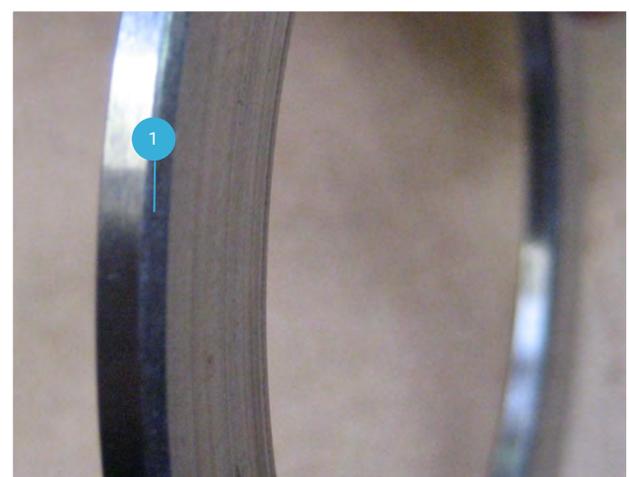
Mounting of primary water seals (1) with special tool no.: 101221034 (2)



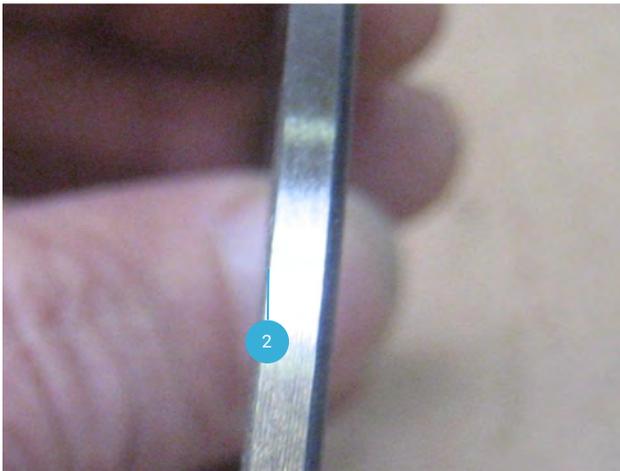
Mounting of primary water seal by pushing it through the brass cylinder piece with the punch. Mounting of secondary water seal can be mounted by hand.



Replace the complete wobble disc system and make sure the components are assembled as shown on the next 2 pictures



The curved edge (1) of the bearing tracks must be mounted against the D-bearing and the wobble disc.

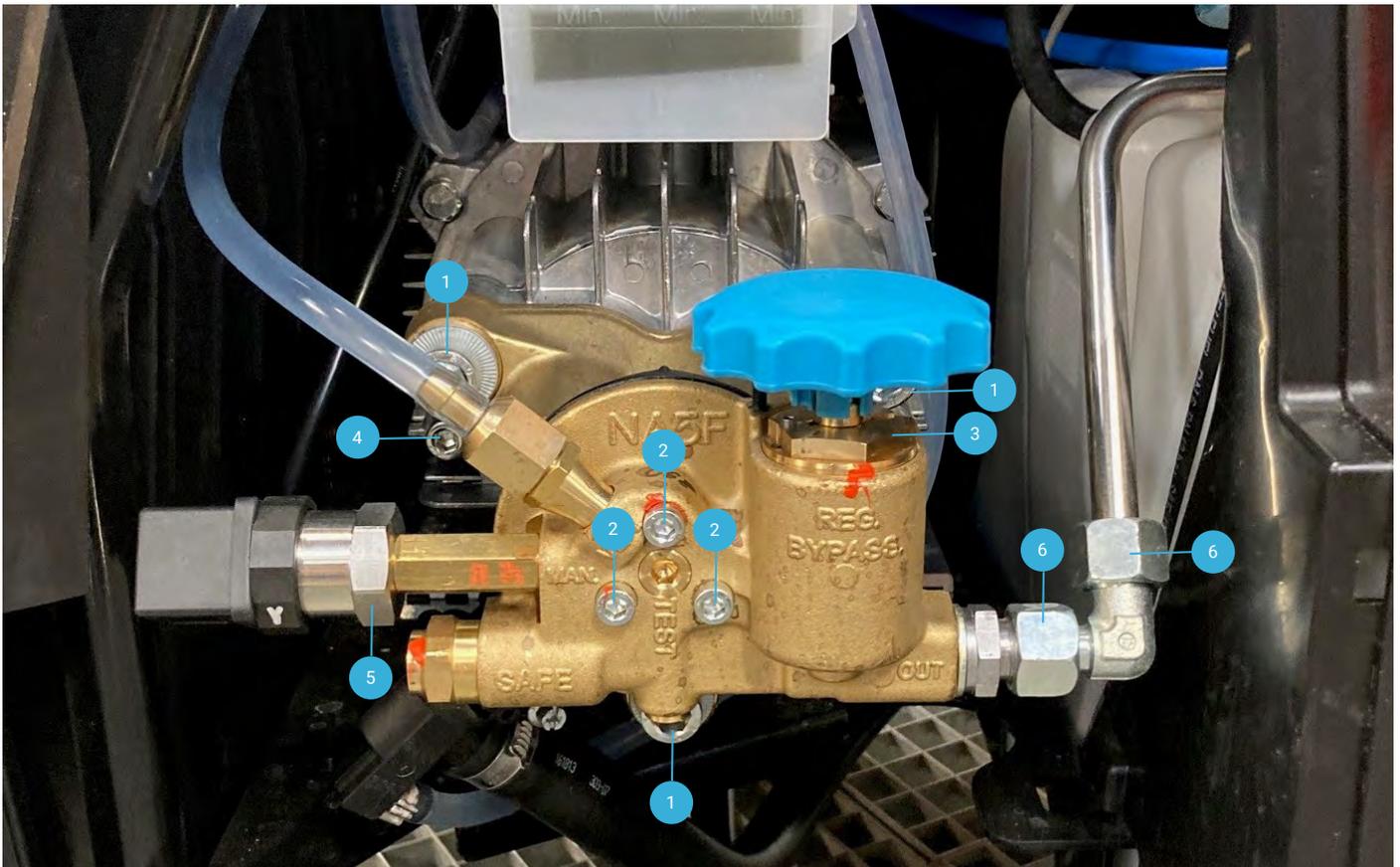


The sharpened edge (2) of the bearing track must be mounted against the bearings



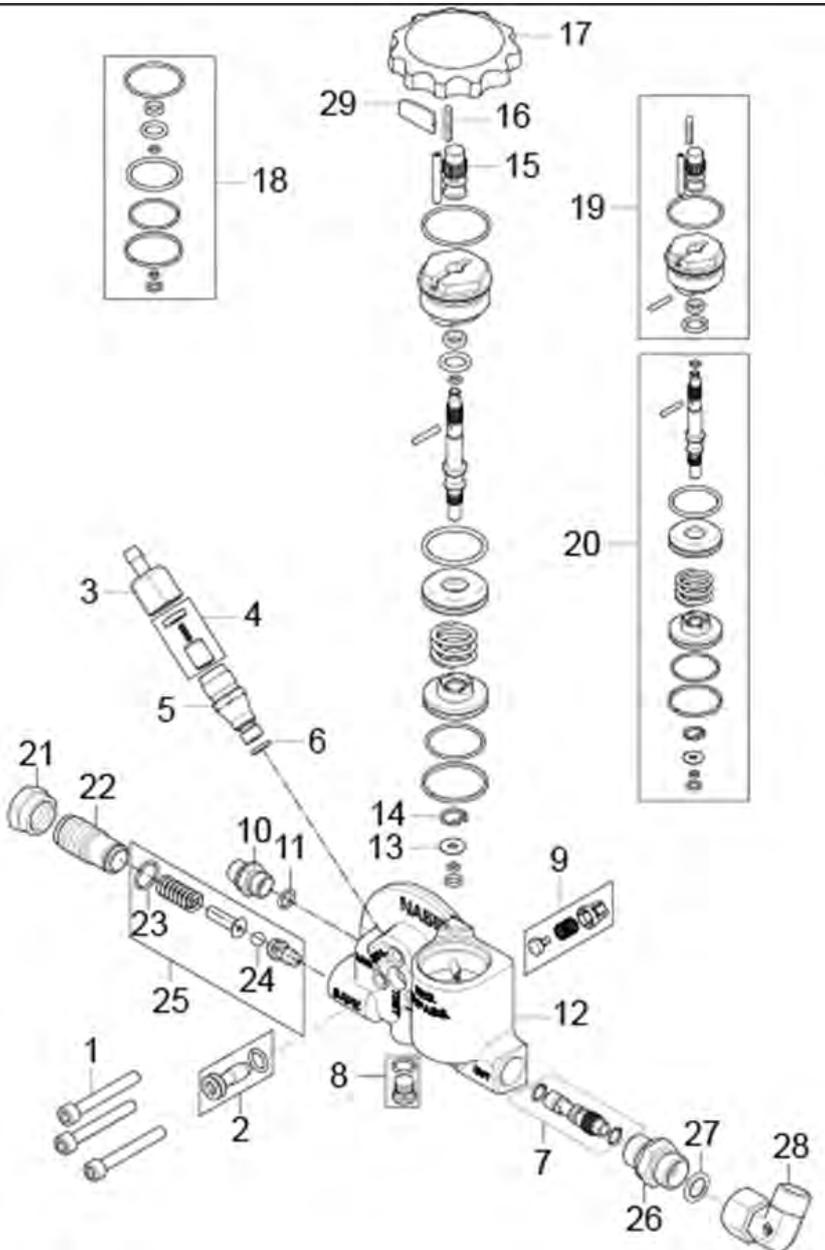
Wobble disc without front bearing track

Torque specifications NA5.2 FA



- 1. 55Nm. \pm 10%. (10 mm. allen key) x3
- 2. 10Nm. \pm 10%. (5mm. allen key) x3
- 3. 40 Nm. \pm 10%. (nut 30mm.)
- 4. 20 Nm. \pm 10%. (6 mm. allen key) x2
- 5. 12 Nm. \pm 10%. (nut 27 mm.)
- 6. 50 Nm. \pm 10%. (nut 22 mm.).

Bolt for wobble disc: 20 Nm.
Oilplug: 20Nm.

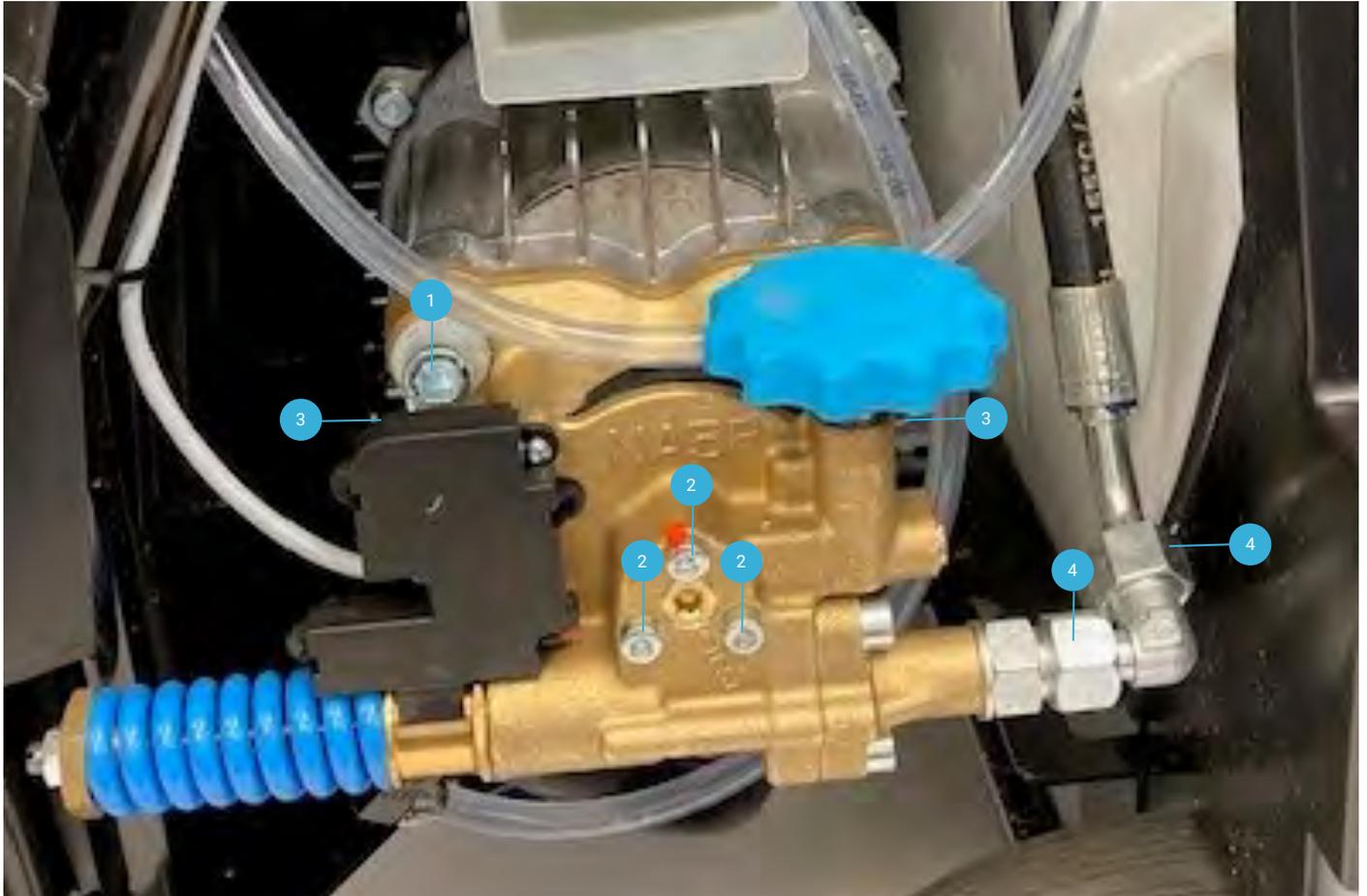


- 3-6: Automatic venting valve
- 7: Injector nozzle for control piston
- 9: Return valve for by-pass water
- 12: By-pass valve housing
- 17: Handle for water regulation
- 19: Plug for by-pass valve
- 20: Control piston
- 25: Safety valve

Service / Repair MH 45M / 55M NA5.2 Pump

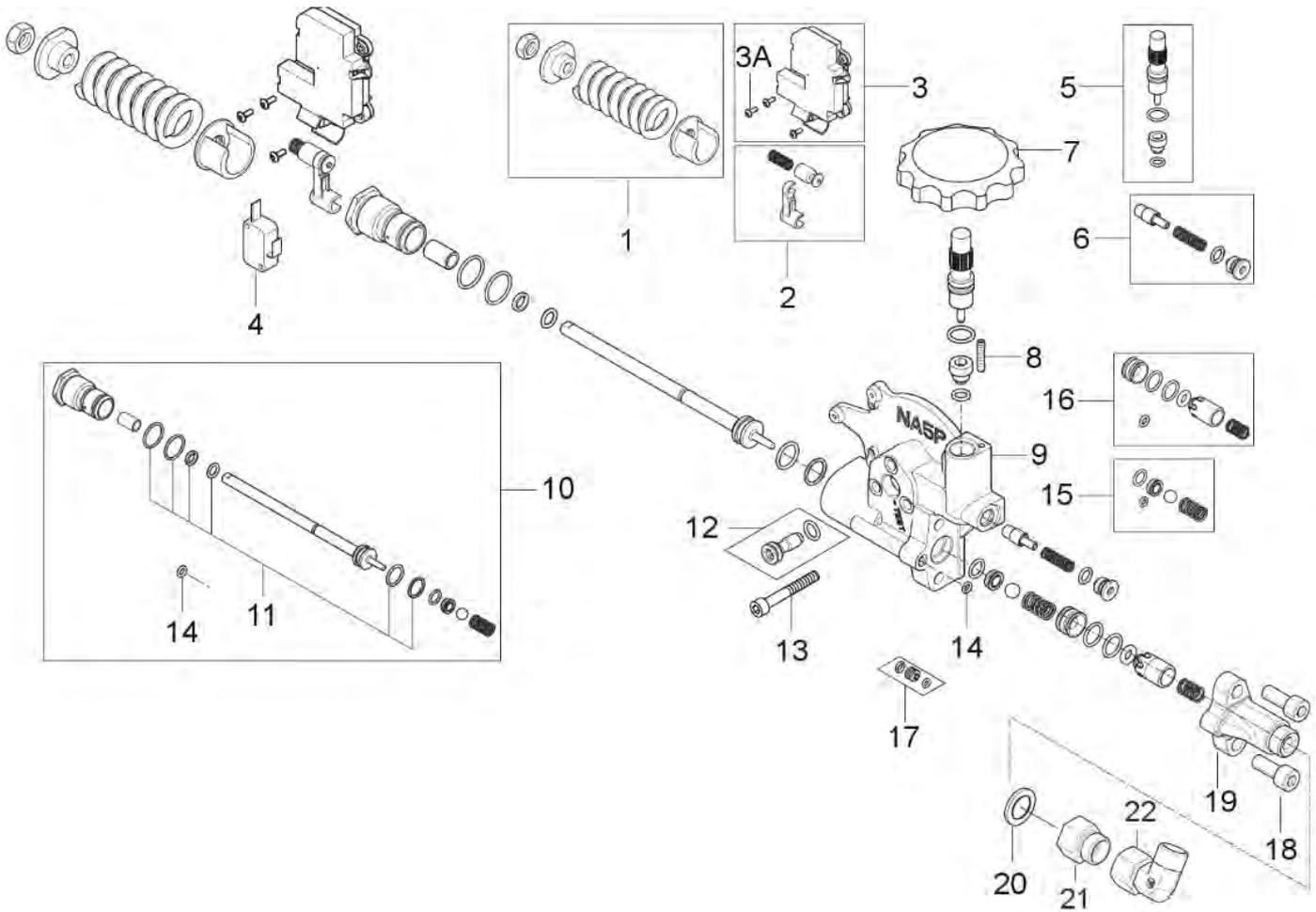


Torque specifications NA5.2 PA

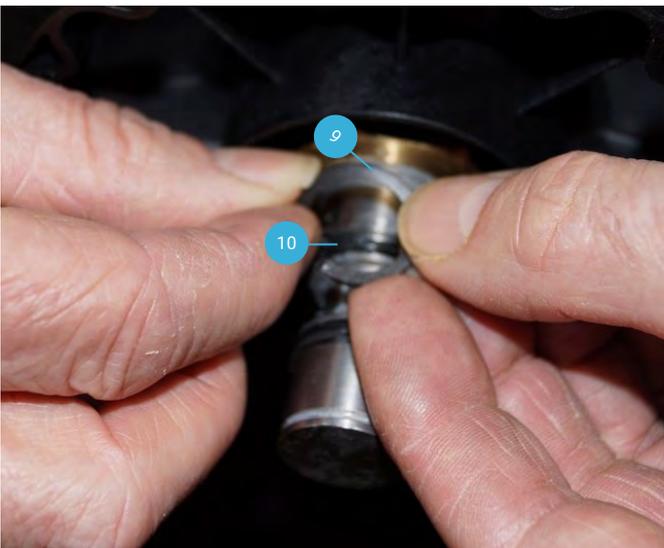
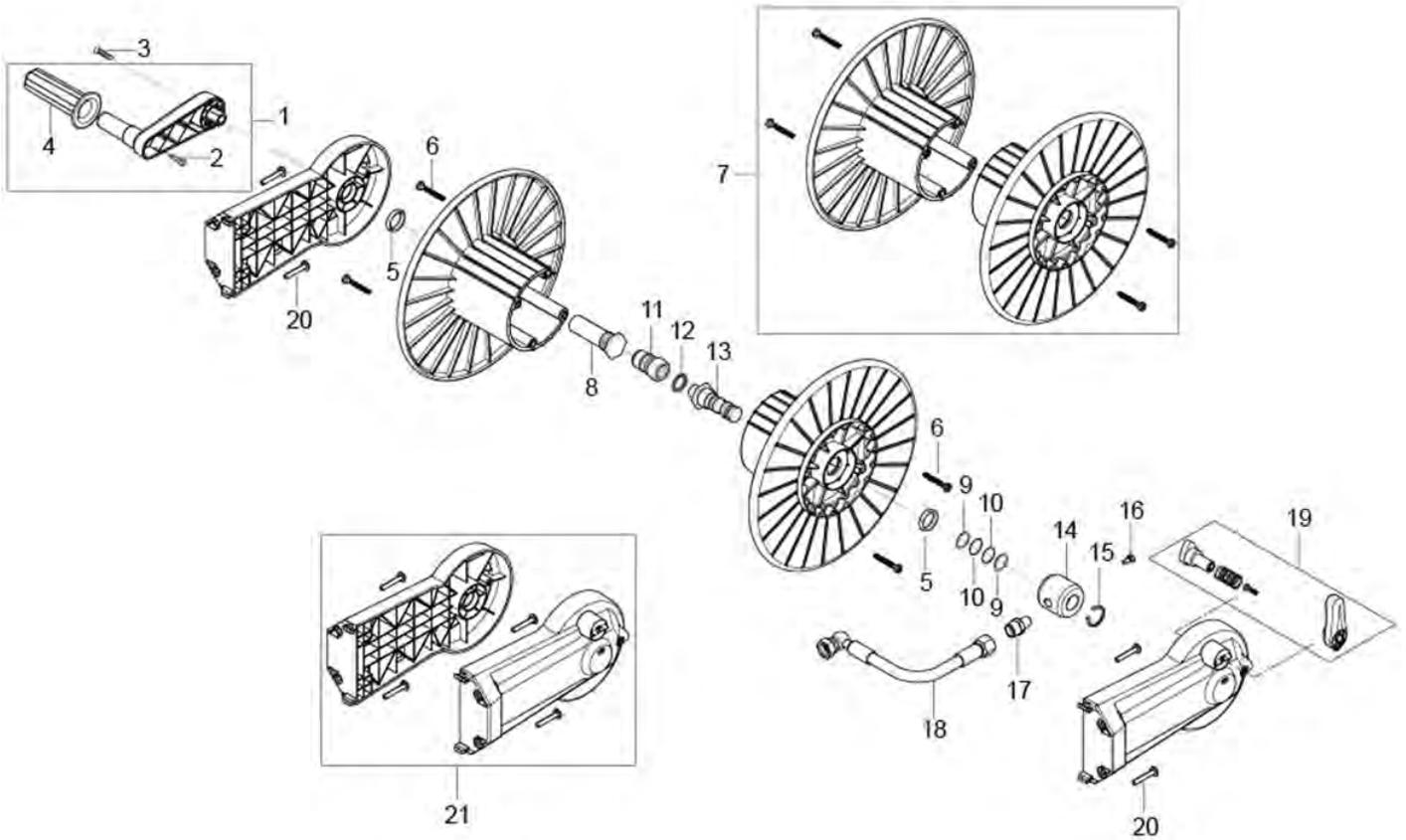


1. 55Nm. \pm 10%. (10 mm. allen key) x3
2. 10Nm. \pm 10%. (5mm. allen key) x3
3. 20 Nm. \pm 10%. (6 mm. allen key) x2
4. 50 Nm. \pm 10%. (nut 22 mm.).

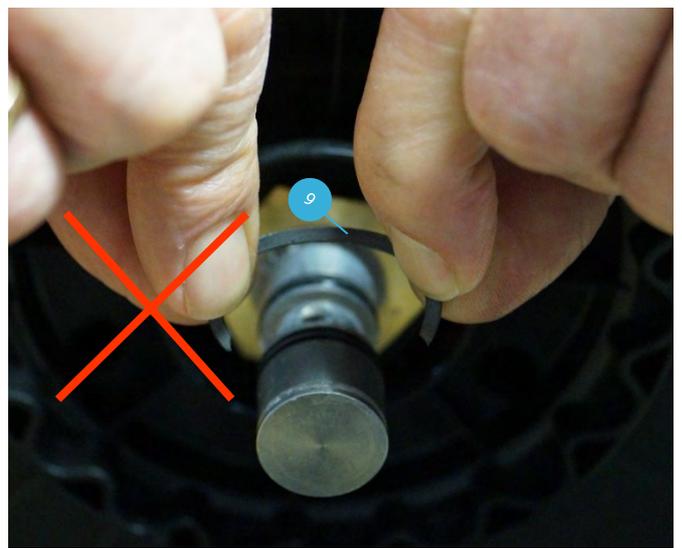
Bolt for wobble disc: 20 Nm.
Oilplug: 20Nm.



- 3-6: Automatic venting valve
- 7: Injector nozzle for control piston
- 9: Return valve for by-pass water
- 12: By-pass valve housing
- 17: Handle for water regulation
- 19: Plug for by-pass valve
- 20: Control piston



Caryfully install the back-up ring (pos. 9) for the O-ring)pos. 10), by "rolling" it onto the swivel



Do NOT open the back-up ring (9) as shown above



Lubricate the svivel/O-rings with silicone grease



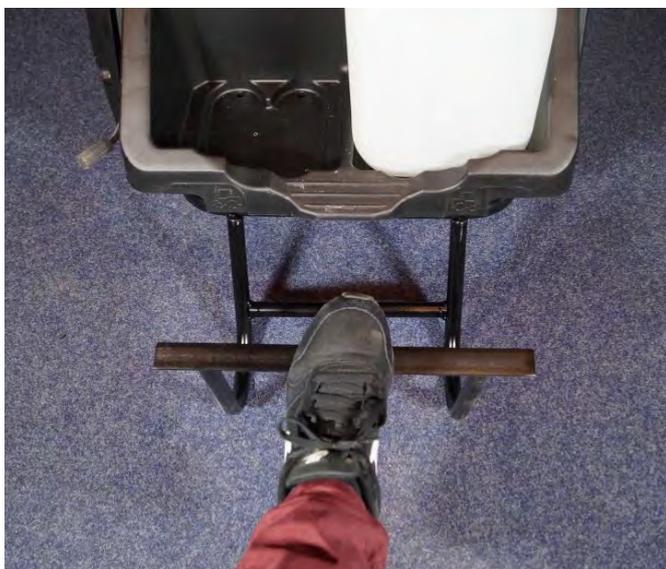
Push in the back-up ring before sliding in the bearing bushing (pos. 14)



Support foot. Item: 106403200. The tool is used to stabilize the machine during service when the coil or complete boiler needs to be removed from the machine.



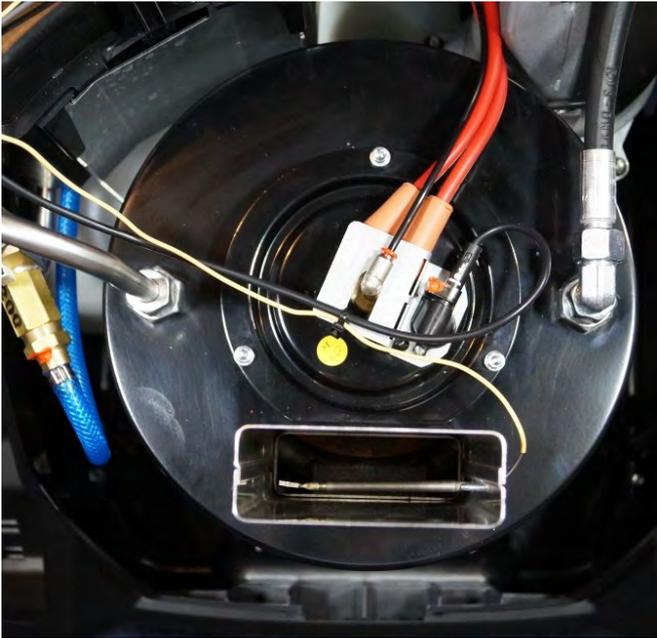
Support foot must be placed below the two fork lift symbols (1)



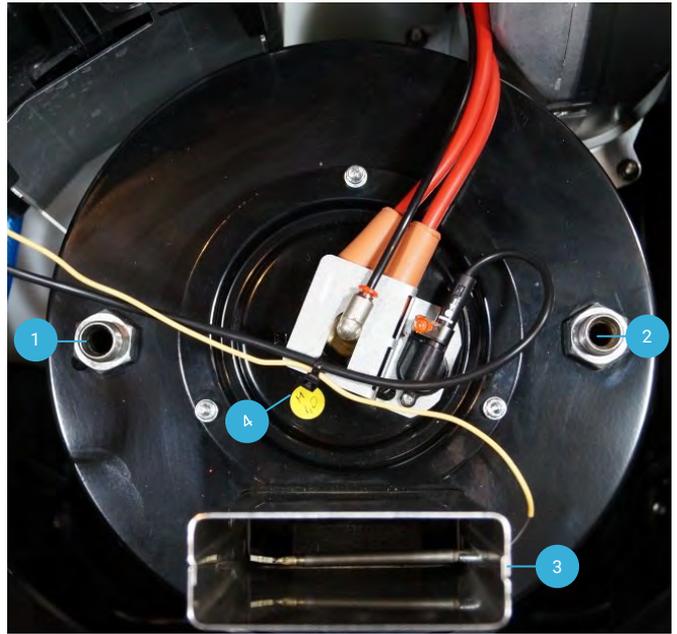
When the support foot is positioned, please your foot on the support foot as show above, ,and pull the machine against you



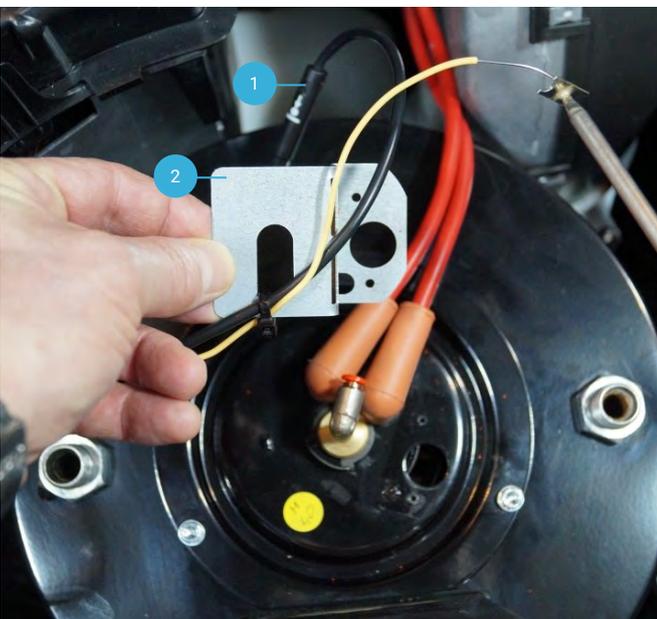
Machine supported by the support foot



Boiler top view



Dismount the water inlet (1) and water outlet (2) connections. Dismount the 2 screws Torx 20 (3) and the cable tie (4) for the exhaust temperature sensor, and pull out the sensor.



Dismount the 2 screws for the flame sensor (1) and the flame sensor holder, to dismount the protection plate (2).



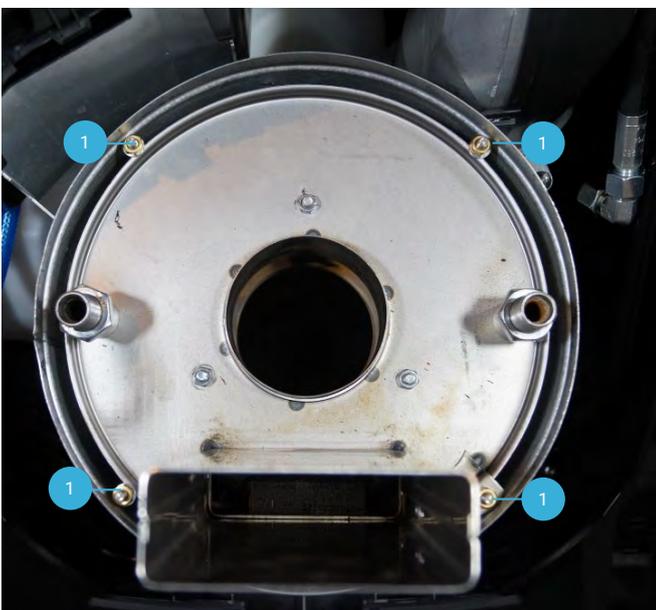
Dismount the fuel hose. (Push the red quick connection (1) and pull out the fuel hose). Pull off the two ignition cables.



Dismount the 3 screws (1) holding the burner cover, and lift up the burner. Dismount the 2 large nuts (2) from the water inlet and water outlet



Carefully push up the outer top plate (1) from the boiler (2)



Dismount the 4 brass nuts (1) and washers from the inner top.



Dismounted the heating coil including the inner boiler top can be lifted up.

It is recommended to replace the insulation when servicing the boiler.

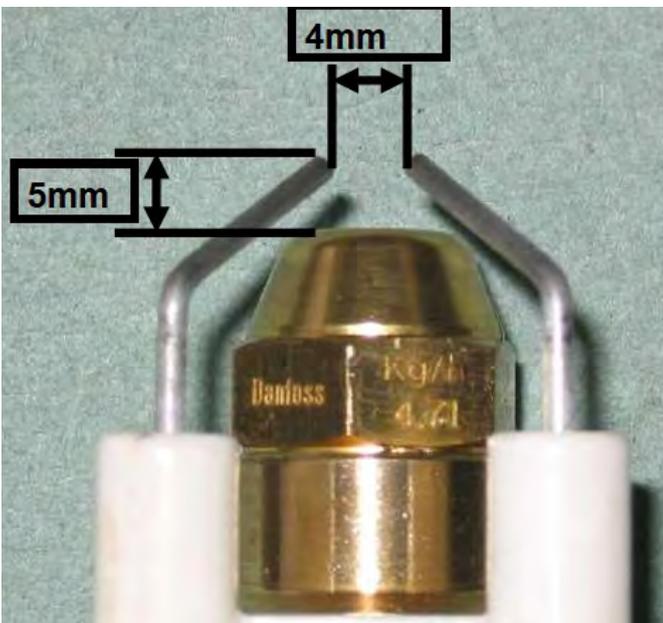
Clean boiler inside for deposits.



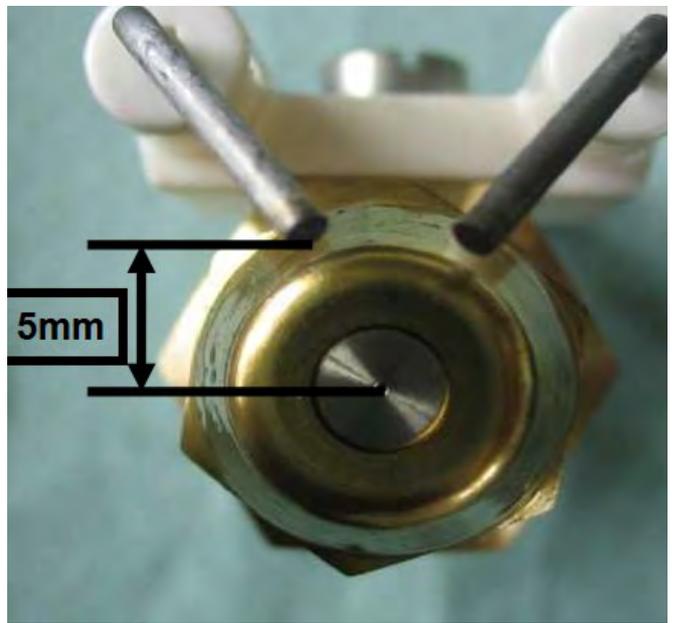
Burner unit (1).



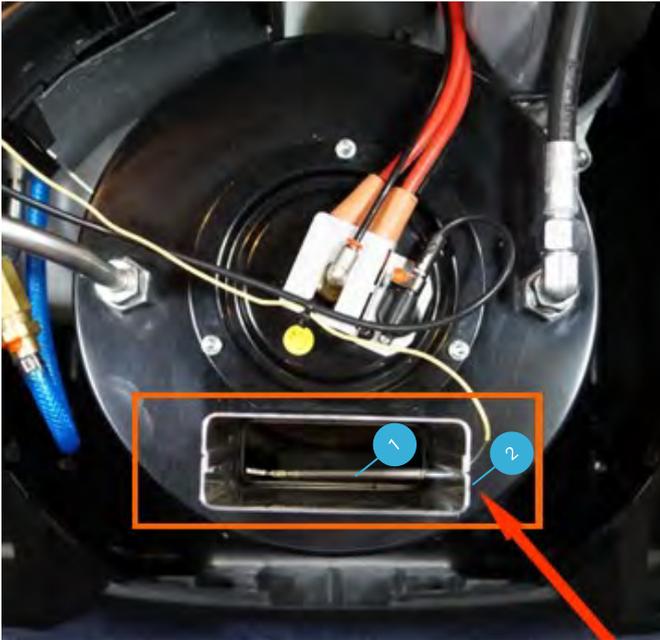
Burner unit disassembled. If impurities on fuel nozzle filter—replace the fuel nozzle (1).



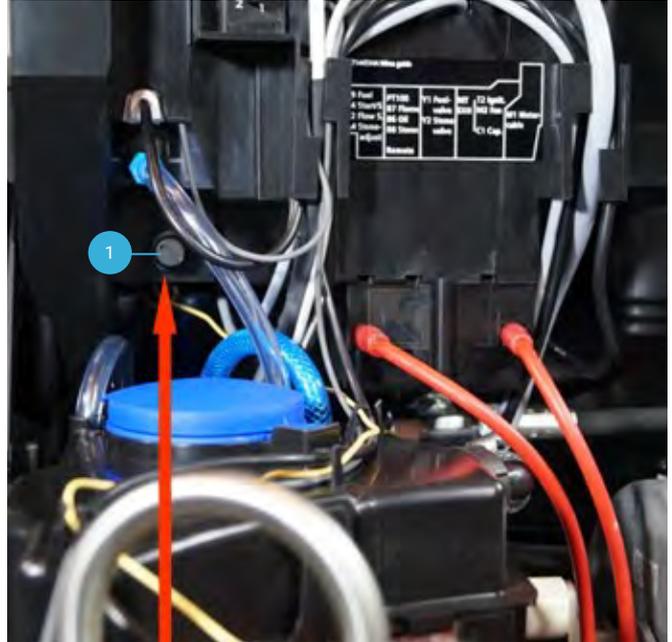
Electrode adjustment.



Electrode adjustment.



The exhaust temperature sensor (1) is fitted with 2 screws (2) in the chimney.



If the exhaust temperature reaches 270°C (518°F) the machine cuts out. The thermostat (1) for the sensor is placed in the E-box, and can be reset by dismantling the cap, and push the button.

If the thermostat has cut out, the following points must be checked.

1. If soot has build up on the heating coil pipes the heating coil must be dismantled and cleaned.
2. All fuel filters, fuel tank inlet filter, fuel line filter, fuel nozzle filter and fuel pump filter must be checked/replaced.
3. It is recommended to replace the insulation in the bottom of the boiler at every service.
4. Boiler must be re-set. See section "G", and data sheet, section "B"



Air intake adjustment screw (1).



Mount the support foot on the machine.



Boiler top view.



Dismount the top of the WBT (1).



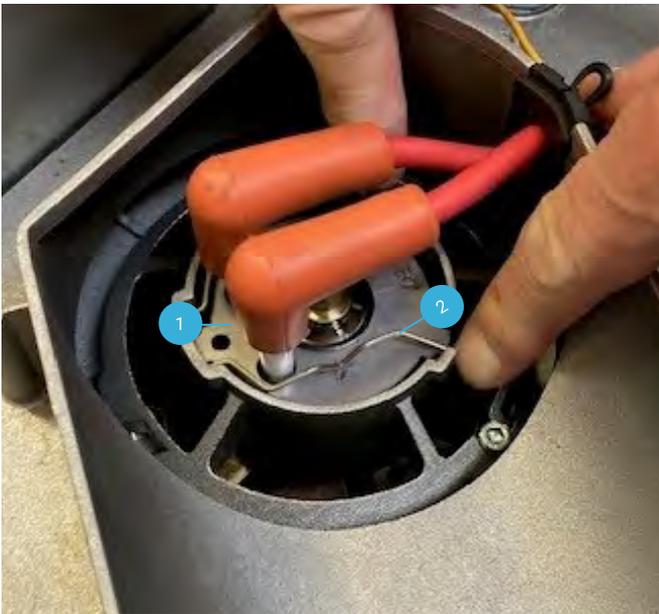
Remove the 6 screws (1)



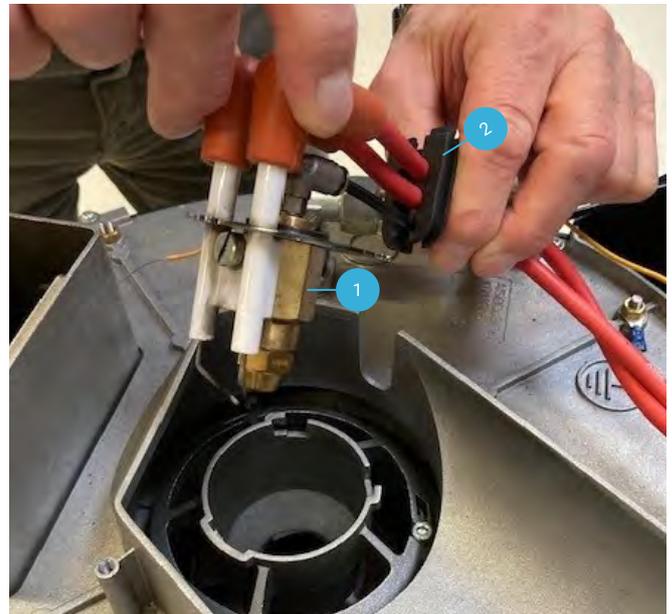
Remove flame detection sensor (1).



Remove cover (1).



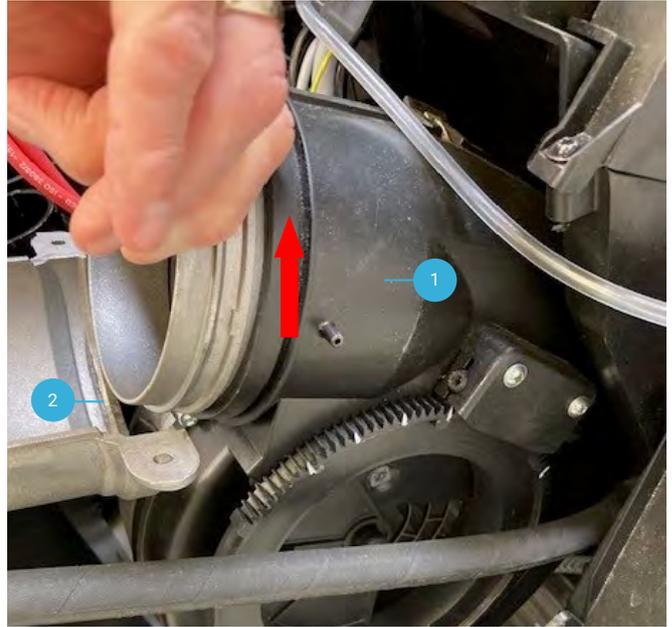
Dismount burner unit (1). Use two fingers to squeeze the clip together and then remove it. he top of the WBT (1).



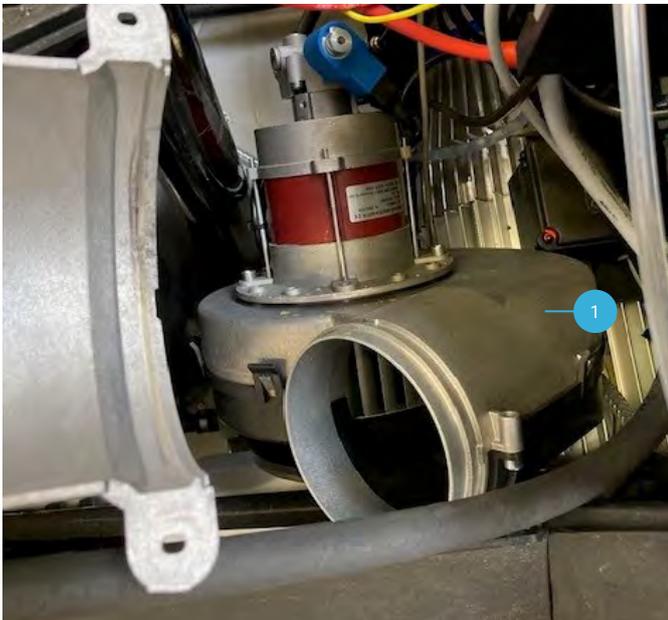
Pull up the complete burner unit (1) including the rubber seal (2).



Remove the exhaust temperature sensor (1) by removing the two screws (2) Torx 20.



Lift the fan (1) out of the recess (2).



Place the complete fan (1) on top of the fuel tank/ motor as shown.



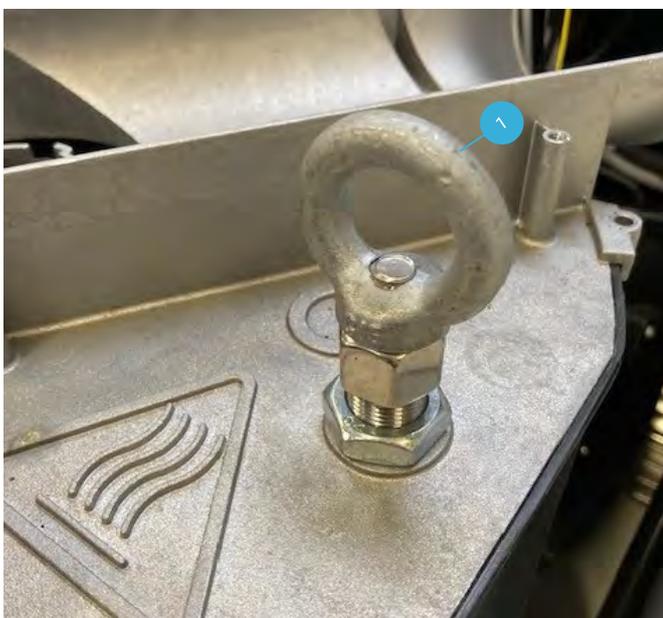
Dismount the ind and outlet (1) to the boiler.



Remove nut, ground wire and washer.



Remove the five screws (1)



Mount the two boiler lifting tool 101221064 (1).



Mount the Nilfisk service crane (1) 301001078 on the machine if no other crane available.

Service / Repair Water Cooled Boiler (WCB)



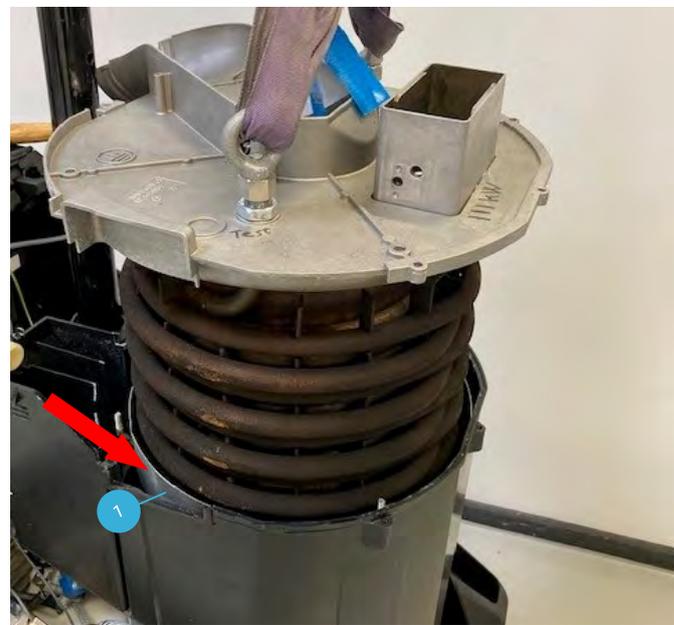
Mount lifting strap and lift the unit 20 - 30 cm up. Remove the four brass nuts (1).



Detach the stainless steel cover (1) from the boiler top (2) by using a screwdriver. There are recesses



stainless steel cover can also be disassembled by gently tapping the threaded rod (1) with a plastic hammer.



Stainless steel cover (1) will now fall to the bottom of the plastic container.

The unit can now be lifted up and placed on the floor. If necessary, place some protection on the floor to prevent damage to the floor.



Dismount the two lifting brackets (1) and the nuts (2) below.



Dismount the boiler top (1).



Remove inside boiler top (1).



Dismount the screw (1) for the flametube



Dismount the flame tube by turning it counter-clockwise.



The boiler can now be assembled in reverse order. However, special focus should be on the following points.



Flame tube: Make sure to turn it into the correct position. Turn clockwise until mechanical stop. See next illustration.



Turn the inside boiler top over and inspect through the hole to determine if the flame tube is in the correct position.

If the positioning is correct, the locking screw can be installed.



Inside boiler top: It must be ensured that the silicone seal (1) is intact and installed correctly in the recess.



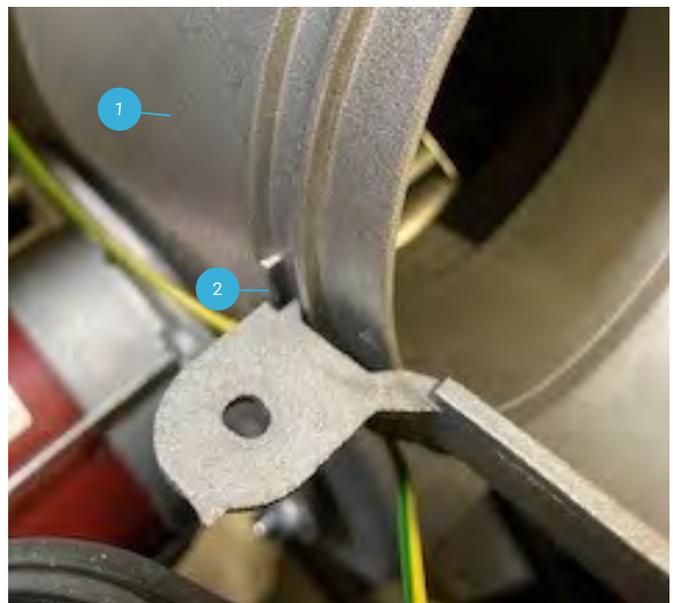
Inside boiler top: It is important to lubricate the inside boiler top with ceramic paste. Clean the surface first if necessary. Lubrication of the boiler top will ensure that parts can be separated later.



Inside boiler top: Use the above ceramic paste or similar type.

Specifications:

Professional lubricant Xeramic Ceramic Vaseline 500 g is a high-quality ceramic grease that protects against corrosion and facilitates the assembly of metal connections. Extreme resistance to high pressures and temperatures in the range of -40 °C to 1,000 °C. Suitable for easy disassembly of threaded connections.



Fan unit: When installing the fan unit (1), ensure that the guide pin (2) is in the correct position.

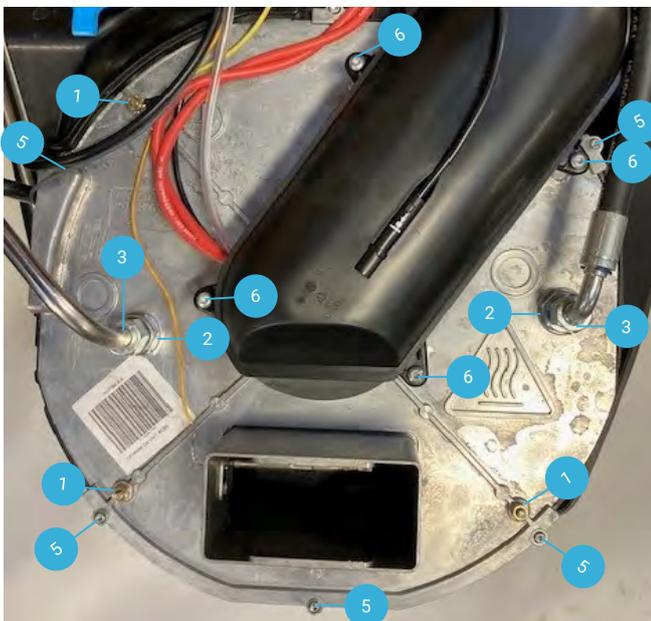


Burner unit: When installing the burner unit it is important to twist the wires (1) at least twice. This is important in terms of EMC noise (Electrical radiation).

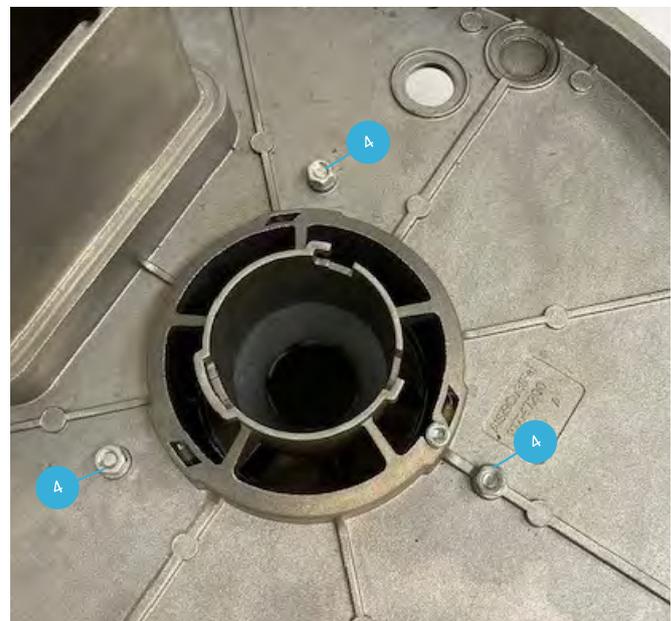


Burner unit: When installing the burner unit (1) it is important that the location is correct in the recesses. After correct positioning, the locking clip (2) can be mounted.

Torque specificcations:



1. 9 Nm \pm 10%. (nut 10 mm.)
2. 40 Nm. \pm 10%. (nut 27 mm.)
3. 50 Nm. \pm 10%. (nut 22 mm.)
4. 6 Nm. \pm 10%. (nut 10 mm.)
5. 2 Nm \pm 10%. (nut 10 mm.)

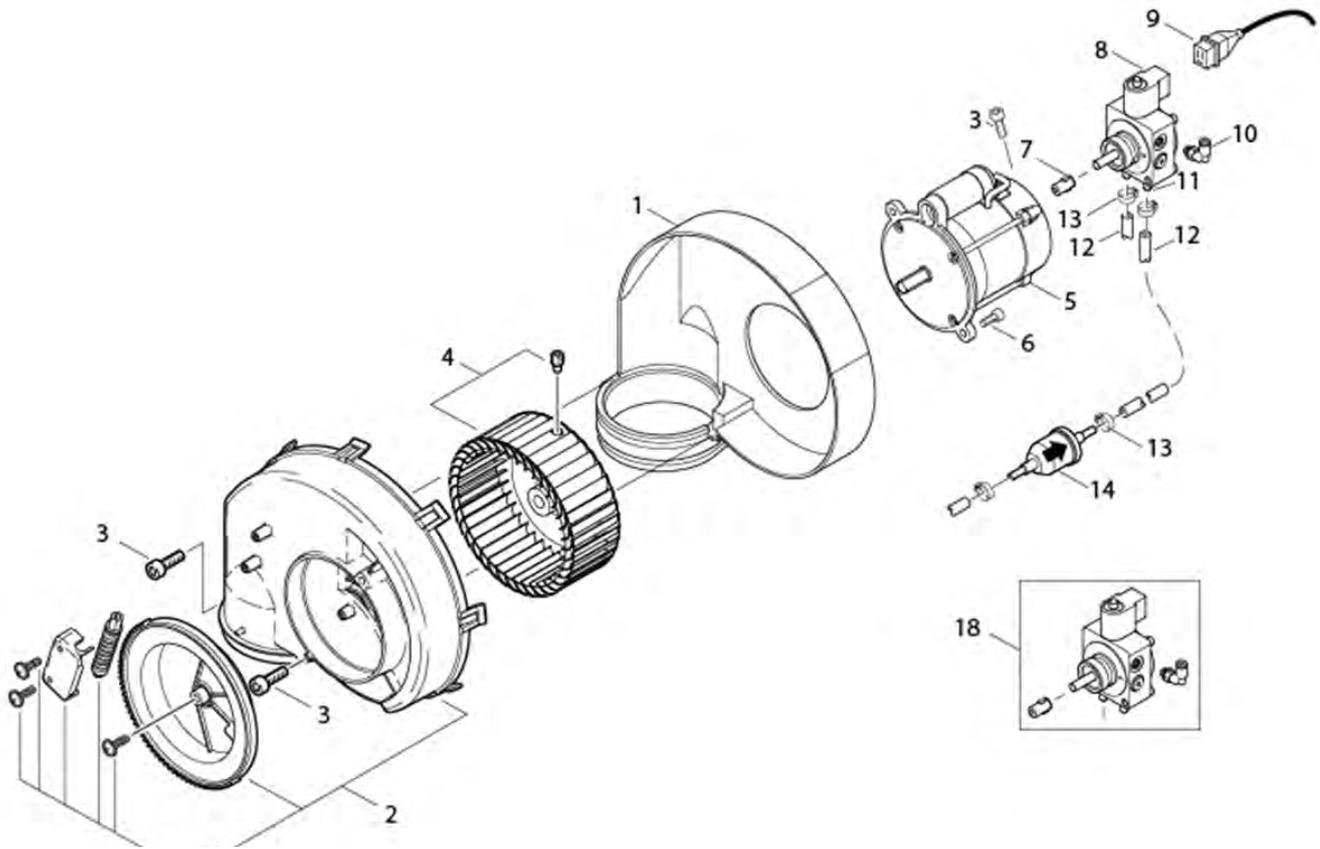




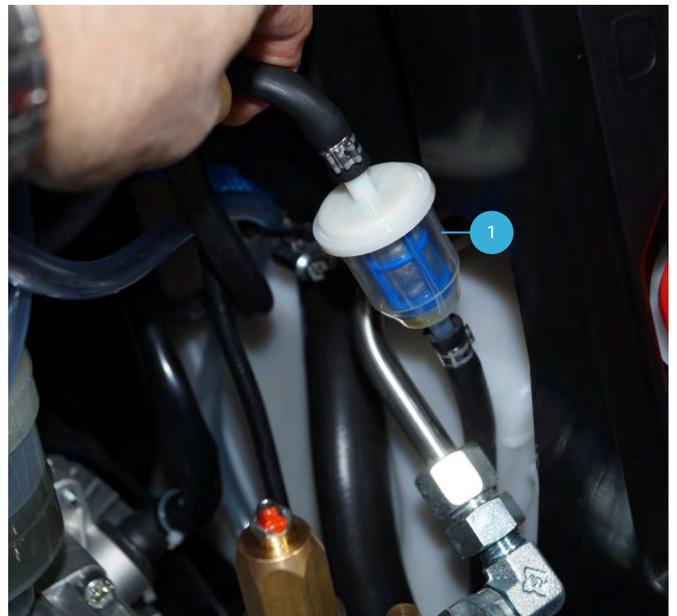
Oil pressure can be adjusted on the screw (1).
Use allen key 4 mm. Correct oil pressure can be
seen in the data sheet section B.

The clutch (2) can be replaced by pulling it off the
oil pump shaft.

Solenoid coil (4) can be replaced by removing the
screw (3). Use allen key 4 mm.



Check and clean fuel filter (1) in fuel tank inlet.



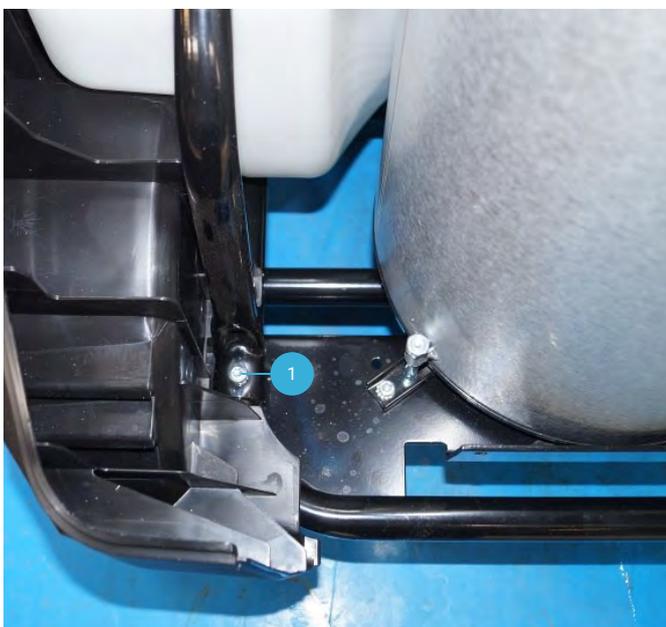
Replace fuel filter (1) on fuel line.



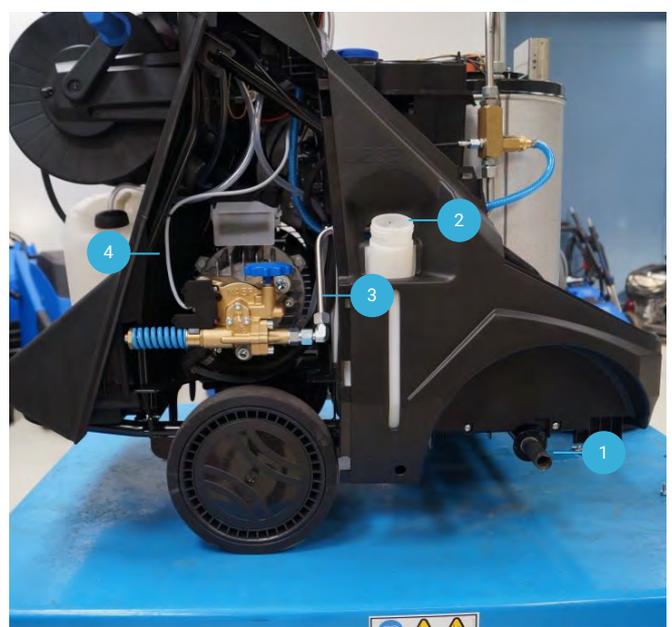
Remove cabinet. Dismount the front bumper, by removing the 4 screws (1)



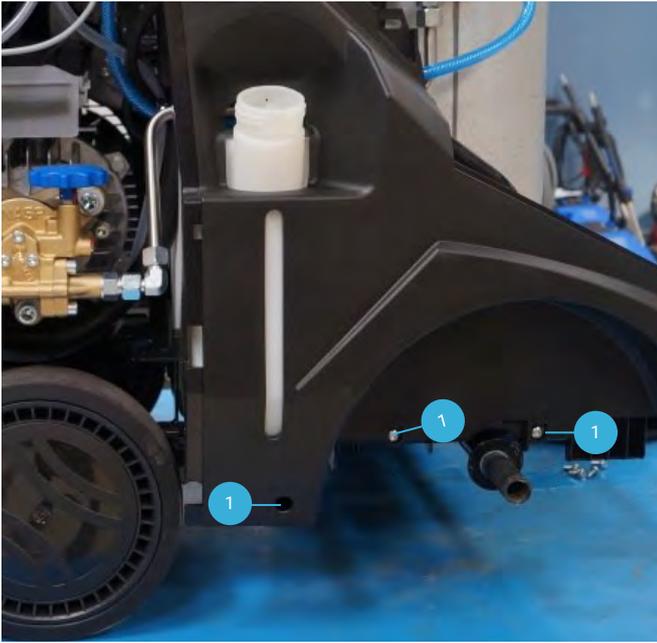
Remove bumper by pulling the bumper up (see red arrows), and then pull bumper against you.



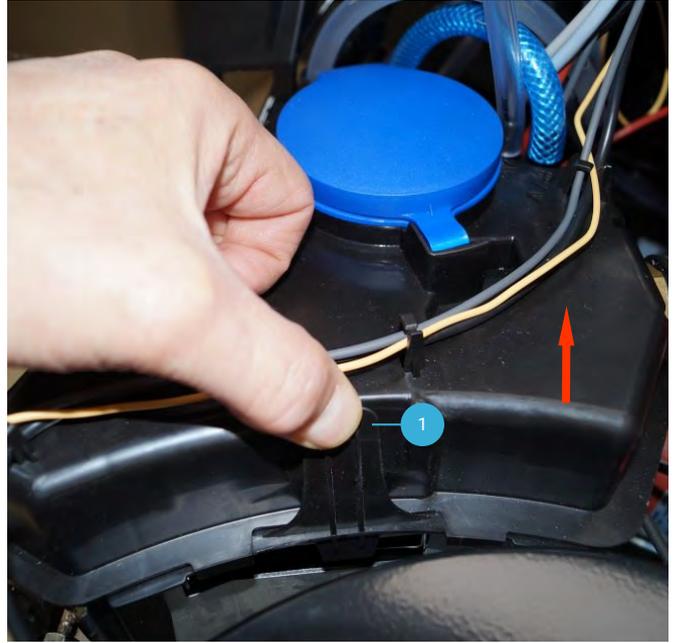
Remove screw for support pipe (1).



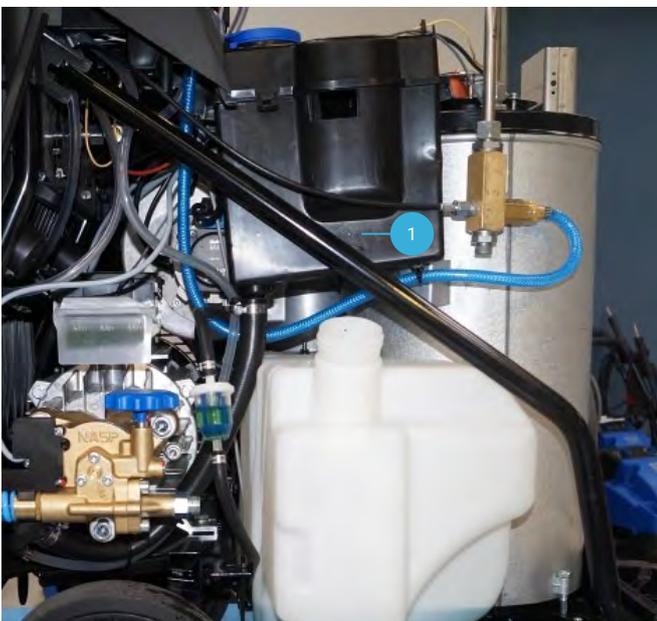
Remove the right wheel (1), fuel tank lid (2), pump outlet pipe (3), and the side cabinet part (4).



Remove the 3 screws (1) holding the side cabinet part. To remove the side cabinet part, pull it out from the machine, and then up.



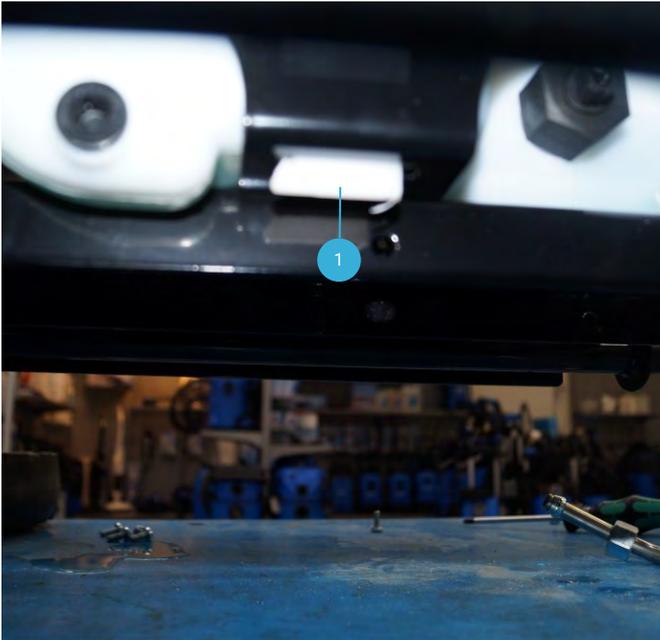
Loosen the water break tank from its bracket by pushing the tap (1) as shown above, and then pull up the tank as far as possible



Water break tank (1) lifted from its bracket.



Lift the fuel tank (1) a little bit, and then pull the tank out as shown above. When the fuel tank is as far out as shown above, the two fuel hoses, and the fuel level sensor (if installed) must be dismounted before removing the tank completely.



When installing the tap in fuel tank, there is a small tap (1) on the bottom of the fuel tank that must go into a slot in the frame.

On the picture above you can see the small tap positioned correctly in the slot.

The machine can now be assembled in reverse order.

Introduction

Every fuel-burning appliance such as pressure washers depends on a proper mix of fuel and air for proper combustion. Therefore some adjustment of the air supply to the burner may be necessary to take account of altitude and the resulting air pressure. This is true whether your fuel is Diesel / Kerosene or HVO → B30. A fuel pressure check will be a part of such an adjustment.

A check of air damper setting and oil pressure are also recommended when fuel nozzle, fuel pump, fan wheel or other fuel related components are changed or the boiler or boiler related components have been taken out for repair.

Your Nilfisk hot water pressure washer was thoroughly tested and adjusted for optimum performance before it left the factory.



Measurement Equipment:
Testo 327 (1) or similar, or Orsat, Fyrite, Bacha-



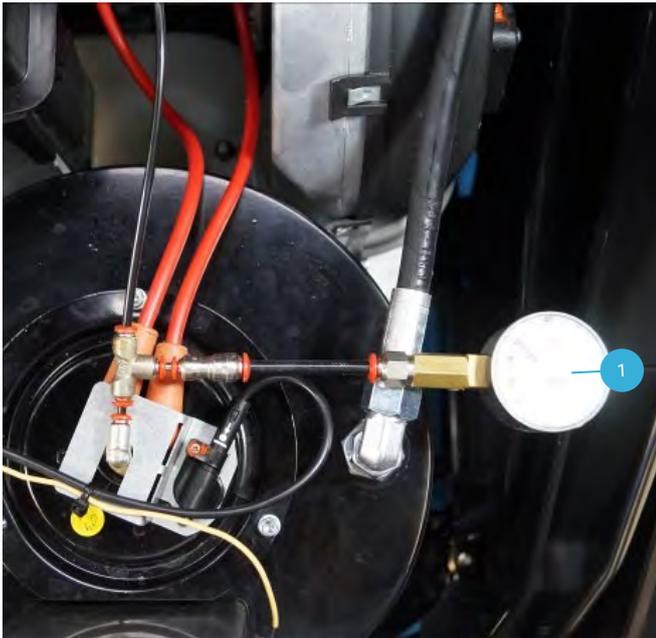
Measurement Equipment:
Soot pump (1) or Testo 308 (2)



Measurement Equipment:
Oil manometer. Max 25 bar for fuel pressure.

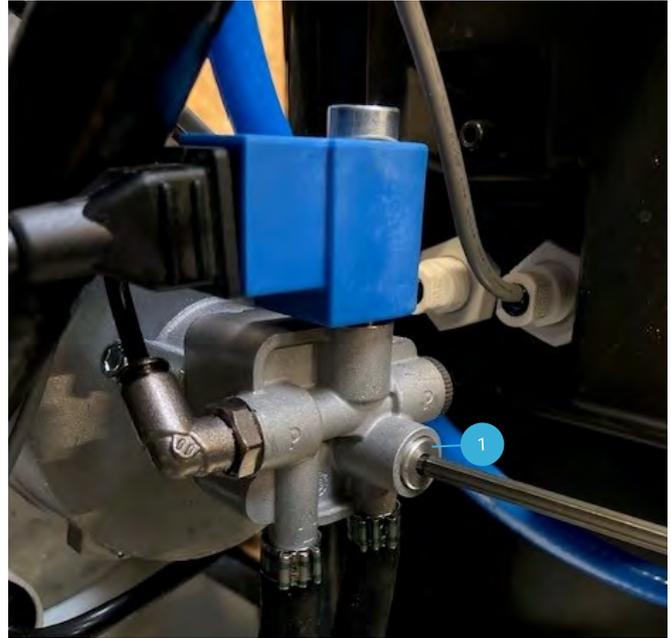


Measurement Equipment:
Connection for manometer.



Mount the fuel pressure manometer (1) on the fuel pump, or on the pipeline between fuel pump and fuel nozzle.

Start up the machine on max pressure and flow. Switch on the heat/boiler and turn to max temperature

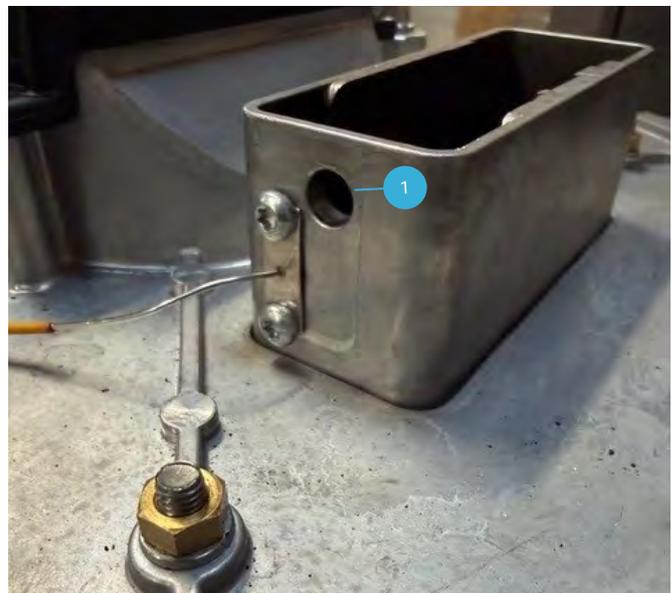


Set the oil pressure according to Technical Data in the service manual. The oil pressure can be adjusted on the adjusting screw (1). Screw 4mm. Allen key.

Start up the flue gas analyzer. Wait until the instrument is calibrated (See flue gas analyzer manual).



ECO boiler: Place the flue gas probe (1) in the centre of the chimney



WCB: Place the flue gas probe in the hole (1) and in the centre of the chimney



1. Set the air damper until specified CO₂ is obtained. Be aware that it can take several minutes before stabilizing.

Open the damper: More air decreasing CO₂.

Close the damper: Less air increasing CO₂

2. Let the machine run at least 7 minutes, until the exhaust temperature is at max. and stable.

3. Fine tune the oil pressure and the air damper setting.

4. Control the values on the Testo 327. CO₂ must be according to Technical Data in the service manual.



1. Demount the fluegas analyser and measure the soot with soot pump (1) or Testo 308 (2) in the centre of the chimney (3).

Soot test must be done according to the soot test equipment manual. (For soot pump 10 strokes, slowly)

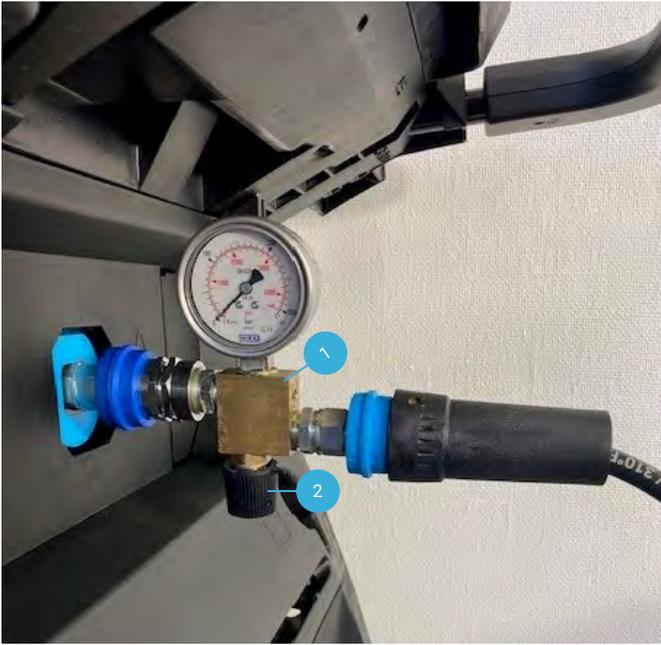
Soot < 1 (the Bacharach scale) for all boilers

2. Turn off the heat switch and let the machine run for 1 min. on cold mode and stop the machine.

3. Demount the fuel pressure manometer and assemble the fuel pump and tube.

4. If a hot water machine is installed higher than 500 meter above sea level, the burner may require re-adjustment for proper performance and fuel economy.

5. If a hot water machine is installed higher than 1000-2500 meter above sea level it might require an optional burner kit. Contact Nilfisk Service for assistance.



Check of retaining pressure

1. Install test pressure gauge 1206358 (1) between machine outlet and the high pressure hose.
2. Open the valve on the test gauge completely (2).
3. Start machine and run with full pressure.
4. Close the gun, and read the retaining pressure on the test gauge.
5. The correct retaining pressure is shown in the data sheets in section "B" in this manual.

NOTE:

Retaining pressure is the pressure the pump reaches when the motor stops.



Adjustment of retaining pressure

1. Dismount the black water regulator (1).
2. Use a 3 mm. Allen Key and a 10 mm. open ring spanner.
3. Loosen the counter nut (2) with the 10 mm. open ring spanner.
4. Turn the Allen Key (3) clockwise to increase, and counterclockwise to decrease the retaining pressure.
5. The correct retaining pressure is shown in the data sheets in section "B" in this manual.
6. After adjustment, retighten the counter nut (2) and mount the water regulator (1).



Check of retaining pressure:

1. Install test pressure gauge 1206358 (1) between machine outlet and the high pressure hose.
2. Open the valve on the test gauge completely (2).
3. Start machine and run with full pressure.
4. Close the gun, and read the retaining pressure on the test gauge.
5. The correct retaining pressure is shown in the data sheets in section "B" in this manual.

NOTE:

Retaining pressure is the pressure the pump reaches when the motor stops.



Adjustment of retaining pressure:

1. Tighten the water regulator (1) by hand. Turn clockwise.
2. Use a 3 mm. Allen Key and a 10 mm. open ring spanner.
3. Loosen the counter nut (2) with the 10 mm. open ring spanner.
4. Turn the Allen Key (3) clockwise to increase, and counterclockwise to decrease the retaining pressure.
5. The correct retaining pressure is shown in the data sheets in section "B" in this manual.
6. After adjustment, retighten the counter nut (2).



Minimum water volume adjustment:

1. Install test manometer (FULLY OPEN), high pressure hose, spray handle and lance with Good/new high pressure nozzle
2. Turn water regulator handle (1) fully counter clockwise
3. Loosen counter nut (2).
4. Adjust the water volume by turning the adjustment nut (3) until you reach **32 bar** on your test manometer.
5. Tighten the counter nut (2).

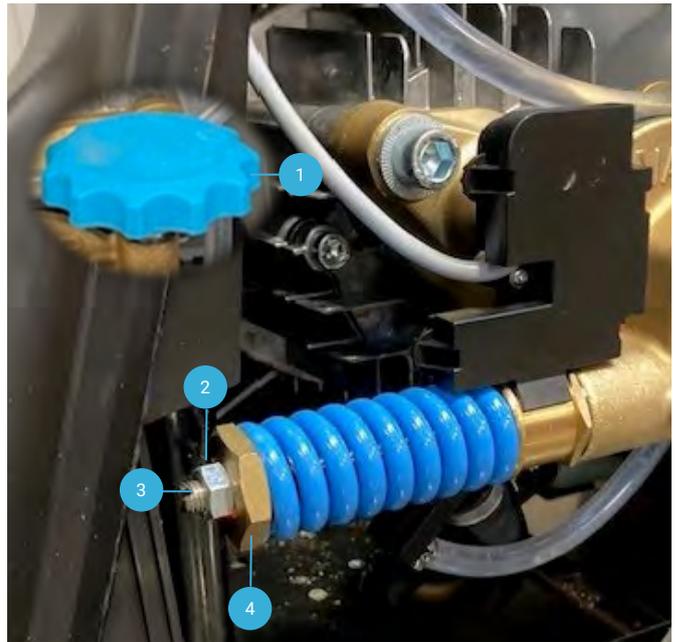


Check of retaining pressure:

1. Install test pressure gauge 1206358 between machine outlet and the high pressure hose.
2. Open the valve on the test gauge completely
3. Close the water regulator (1) completely. turn clockwise.
4. Start machine and run with full pressure.
5. Close the gun, and read the retaining pressure on the test gauge.
6. The correct retaining pressure is shown in the data sheets in section "B" in this manual.

NOTE:

Retaining pressure is the pressure the pump reaches when the motor stops.



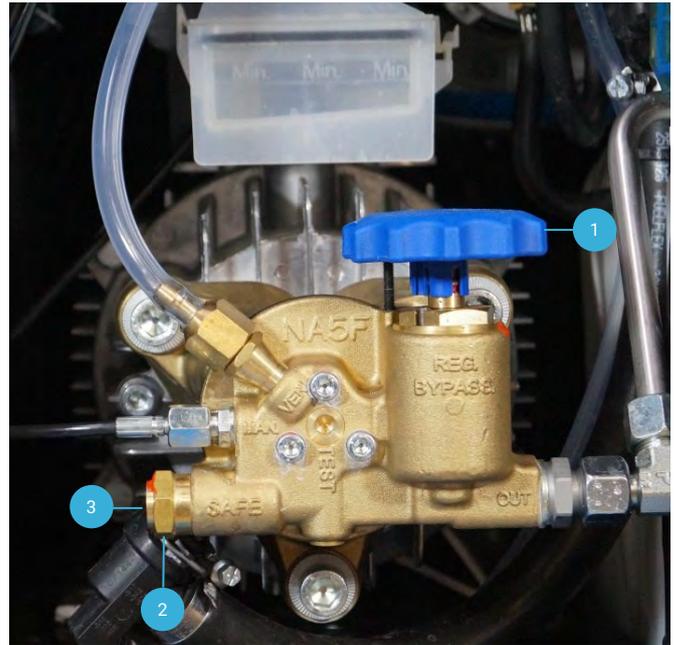
Adjustment of retaining pressure:

1. The retaining pressure is adjusted on the unloader
2. Loosen the counter nut (2) with the 10 mm. open ring spanner. Use a flat screwdriver on threaded bolt (3) as counterweight.
3. Turn the adjusting screw (4) with screwdriver clockwise to increase, and counterclockwise to decrease the retaining pressure.
4. The correct retaining pressure is shown in the data sheets in section "B" in this manual.



By-pass valve—opening pressure adjustment

1. Install test pressure gauge 1206358 (1) between machine outlet and the high pressure hose.
2. Open the valve on the test gauge completely (2).

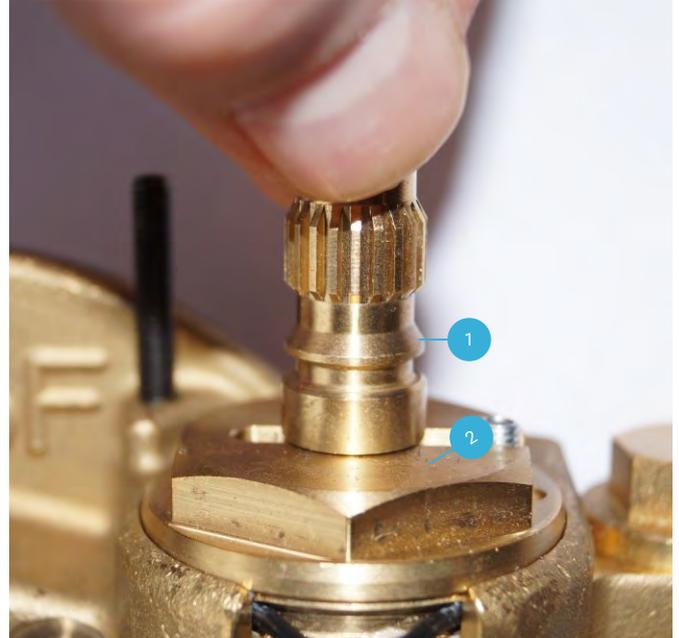


1. Start machine in cold water with full water volume (water regulator 1 closed) with correct high pressure nozzle, and read the output pressure on the test manometer.
2. Dismount the high pressure hose from the test manometer and start machine with open test manometer.
3. Slowly close the needle valve on the test manometer, and force the pressure up.
4. The safety valve opening pressure on the test manometer must be between 25 and 30 bar higher than the output pressure you had when running with the lance at full pressure.
5. To adjust opening pressure, loosen the counter nut (2). Adjust the opening pressure on the adjusting screw (3). Retighten the counter nut (2) after adjustment.

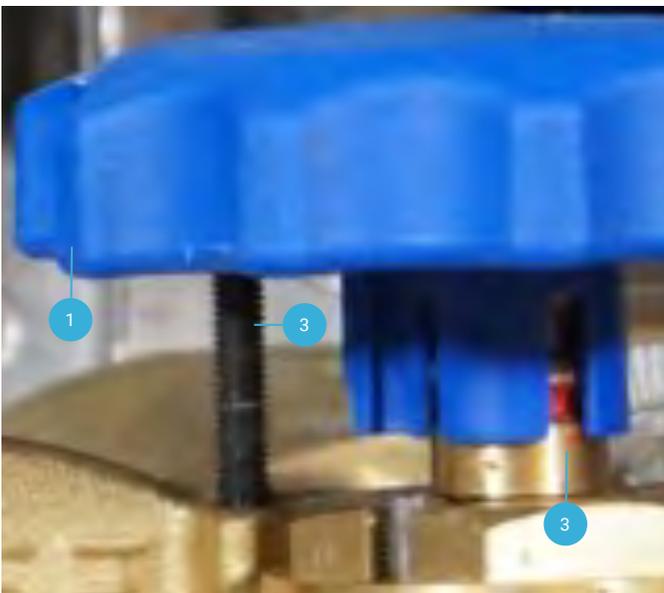


Water regulator adjustment:

Turn off the machine and ensure it is depressurized. Dismount water regulator (1) .



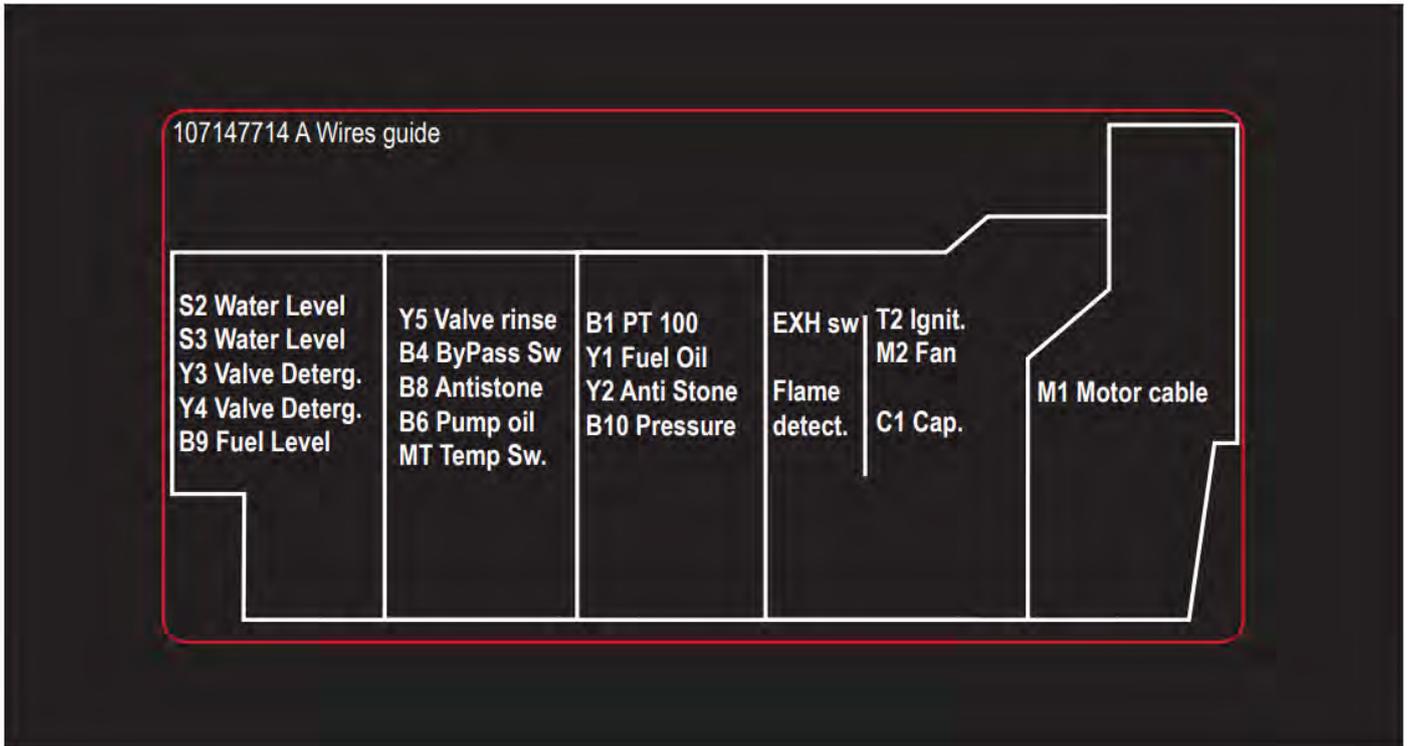
Turn gently the small brass shaft (1) counter-clockwise until it JUST touches the surface of the plug (2).



Push down the blue handle (1) on the top of the shaft (2) , and position it so the handle stop is positioned on front of the screw (3).

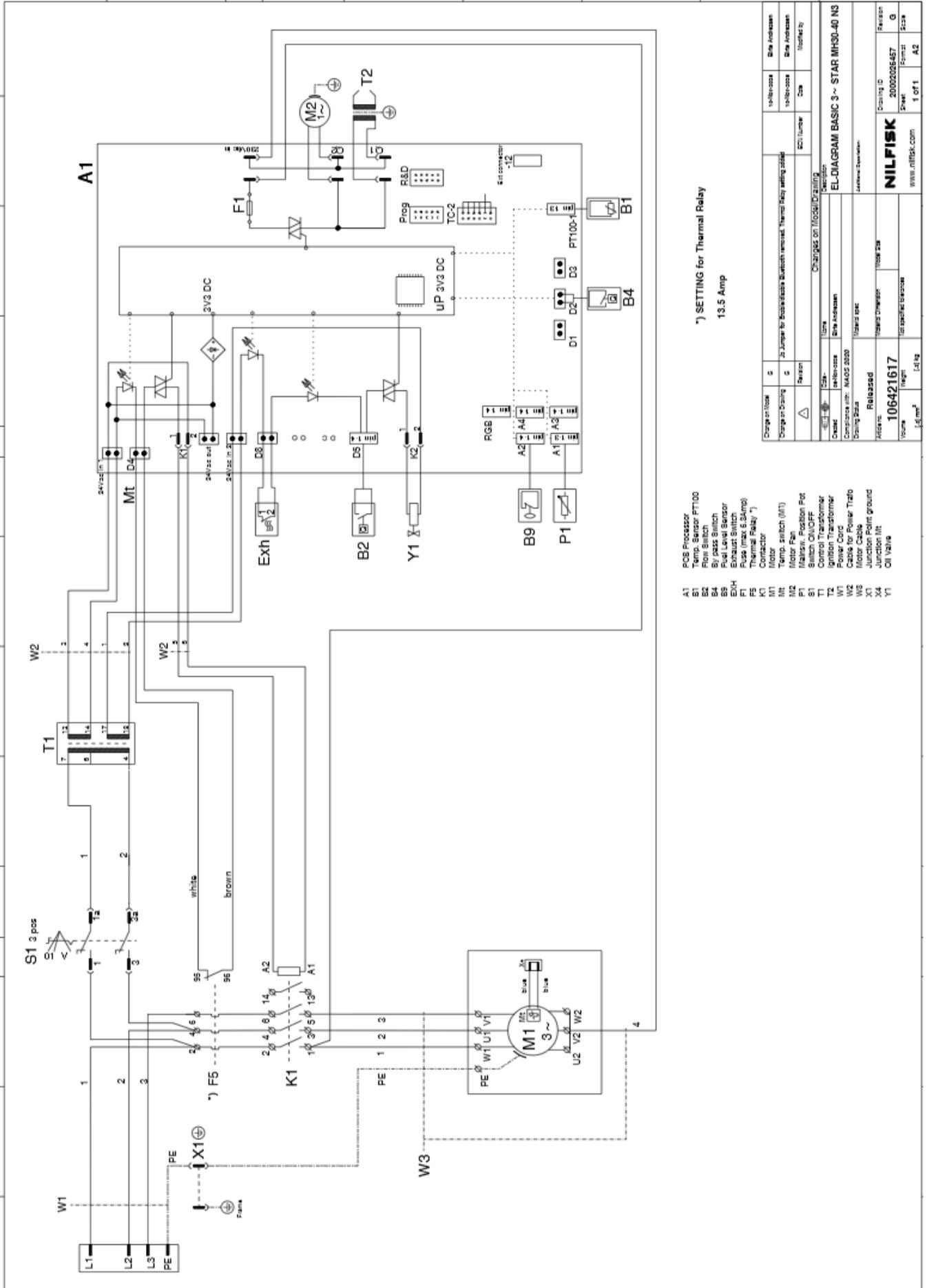


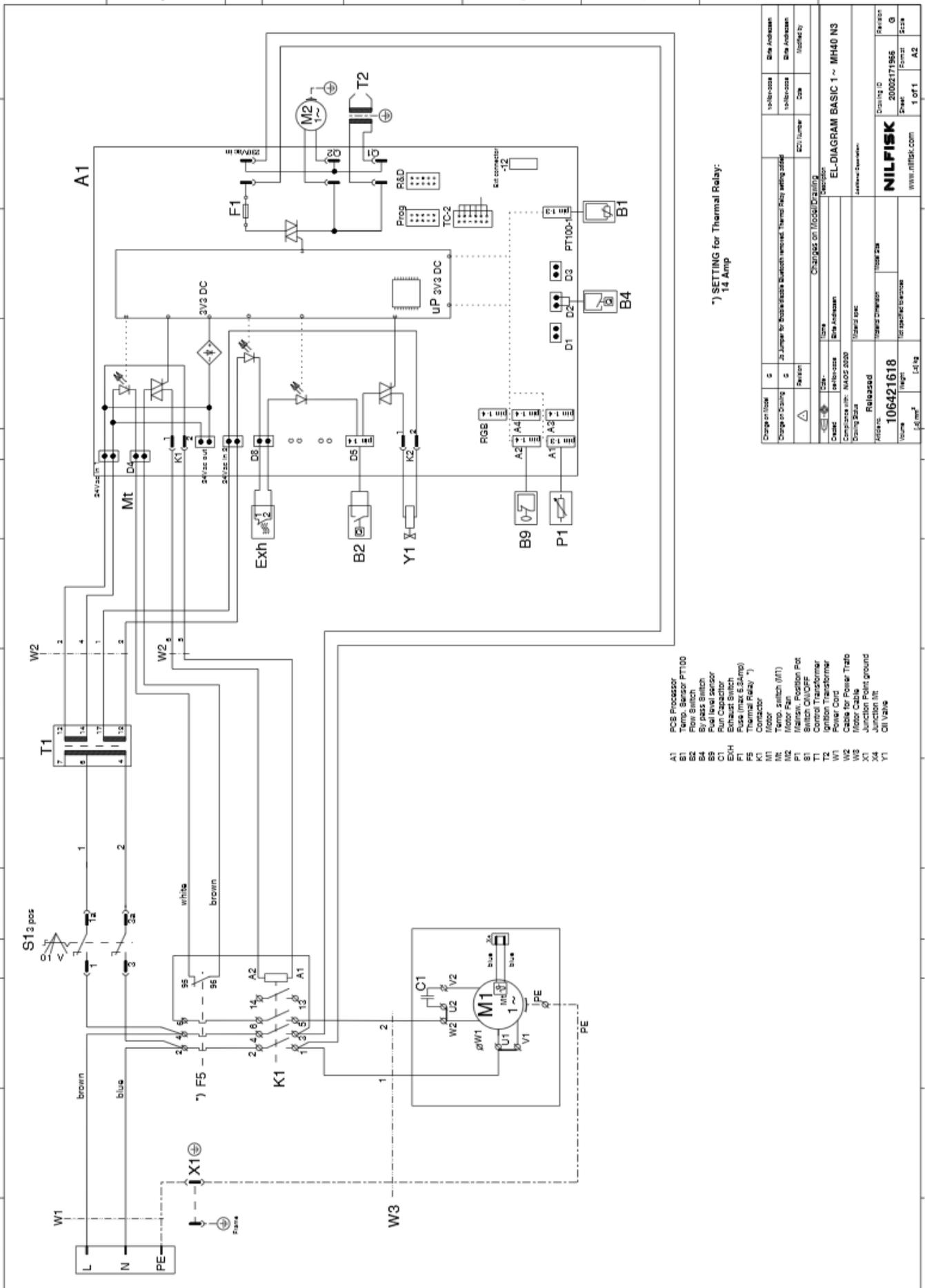
Correct assembly of the water regulator . The water regulator can now **only** be turned counter-clockwise when viewed from the top.



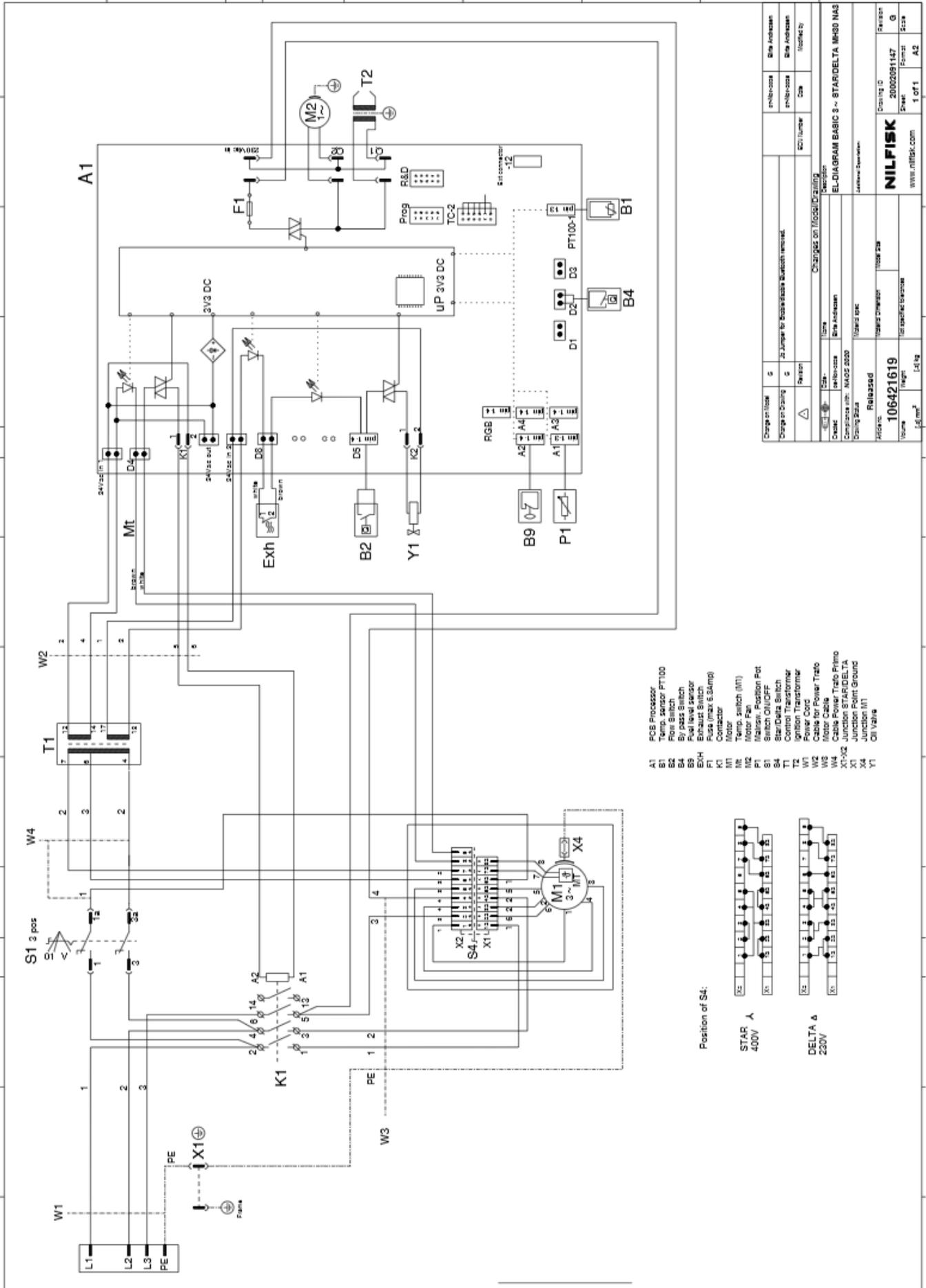
Wire guide:

To ensure proper functioning of the machine, wires must be routed into the electrical box as shown in the diagram above.

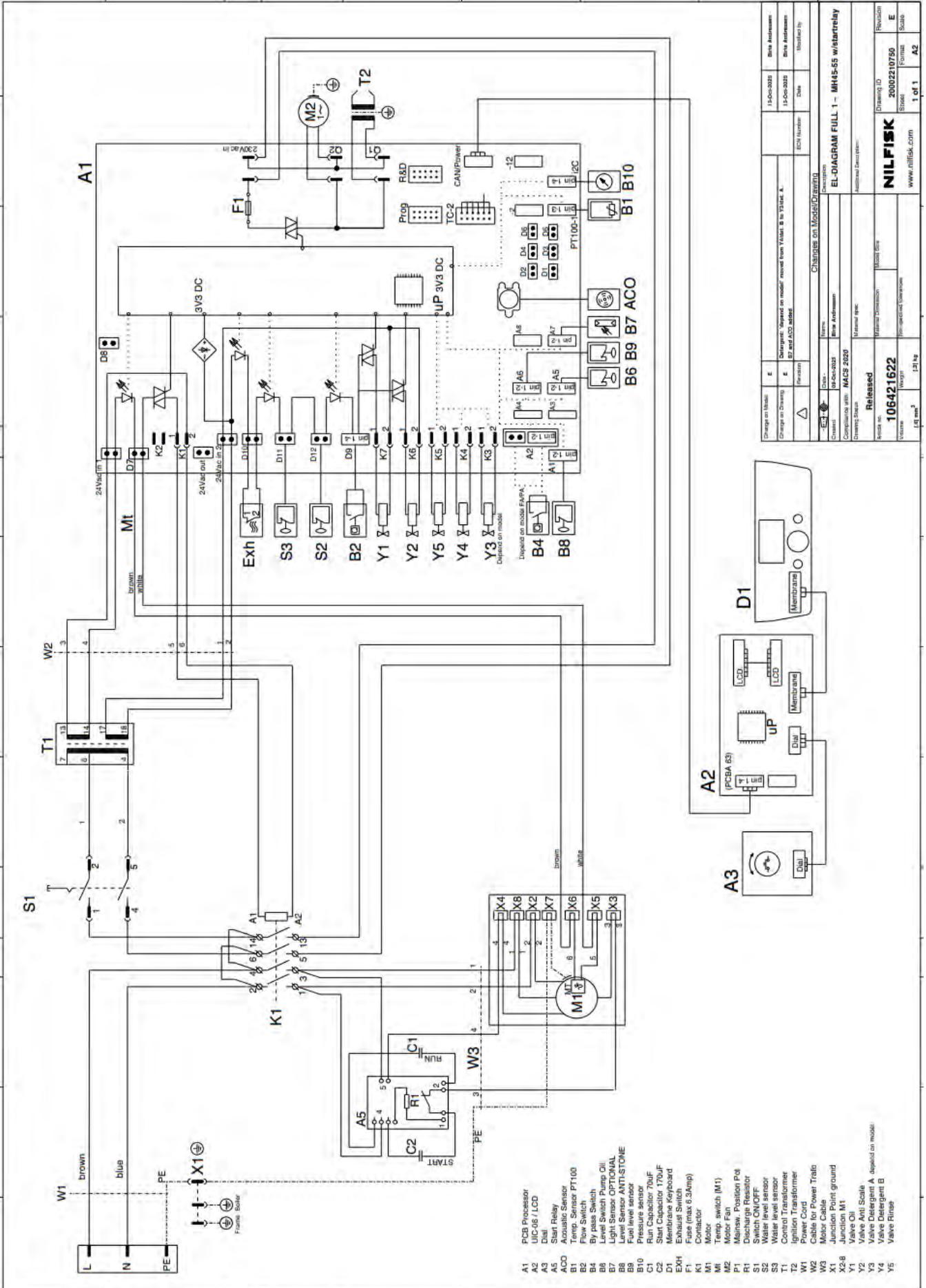




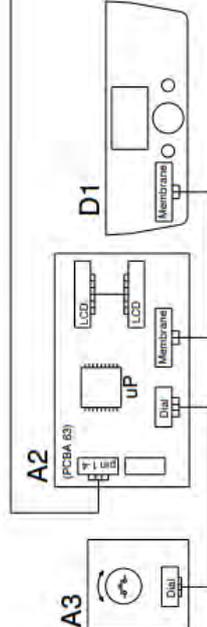
- A1 PCB Processor
- B1 Relay Motor PT100
- B2 3V3 DC
- B4 3V3 DC
- B9 3V3 DC
- C1 3V3 DC
- D4 3V3 DC
- D5 3V3 DC
- D8 3V3 DC
- F1 Fuse (max 5.0Amp)
- F5 Thermal Relay *)
- K1 Motor
- M1 Motor
- M2 Motor Fan
- Mt Motor Fan
- P1 Motor Fan
- PT100-1 Sensor
- T1 Control Transformer
- W1 Power Cord
- W2 Cable for Power Trabo
- W3 Motor Cable
- X1 Junction Point ground
- X4 Junction Mt
- Y1 Oil Valve

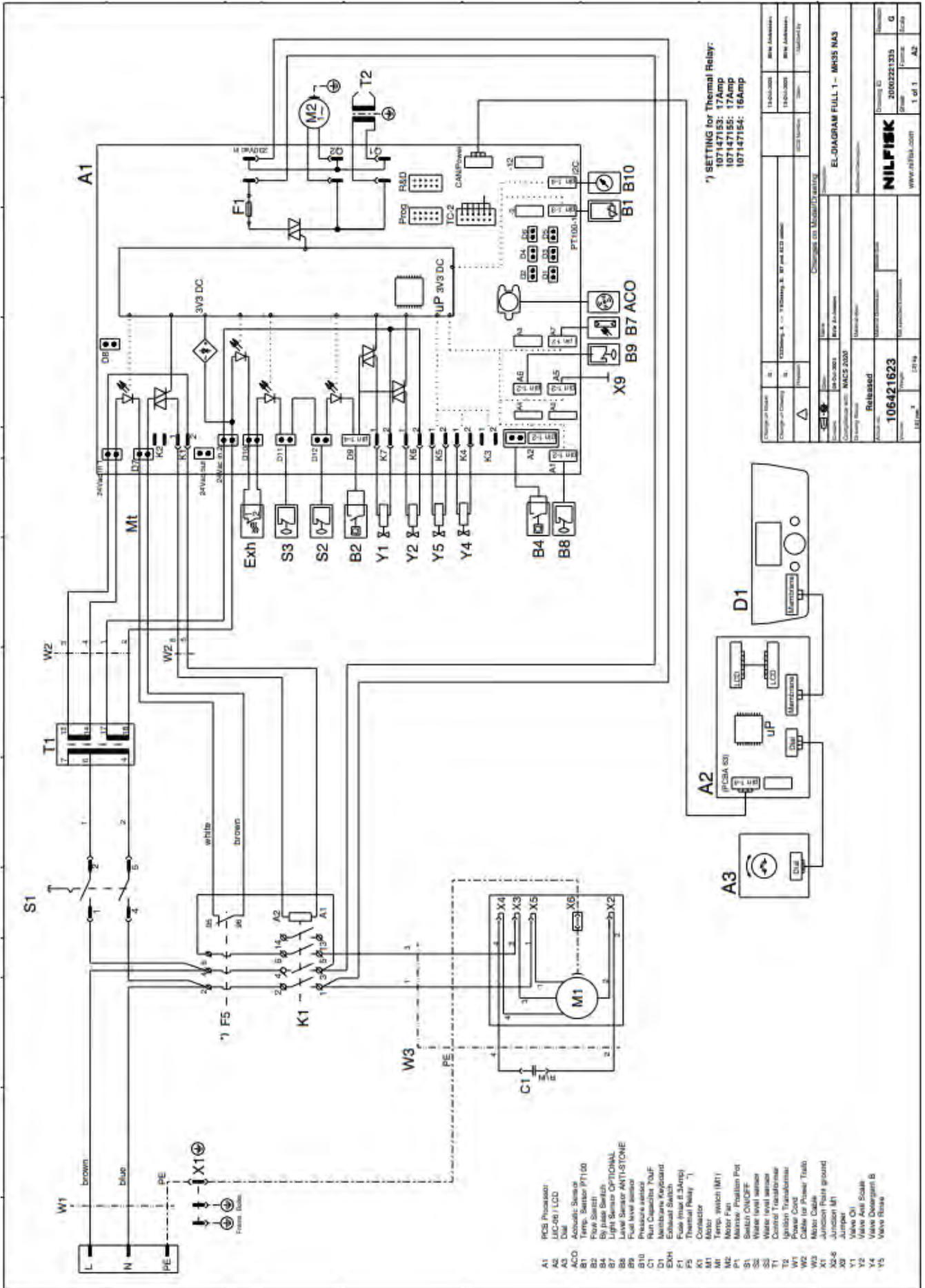


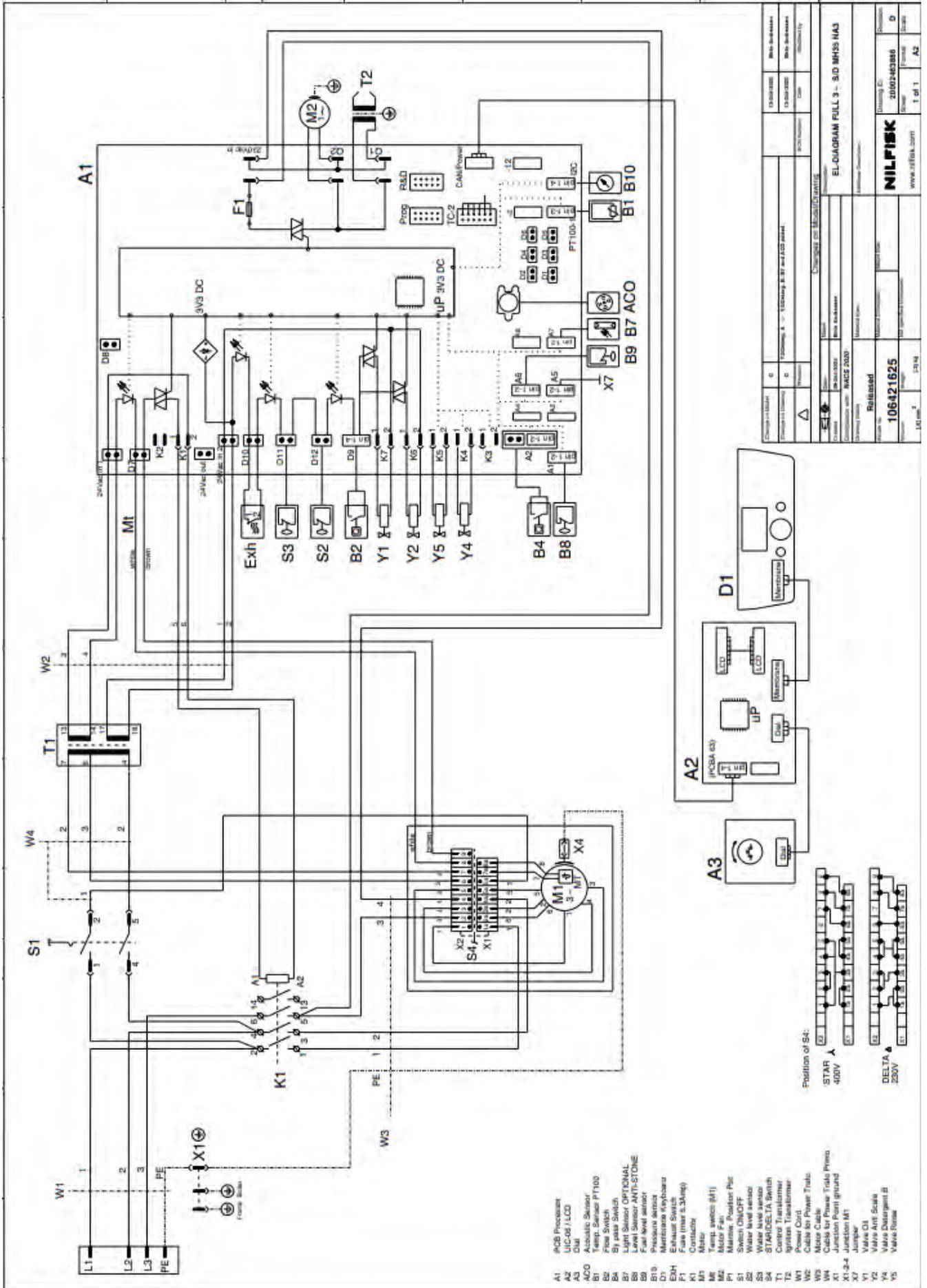
Change in Issue	5	Revision		Rev. Number		Rev. Indication	
Change of Drawing	5	25 Jumper for 24VDC/3W3 Switch removed		Rev. Number		Rev. Indication	
Author		Scale		Rev. Number		Rev. Indication	
Checked		Scale		Rev. Number		Rev. Indication	
Approved		Scale		Rev. Number		Rev. Indication	
Released		Scale		Rev. Number		Rev. Indication	
Number	106421619	Project		Rev. Number		Rev. Indication	
Volume	1 of 1	Lotting		Rev. Number		Rev. Indication	
Page	1 of 1	Lotting		Rev. Number		Rev. Indication	
Drawing ID: 3002091437 Drawing Name: STARDELTA MH30 N43 Drawing Date: 10/02/2020 Drawing Status: Released Drawing Scale: 1:1 Drawing Author: [Name] Drawing Checker: [Name] Drawing Engineer: [Name]							
Drawing ID: 3002091437 Drawing Name: STARDELTA MH30 N43 Drawing Date: 10/02/2020 Drawing Status: Released Drawing Scale: 1:1 Drawing Author: [Name] Drawing Checker: [Name] Drawing Engineer: [Name]							



Change on Model		Change on Drawing		Change on Model/Revision	
#	Reason	#	Reason	Change on Model	Reason
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2	Original	2	Original		Original
3	Original	3	Original		Original
4	Original	4	Original		Original
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100	Original	100	Original		Original









Part Number	Description	Remarks
1206358	Test Pressure Gauge	Adjustment unloader & By-pass valve
8966	Fuel pressure gauge	Measuring fuel pressure
5218656	UNISILKON L 250 L	Grease for moving parts, O-rings and seals
106403200	Lifting Jack	Supporting machine when removing boiler, or removing wheels
101221064	Lifting eye for MH 2-8	Lifting tool for the boiler
301001078	Service crane	Crane for the boiler
1210996	Tool for u-sleeve	For mounting oil seals
N/A	BAHCO 4521N-0 BAHCO 4524G	Dismount seals and bushings
N/A	16 mm Bolt	Dismounting wobble disc NA5.2 pump
N/A	Soot pump	Measuring soot from boiler
N/A	Testo 327 or similar combustion gas analyzer.	Measuring CO ² value
101221034	Tool for water seals	Mounting tool for water seals.

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